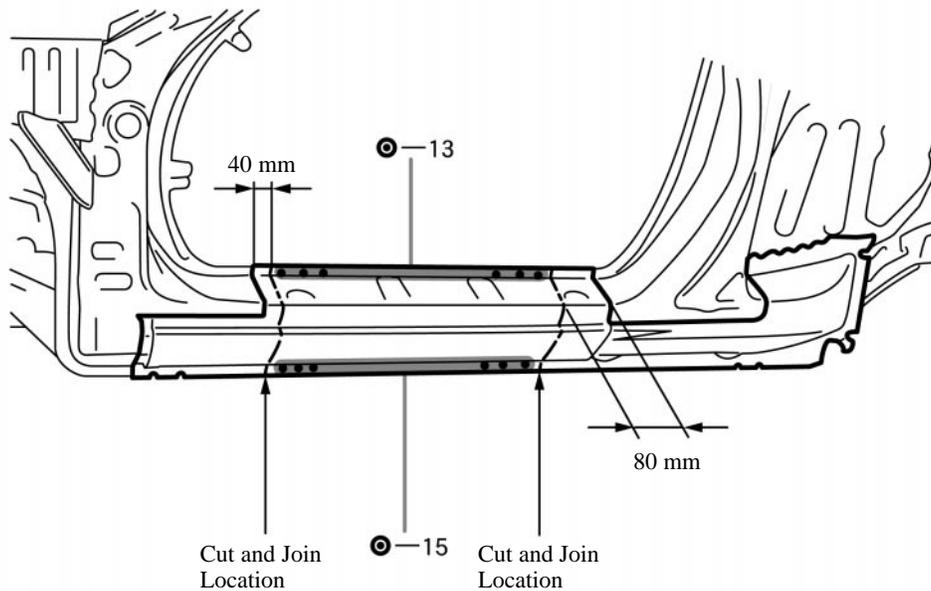


ROCKER OUTER PANEL (CUT-P)

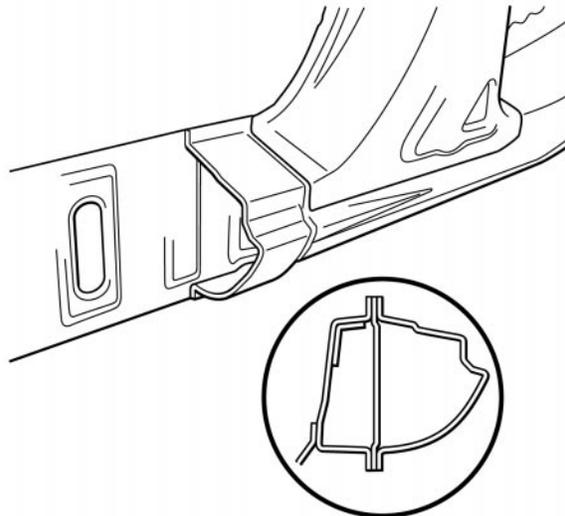
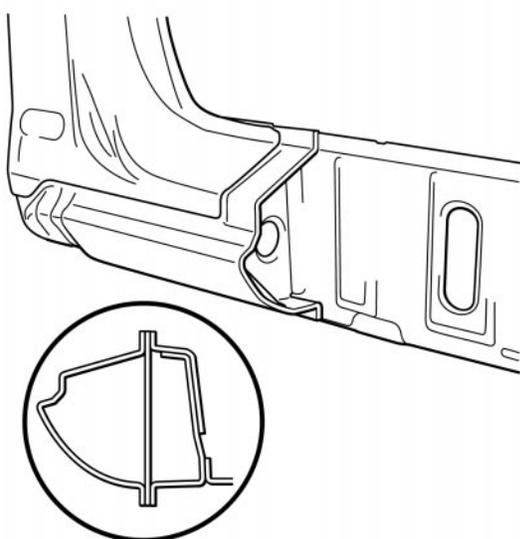
REPLACEMENT

1. REMOVE ROCKER OUTER PANEL

- (a) Cut and join the parts at the locations as shown below.



[Cut and Join Location]



mm	in.
40	1.57
80	3.15

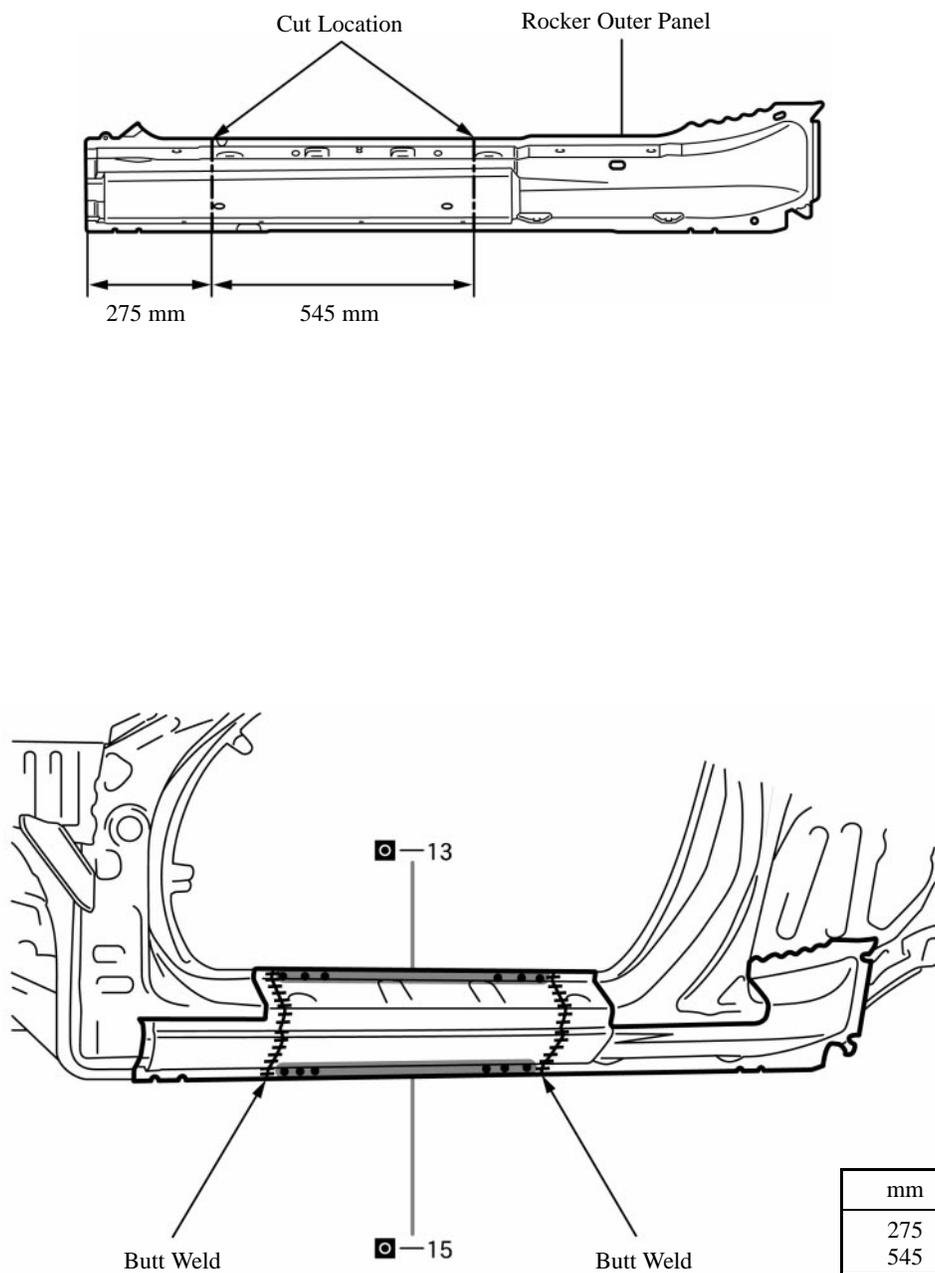
2. INSTALL ROCKER OUTER PANEL

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Inspect the fitting of the front door, etc., before welding, since this affects the appearance of the finish.

(b) Cut the new parts for the rocker outer panel at the locations as shown below.



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3. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-95)

4. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.