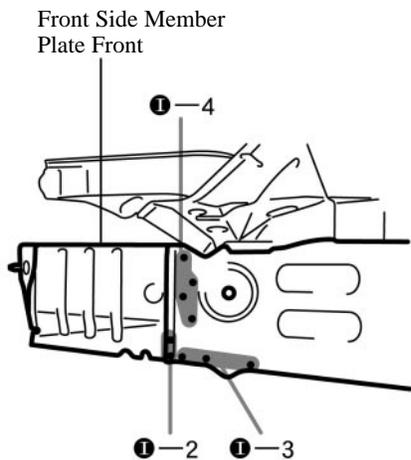
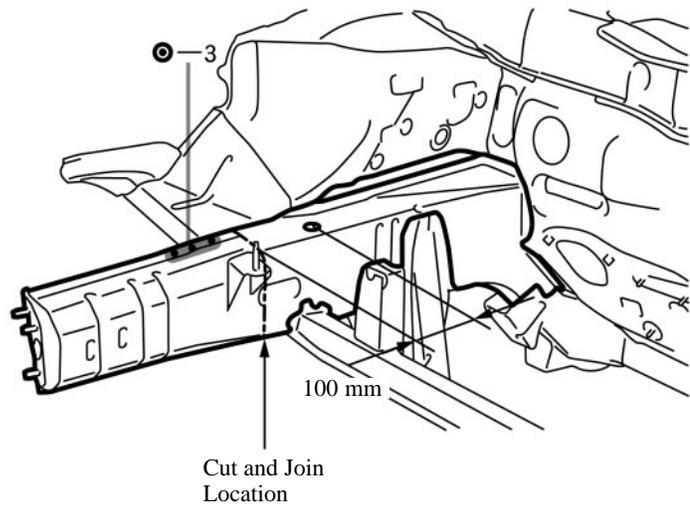
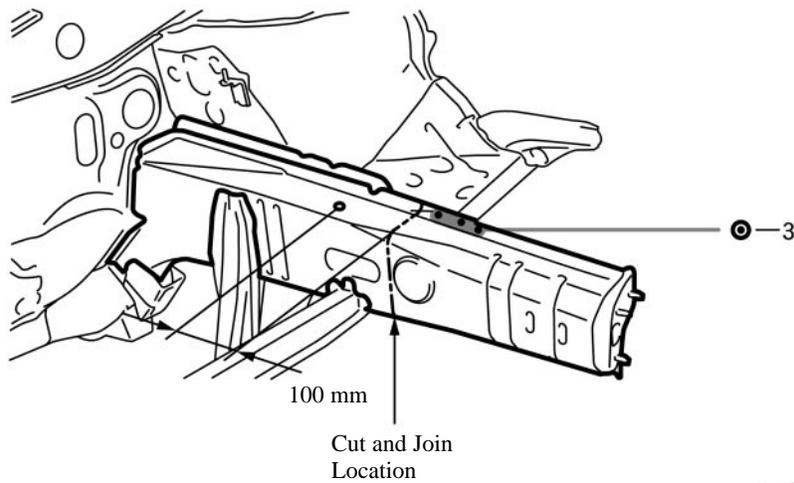


FRONT SIDE MEMBER (CUT-P)

REPLACEMENT

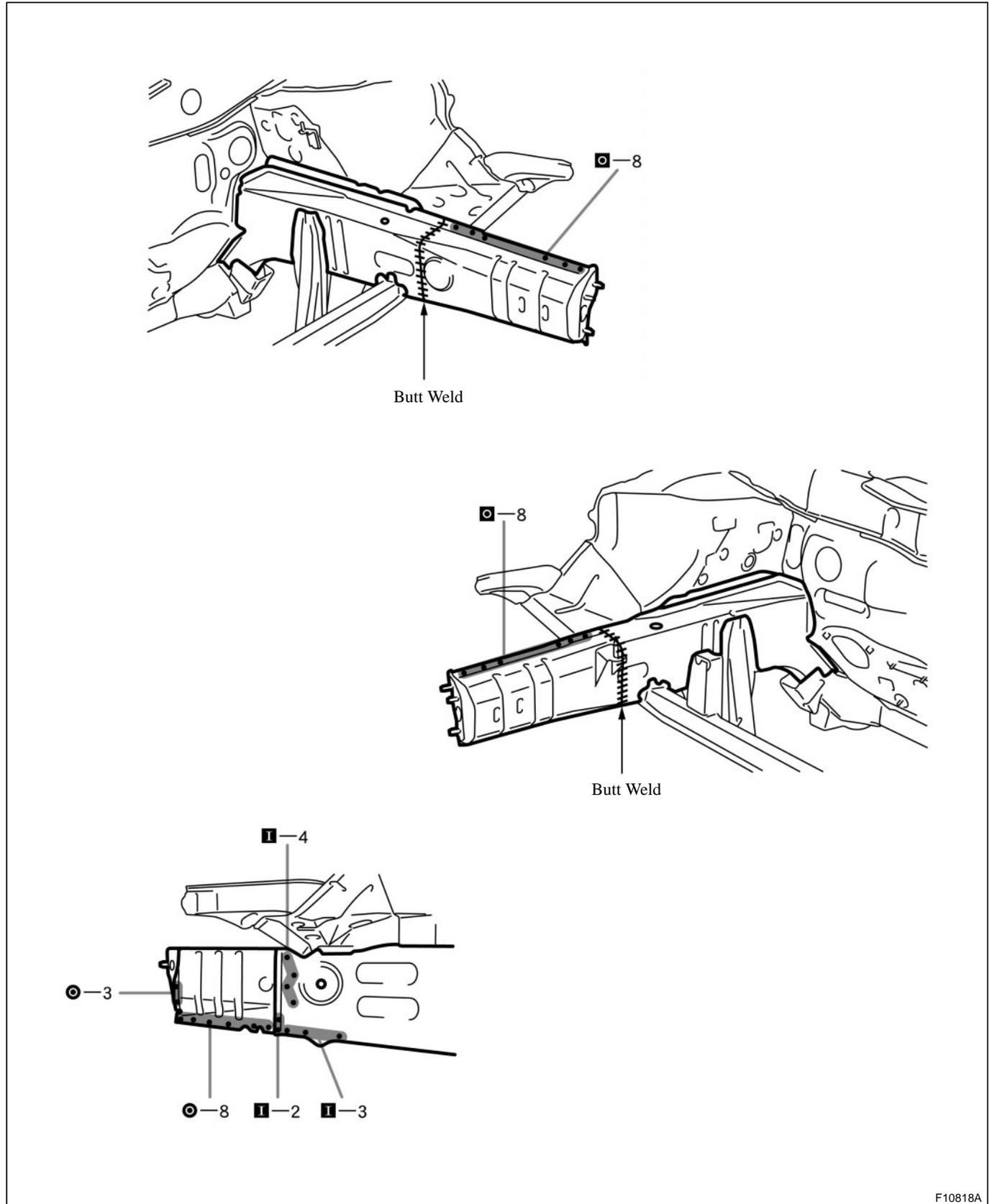
1. REMOVE RADIATOR UPPER SIDE SUPPORT (See page BP-1)
2. REMOVE RADIATOR UPPER SUPPORT (See page BP-3)
3. REMOVE FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-6)
4. REMOVE FRONT CROSSMEMBER (See page BP-9)
5. REMOVE FRONT SIDE MEMBER
 - (a) Cut and join the parts at the location as shown below.



mm	in.
100	3.94

6. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



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7. MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)
 8. MEASURING THE UNDER BODY DIMENSIONS (See page BP-95)
 9. INSTALL FRONT CROSSMEMBER (See page BP-10)
 10. INSTALL FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-7)
 11. INSTALL RADIATOR UPPER SUPPORT (See page BP-4)
 12. INSTALL RADIATOR UPPER SIDE SUPPORT (See page BP-2)
 13. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)
 14. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.