

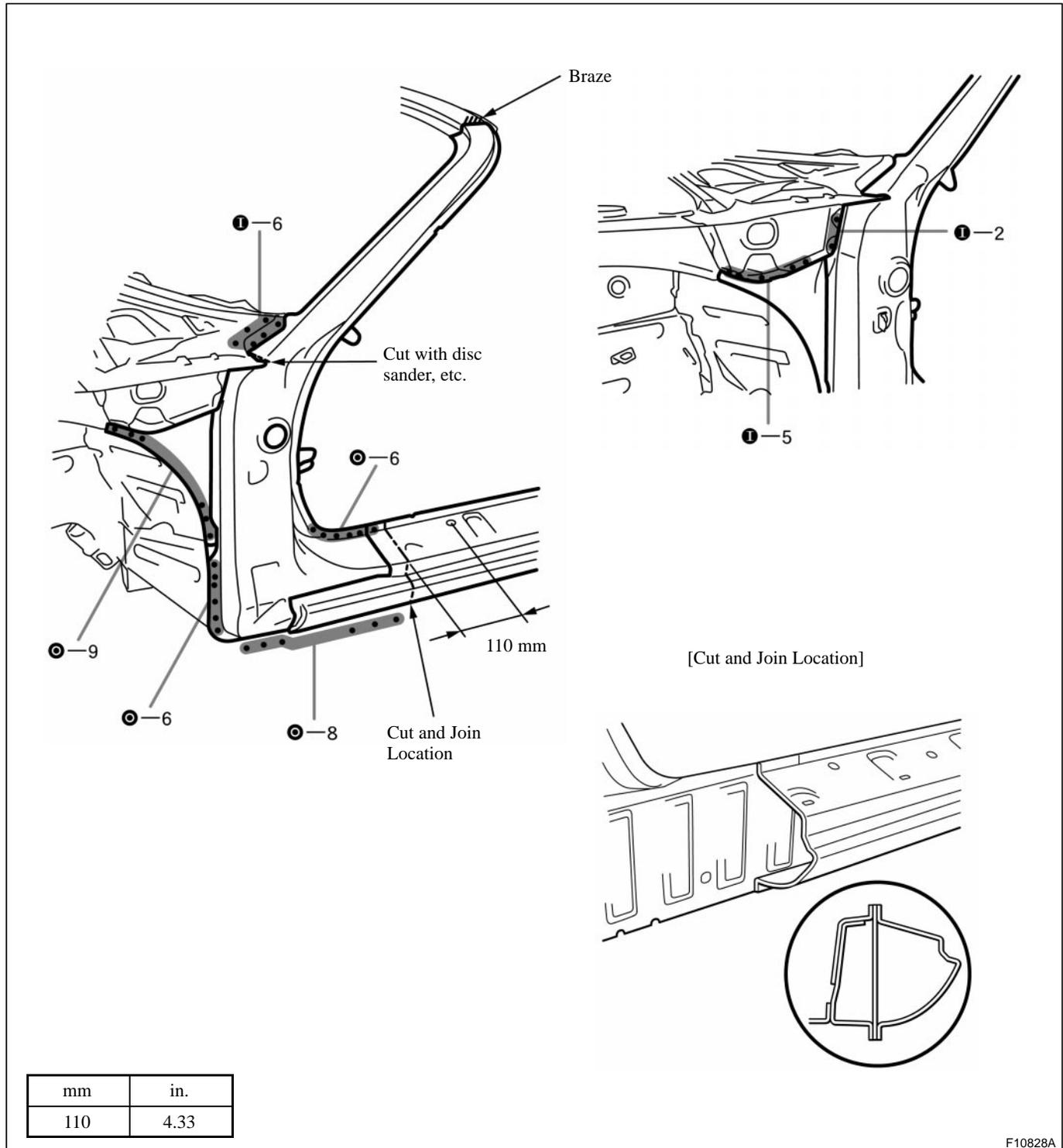
FRONT BODY PILLAR (CUT)

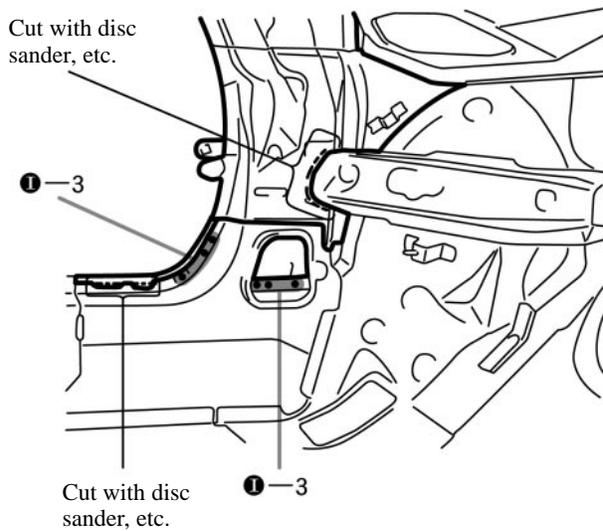
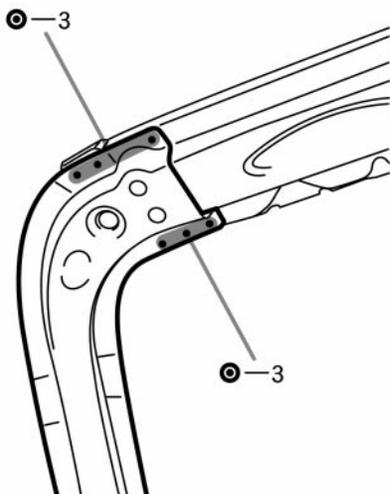
REPLACEMENT

1. REMOVE FRONT FENDER APRON LOWER GUSSET (See page BP-36)
2. REMOVE FRONT BODY PILLAR
 - (a) Cut and join the parts at the location as shown below.
 - (b) Heat the brazed area of the roof panel, and scrape off the brazing with a wire brush.

HINT:

Be careful not to overheat the roof panel.





3. INSTALL FRONT BODY PILLAR

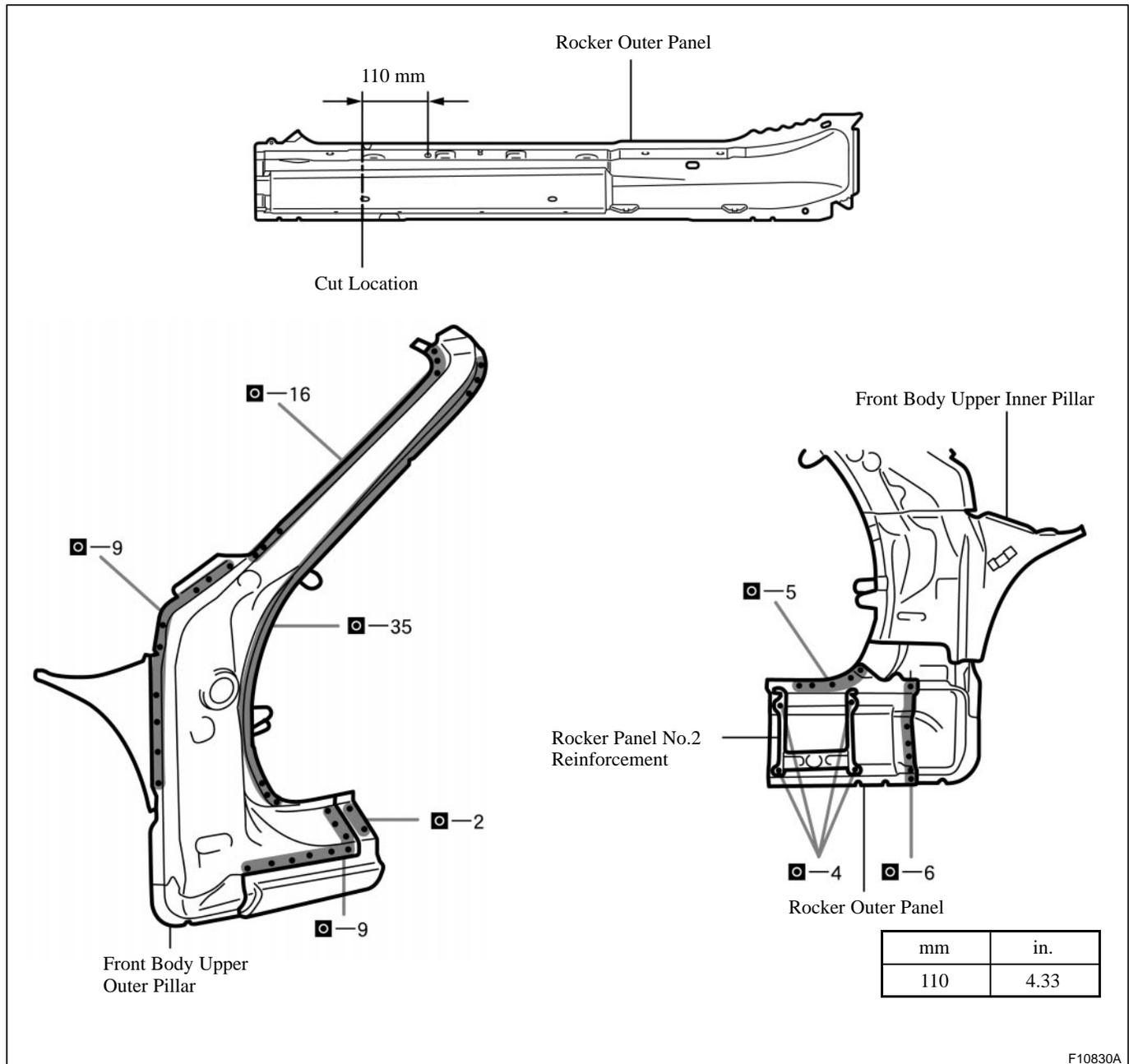
HINT:

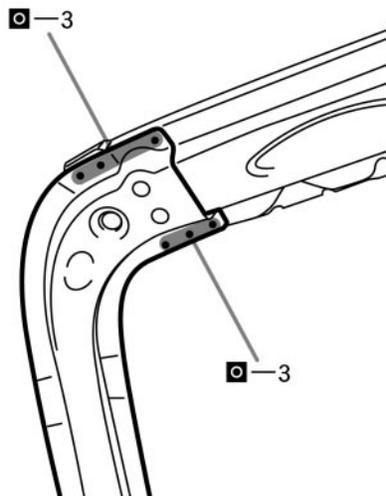
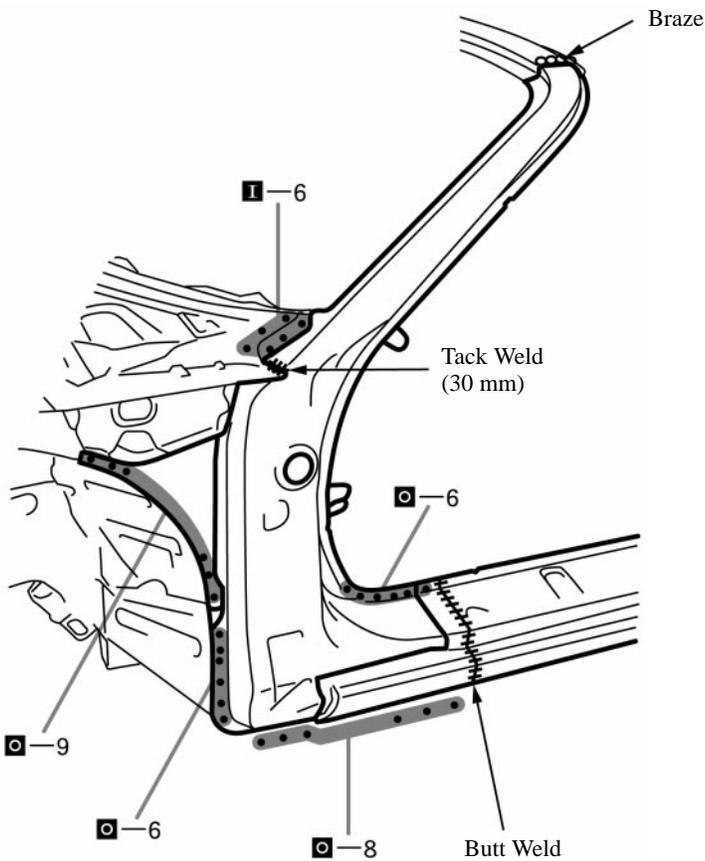
Inspect the fitting of the front door, front fender and windshield glass, etc., before welding, since this affects the appearance of the finish.

- (a) Cut the new parts for the rocker outer panel at the location as shown below.
- (b) Before temporarily installing the new parts, weld the front body upper outer pillar, rocker outer panel, rocker panel No.2 reinforcement and front body upper inner pillar with standard points.
- (c) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
- (d) Braze the roof panel connection.

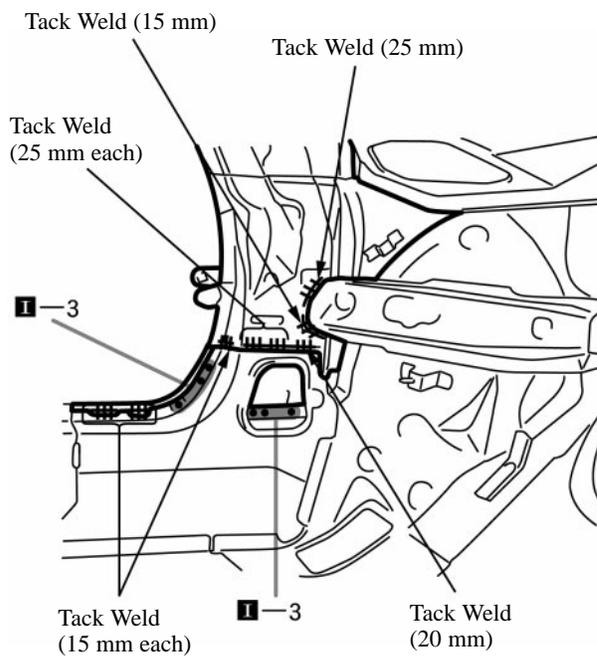
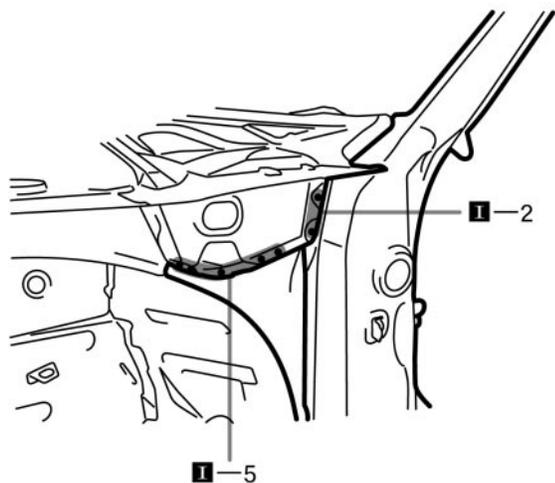
HINT:

Before performing these operations, place a wet rag on the front body pillar to protect it from damage.





| mm | in. |
|----|------|
| 15 | 0.59 |
| 20 | 0.79 |
| 25 | 0.98 |
| 30 | 1.18 |



4. MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)
5. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-95)
6. INSTALL FRONT FENDER APRON LOWER GUSSET (See page BP-37)
7. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)
8. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)
9. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.