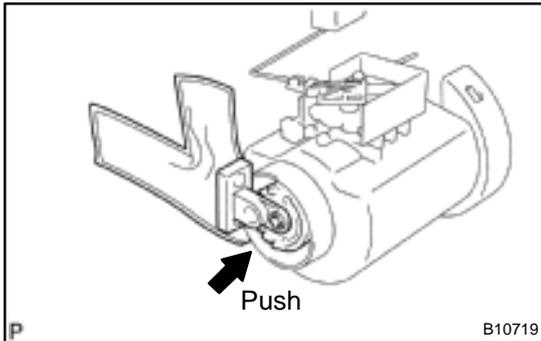


INSTALLATION

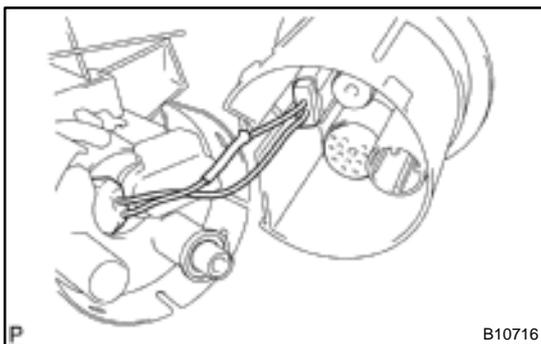
1. INSTALL FUEL SUCTION FILTER

Install the suction filter with a new clip.



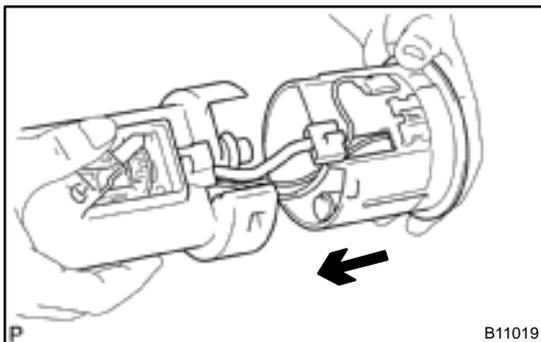
2. INSTALL FUEL PUMP

Push into the fuel pump.

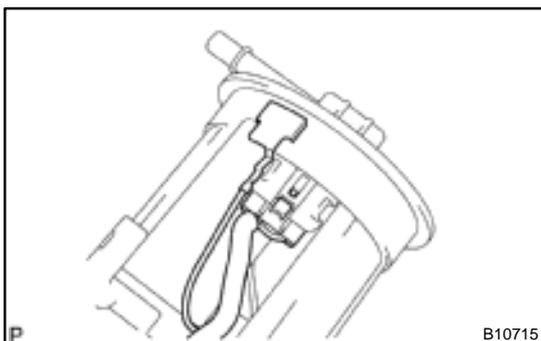


3. INSTALL FUEL SUCTION PLATE

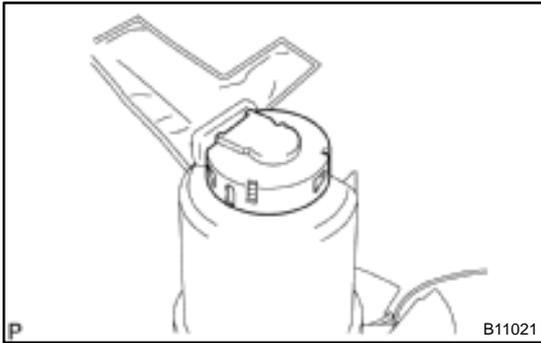
(a) Connect the fuel pump harness.



(b) Install the fuel suction plate to the fuel filter assembly.

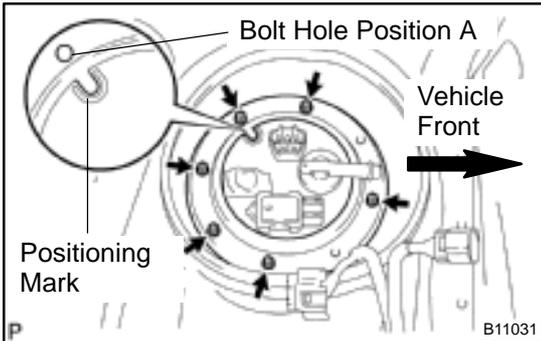


(c) Connect the fuel sender gauge connector and ground plate.



4. INSTALL FUEL SUCTION SUPPORT

- (a) Install the rubber cushion.
- (b) Install the fuel suction support to the fuel filter assembly.

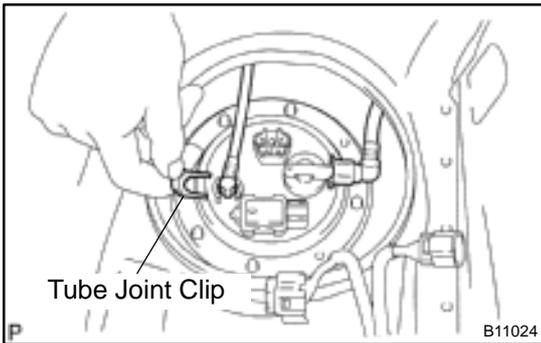


5. INSTALL FUEL PUMP AND SENDER GAUGE ASSEMBLY TO FUEL TANK

- (a) Install a new gasket to the fuel pump and sender gauge assembly.
- (b) Insert the fuel pump assembly into the fuel tank.

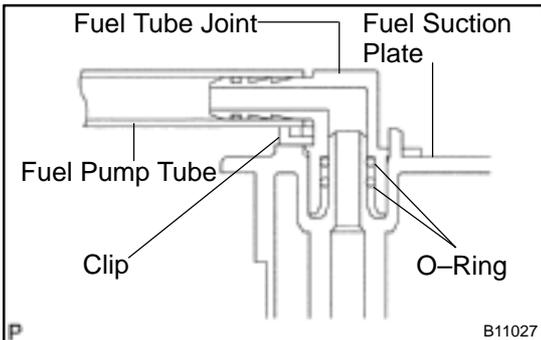
NOTICE:

- Do not damage the fuel suction filter.
 - Be careful that the arm of the sender gauge should not bent.
- (c) Align the positioning mark of the set plate with bolt hole position A.
 - (d) Install the fuel tank vent tube set plate with the 6 bolts.
Torque: 3.4 N·m (35 kgf·cm, 30 in.-lbf)



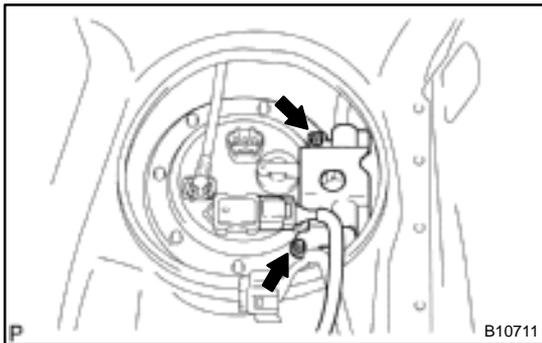
6. CONNECT FUEL TANK MAIN TUBE AND EMISSION TUBE

- (a) Connect the main tube with the tube joint clip.
- (b) Connect the emission tube to the fuel pump assembly.



NOTICE:

- Check that the connector is inserted fully and securely.
- Check that the clip of the tube joint is on the collar of the connector.
- After the installation of the clip of the tube joint, check that the connector is not pulled off.



7. **CONNECT VAPOR PRESSURE SENSOR CONNECTOR**
 - (a) Connect the sensor connector.
 - (b) Install the No. 3 fuel tank protector with the 2 bolts.
8. **CONNECT FUEL PUMP & SENDER GAUGE CONNECTOR**
9. **CHECK FOR FUEL LEAKS (See page [SF-1](#))**
10. **INSTALL FLOOR SERVICE HOLE COVER**
11. **INSTALL LUGGAGE COMPARTMENT BOX (See page [BO-86](#))**