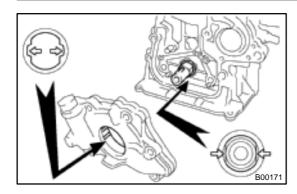
LU02R-03



## **INSTALLATION**

- 1. INSTALL OIL PUMP
- (a) Place a new gasket on the cylinder block.
- (b) Engage the spline teeth of the oil pump drive rotor with the large teeth of the crankshaft, and slide the oil pump.
- (c) Install the oil pump with the 5 bolts.
  - Torque: 9 N·m (92 kgf-cm, 80 in.-lbf)
- 2. INSTALL CRANKSHAFT TIMING SPROCKET AND TIMING CHAIN (See pages EM-20)
- 3. FILL ENGINE WITH OIL
- 4. START ENGINE AND CHECK FOR LEAKS
- 5. RECHECK ENGINE OIL LEVEL

Author: Date: 752