



REASSEMBLY

1. INSTALL DRIVE AND DRIVEN ROTORS

(a) Place the drive and driven rotors into pump body with the marks facing the pump body cover side.

(b) Install the pump body cover with the 3 screws.

Torque: 10.3 N·m (105 kgf·cm, 8 ft·lbf)

2. INSTALL RELIEF VALVE

Insert the relief valve and spring into the pump body hole, and install the plug.

Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)