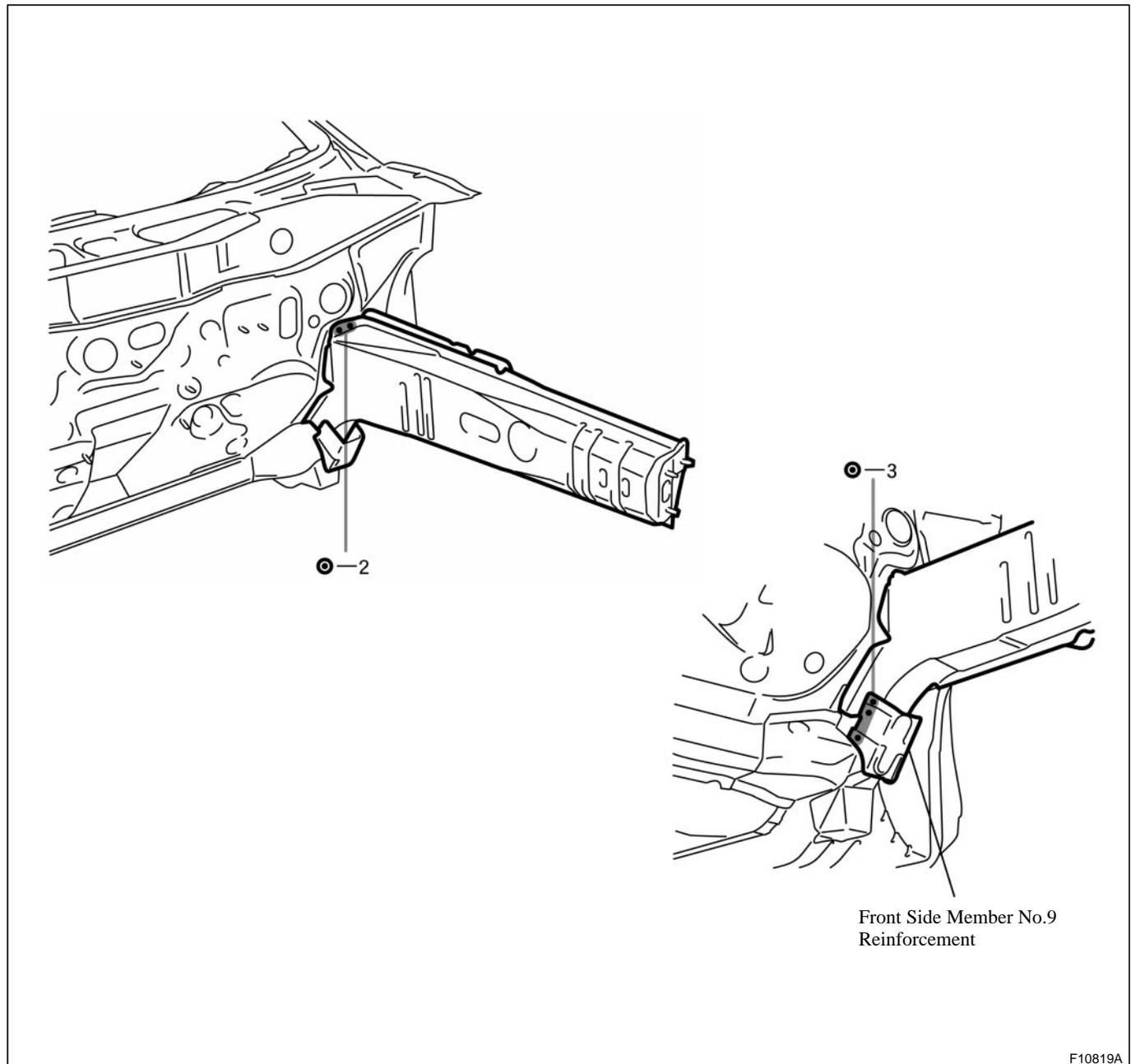
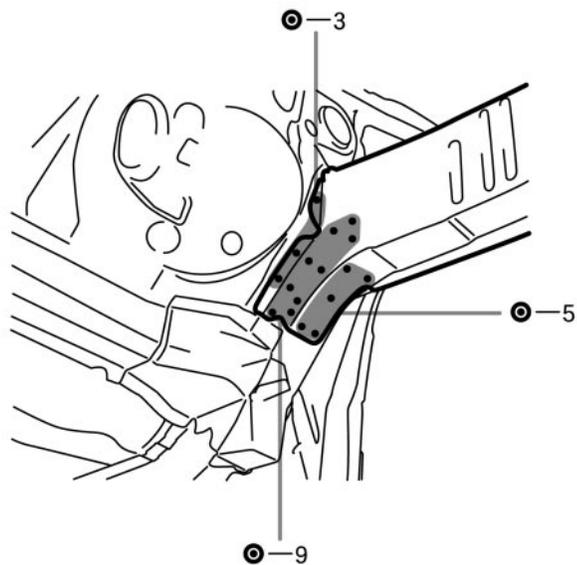
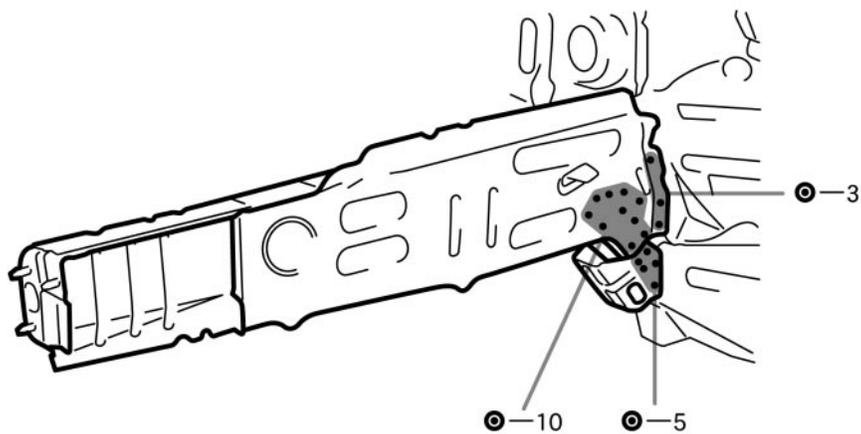


FRONT SIDE MEMBER (ASSY)

REPLACEMENT

1. REMOVE RADIATOR UPPER SIDE SUPPORT (See page BP-1)
2. REMOVE RADIATOR UPPER SUPPORT (See page BP-3)
3. REMOVE FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-6)
4. REMOVE FRONT CROSSMEMBER (See page BP-9)
5. REMOVE FRONT FENDER APRON LOWER GUSSET (See page BP-36)
6. REMOVE FRONT FENDER APRON (See page BP-20)
7. REMOVE FRONT LUGGAGE END PANEL (See page BP-30)
8. REMOVE STEERING GEAR BOX SUPPORT MEMBER (See page BP-33)
9. REMOVE FRONT SIDE MEMBER
 - (a) After removing the front side member No.9 reinforcement, remove the front side member.



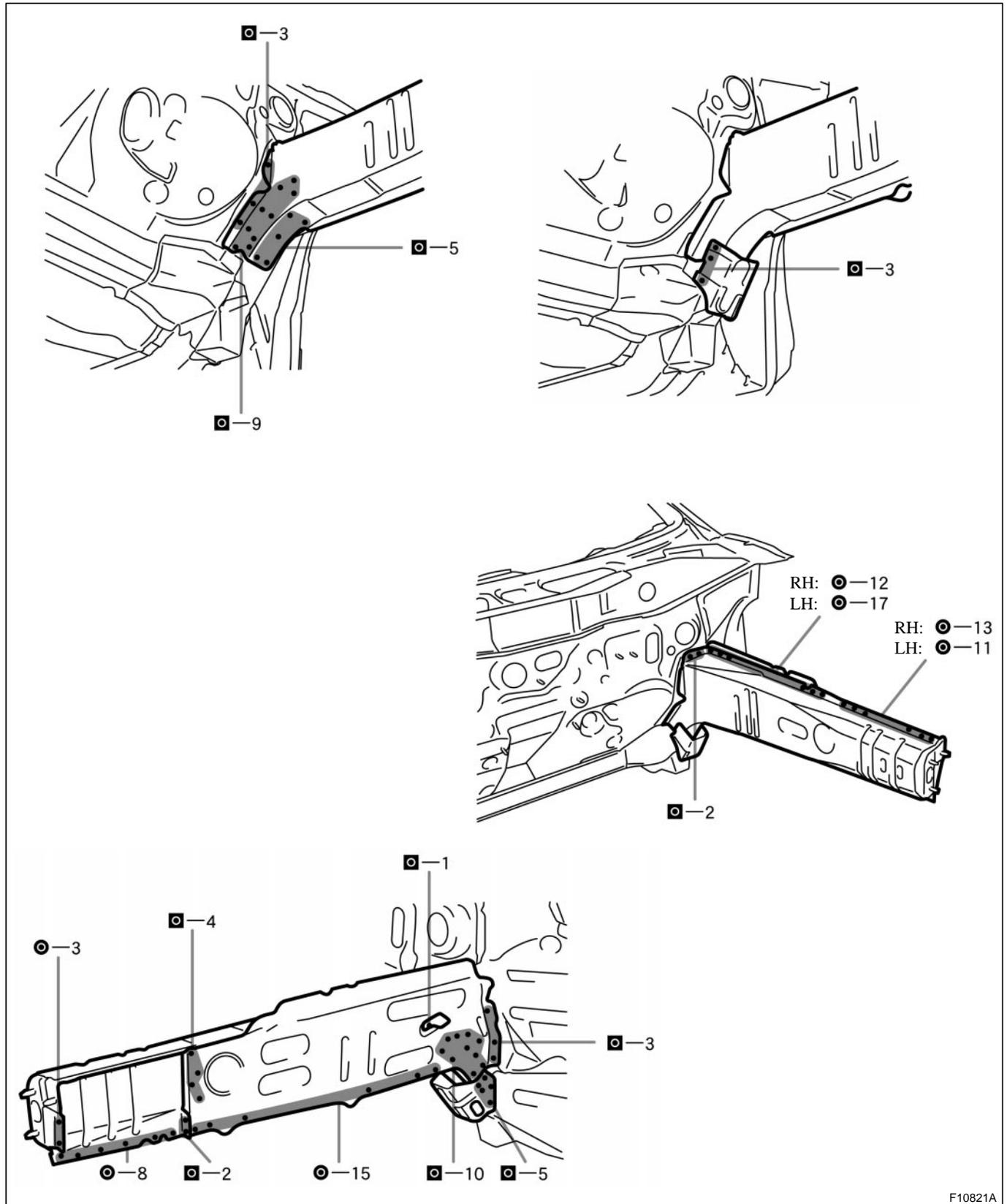


10. INSTALL FRONT SIDE MEMBER

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Make sure each measurement is correct, as this parts affects the front wheel alignment.



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11. MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)
 12. MEASURING THE UNDER BODY DIMENSIONS (See page BP-95)
 13. INSTALL STEERING GEAR BOX SUPPORT MEMBER (See page BP-34)
 14. INSTALL FRONT LUGGAGE END PANEL (See page BP-31)
 15. INSTALL FRONT FENDER APRON (See page BP-21)
 16. INSTALL FRONT FENDER APRON LOWER GUSSET (See page BP-37)
 17. INSTALL FRONT CROSSMEMBER (See page BP-10)
 18. INSTALL FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-7)
 19. INSTALL RADIATOR UPPER SUPPORT (See page BP-4)
 20. INSTALL RADIATOR UPPER SIDE SUPPORT (See page BP-2)
 21. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)
 22. APPLYING UNDER COATING (See page PC-6)
 23. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.