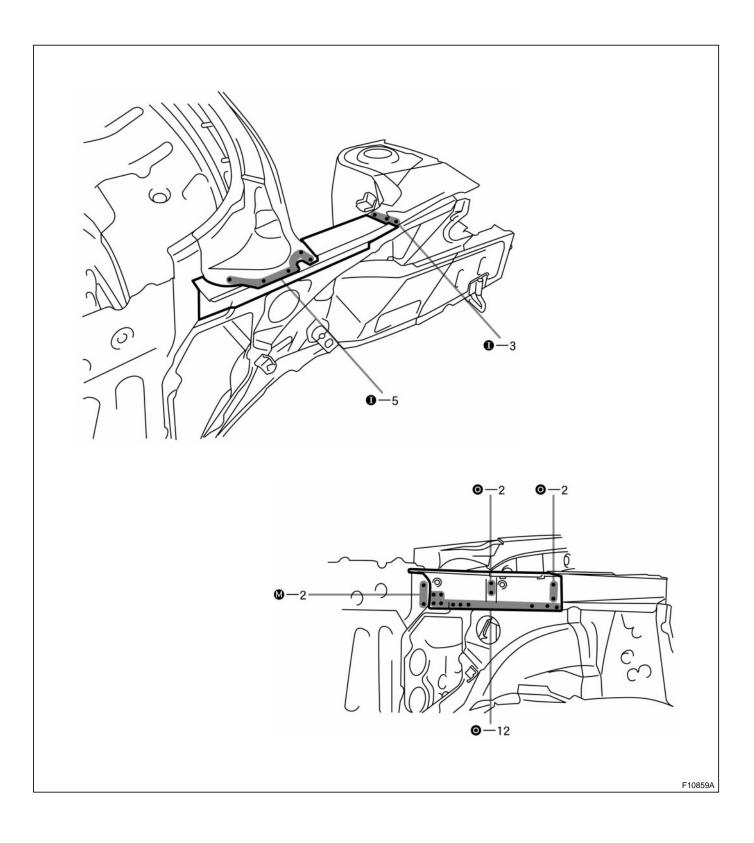
### **BP-80**

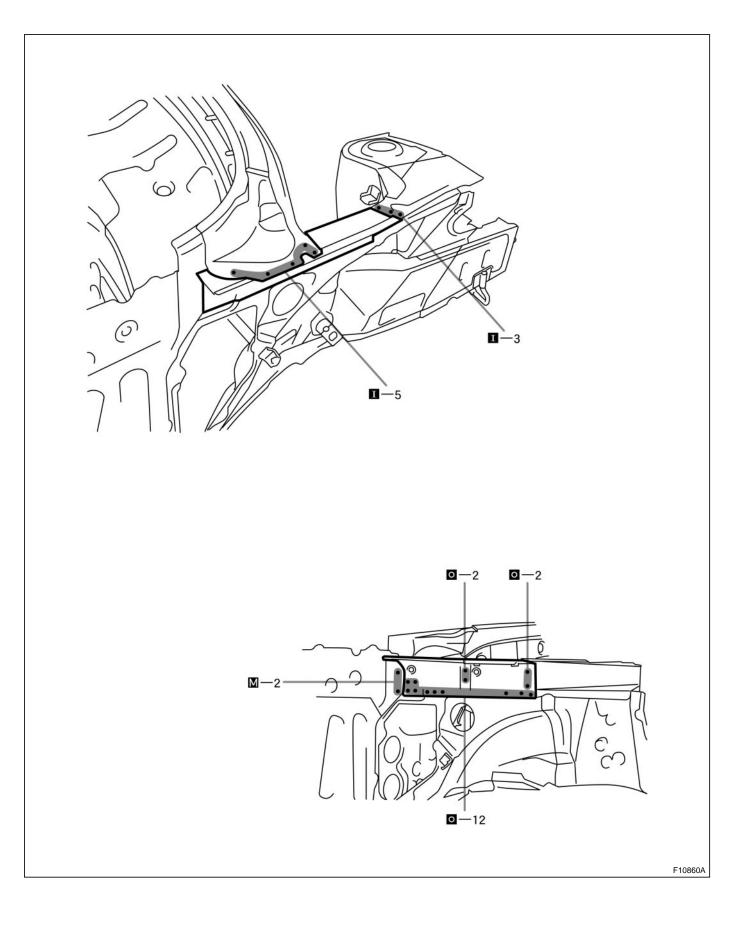
# WHEEL HOUSING REINFORCEMENT (ASSY) REPLACEMENT

- 1. REMOVE SIDE PANEL NO.2 REINFORCEMENT (See page BP-74)
- 2. REMOVE FRAME REAR UPPER CROSSMEMBER (See page BP-62)
- 3. REMOVE SIDE PANEL NO.4 REINFORCEMENT (See page BP-51)
- 4. REMOVE WHEEL HOUSING REINFORCEMENT



## 5. INSTALL WHEEL HOUSING REINFORCEMENT

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



### **BP-82**

## BODY PANEL REPLACEMENT

- 6. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-95)
- 7. INSTALL SIDE PANEL NO.4 REINFORCEMENT (See page BP-52)
- 8. INSTALL FRAME REAR UPPER CROSSMEMBER (See page BP-63)
- 9. INSTALL SIDE PANEL NO.2 REINFORCEMENT (See page BP-75)
- 10. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)
- 11. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)
- 12. APPLYING ANTI-RUST AGENT
- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.