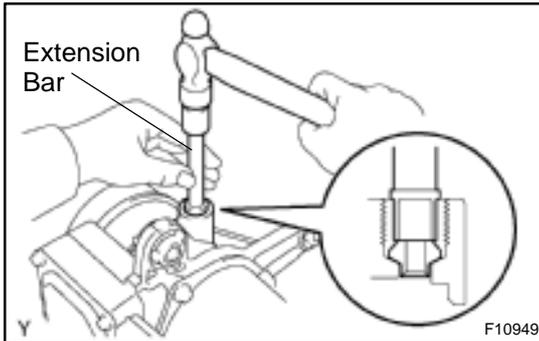


REPLACEMENT

REPLACE UNION SEAT

- (a) Using a screw extractor, remove the union seat from the power steering vane pump housing.



- (b) Using a hammer and an extension bar, lightly tap in a new union seat.