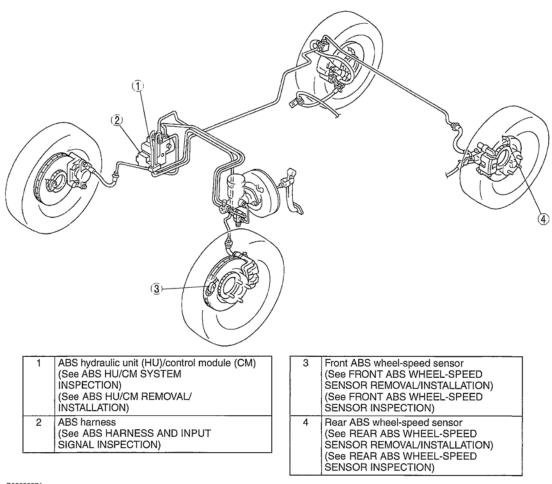
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ANTILOCK BRAKE SYSTEM LOCATION INDEX



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Fig. 1: Identifying Antilock Brake System Components Location Courtesy of MAZDA MOTORS CORP.

ABS SYSTEM DIAGRAM

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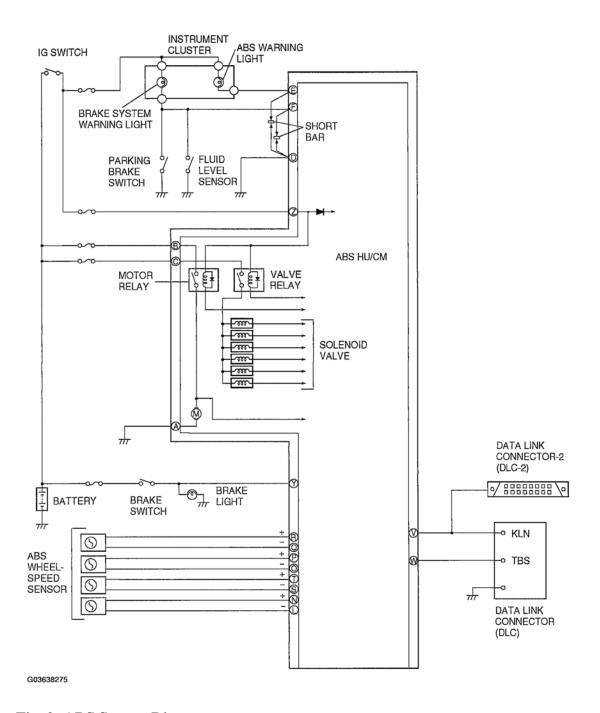


Fig. 2: ABS System Diagram
Courtesy of MAZDA MOTORS CORP.

ABS HU/CM SYSTEM INSPECTION

SYSTEM INSPECTION

Preparation

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- 1. Verify that the battery is fully charged. With the ignition switch on, verify that the ABS and BRAKE system warning lights goes out after **3 seconds**.
- 2. If the lights stays on after **3 seconds** , the ABS HU/CM detects a failure. Follow the troubleshooting procedures.
- 3. Turn the ignition switch off.
- 4. On level ground, jack up the vehicle and support it evenly on safety stands. Shift the transaxle to N position.
- 5. Release the parking brake.
- 6. Rotate the wheels by hand, and inspect for brake drag.

USING THE SSTS

- 1. Perform the "**PREPARATION**".
- 2. Connect the **SSTs** (WDS or equivalent) to the data link connector-2 (DLC-2).
- 3. Set up an active command mode inspection according to the combination of commands below. (See <u>ABS ON-BOARD DIAGNOSIS</u>.)

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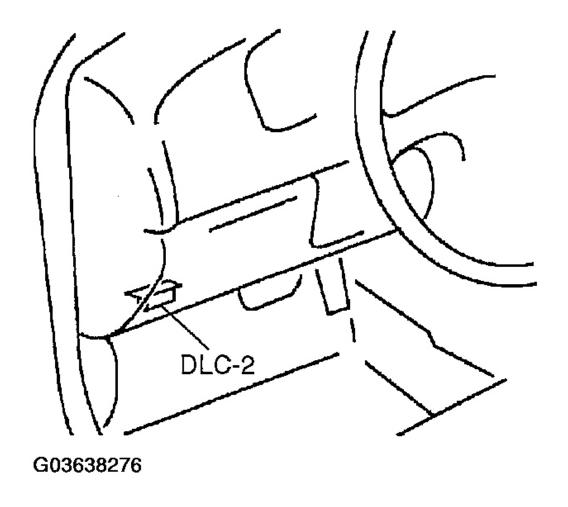


Fig. 3: Locating Connector-2 (DLC-2) Courtesy of MAZDA MOTORS CORP.

OPERATION	C	COMMAND			
	PMP_MOTOR	RF_OUTLET	RF_INLET	TYPE	
Pressure retention	OFF	OFF	ON	Manual	
Pressure reduction	ON	ON	OFF	Manual	

The chart above shows an example of a right wheel inspection.

NOTE:

- When working with two people, one should press on the brake pedal, the other should attempt to rotate the wheel being inspected.
- 4. Send the command while pressing on the brake pedal and attempting to rotate the wheel being inspected.

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5. When pressure is being maintained, and click sound indicating the solenoid is operating comes from the ABS HU/CM, confirm that the wheel does not rotate. When pressure is being reduced, and click sound indicating the solenoid is operating comes from the ABS HU/CM, confirm that the wheel rotates, even though the brake pedal is being depressed.

NOTE:

- To protect the ABS HU/CM, the solenoid valve used for simulations and the ABS motor stay on for 10 seconds each time they are switched on.
- Performing the inspections above determines the following.
 - The ABS HU/CM brake lines are normal.
 - The ABS HU/CM hydraulic system is not significantly abnormal.
 - The ABS HU/CM wiring is normal.
- However, the following items cannot be checked.
 - ABS HU/CM input system harness and parts
 - Extremely small leaks in the ABS HU/CM internal hydraulic system
 - Unusual intermittent occurrences in the above items

WITHOUT USING THE SSTS

1. Perform the **PREPARATION**.

CAUTION:

- Connecting to the wrong data link connector (DLC) terminal may cause a malfunction. Carefully connect only to the specified terminal.
- 2. Use a jumper wire to short terminal TBS of the DLC to body GND.

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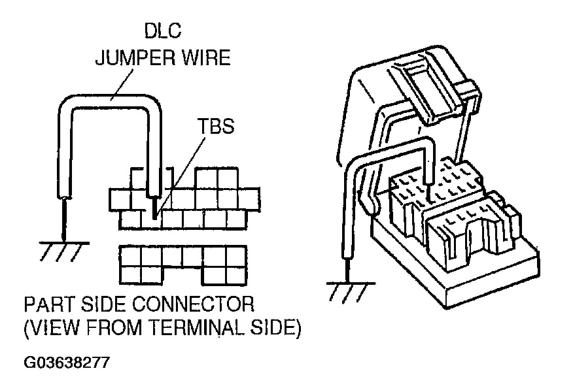


Fig. 4: Using Jumper Wire To Short Terminal TBS Of DLC To Body GND Courtesy of MAZDA MOTORS CORP.

- 3. Depress the brake pedal, and have an assistant verify that the right front wheel does not turn.
- 4. With the brake pedal still depressed, turn the ignition switch on and verify that the brake is released momentarily (**approx.0.5 seconds**) and that the wheel turns when pressure-reduction operates.
- 5. Inspect the operation of the remaining wheels in order: right front, left front, rear.
 - Replace the ABS HU/CM if wheels do not rotate.
 - Inspect brake piping to ABS HU/CM if operation of the remaining wheel order is not within specified.

NOTE:

- If Steps 4 and 5 show correct operation, the following systems are okay:
 - Brake piping to ABS HU/CM
 - Braking system, including ABS HU/CM
 - Electrical system in ABS HU/CM (solenoid, ABS motor, etc.)
- The following are not inspected with above steps:
 - Input system and harness of ABS HU/CM
 - Intermittent failure

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 Fluid leakage from brake including the ABS HU/CM and master cylinder

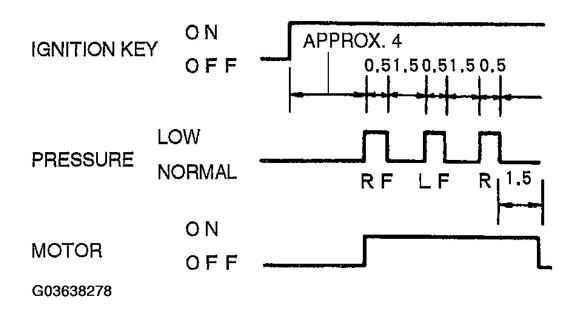


Fig. 5: Antilock Brake System Inspecting Pattern Courtesy of MAZDA MOTORS CORP.

6. Turn the ignition switch off and remove the jumper wire.

ABS HU/CM REMOVAL/INSTALLATION

- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.

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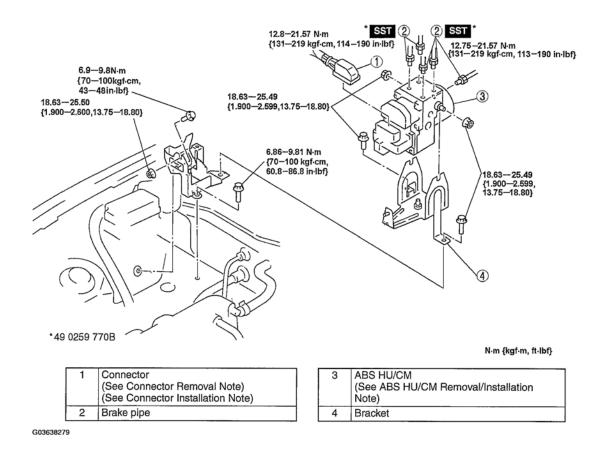


Fig. 6: Exploded View Of ABS HU/CM & Torque Specifications Courtesy of MAZDA MOTORS CORP.

CONNECTOR REMOVAL NOTE

1. Pull the lock lever to disconnect the connector.

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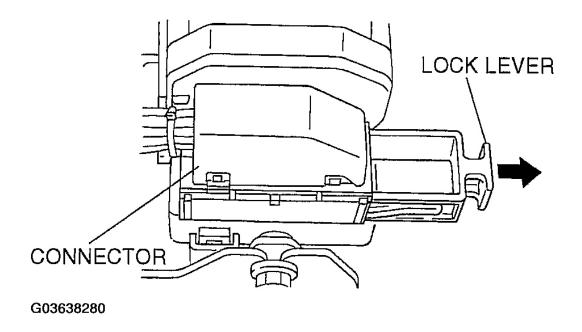
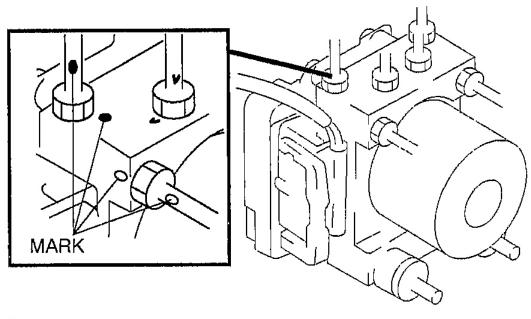


Fig. 7: Disconnecting Connector Courtesy of MAZDA MOTORS CORP.

BRAKE PIPE REMOVAL NOTE

1. Mark the brake pipe connecting positions before removal for reference during installation.

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Fig. 8: Identifying Brake Pipe Connecting Positions Mark Courtesy of MAZDA MOTORS CORP.

ABS HU/CM REMOVAL/INSTALLATION NOTE

1. When removing/installing the ABS HU/CM from/to the vehicle, attach a strip of protective tape on the ABS HU/CM connector to prevent brake fluid from entering.

BRAKE PIPE INSTALLATION NOTE

1. When installing the brake pipe, align the marks made before removal with the ABS HU/CM as shown in **Fig. 9**.

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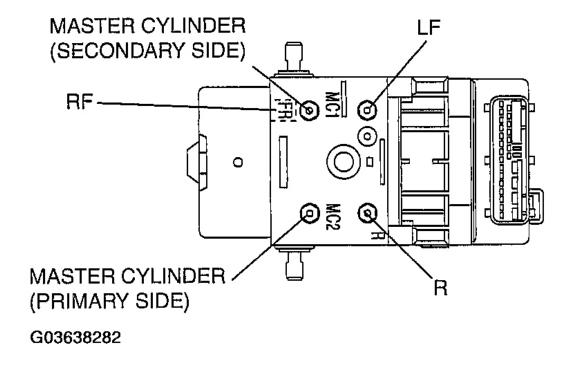


Fig. 9: Identifying Brake Pipe Connecting Positions Courtesy of MAZDA MOTORS CORP.

CONNECTOR INSTALLATION NOTE

1. Verify that the lock lever is completely pushed in.

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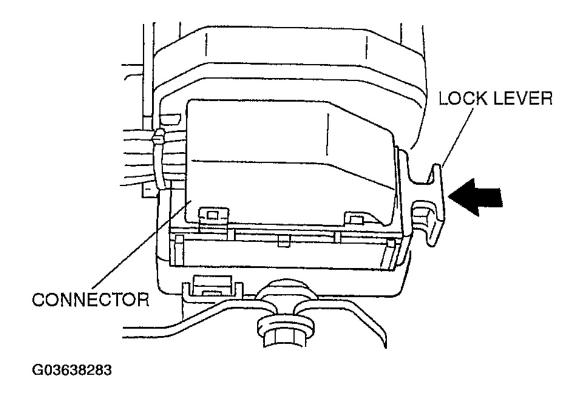


Fig. 10: Pushing In Lock Lever Is Completely Courtesy of MAZDA MOTORS CORP.

ABS HARNESS AND INPUT SIGNAL INSPECTION

1. Disconnect the ABS HU/CM connector with the ignition switch at OFF.

• Be careful not to damage the terminals during inspection.

- 2. Insert a thin isolation plate to the short bar of the connector (asterisk shown in <u>Fig. 11</u>) and open circuit between terminal D and E, D and F.
- 3. Attach a wire to the tester lead to avoid damaging the terminals then inspect voltage, resistance or continuity, referring to the table below.

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ABS CM HARNESS SIDE CONNECTOR (VIEW FROM TERMINAL SIDE)



Terminal	Signal name	Connected to	Item	Condition	Specification	Possible cause
Α	System ground (ABS motor)	Ground point	Continuity	A—ground point (IG SW is at OFF)	Yes	 Harness to ground point
В	Power supply (ABS motor)	Fuse (60 A)	Voltage	В—А	B+	Fuse (60 A)Harness (B—fuse (60 A))
С	Power supply (solenoid valve)	Fuse (20 A)	Voltage	C-ground point	B÷	Fuse (20 A)Harness (C
D	System ground (signal)	Ground point	Continuity	D—ground point	Yes	 Harness to ground point
E ABS war		ABS warning light	Continuity	E—battery positive terminal (IG SW is at OFF)	No	 Harness (E— instrument cluster—IG SW)
	ABS warning light		Voltage	E—ground point	B+* ¹	 Instrument cluster ABS warning light Instrument cluster power supply harness
	BRAKE system light	BRAKE system light	Continuity	F—battery positive terminal (IG SW is at OFF)	No	 Harness (F— instrument cluster—IG SW)
			Voltage	F—ground point	B+* ¹	 Instrument cluster BRAKE system warning light Instrument cluster power supply harness
L N	RR wheel speed	RR wheel-speed sensor	Voltage	M —L vehicle is stopped	0 V (AC)	 Harness (ABS wheel-speed
				Inspect by using the wave profile. (See Inspection Using An Oscilloscope (Reference))		sensor—ABS HU/ CM harness connector)
			Resistance	N—L	1.0—2.0 kilohm	 ABS wheel-speed sensor ABS wheel-speed
			Continuity	L—ground point	No	sensor, Installation condition

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Fig. 11: Identifying ABS CM Connector Terminals And Reference Table (1 Of 2) Courtesy of MAZDA MOTORS CORP.

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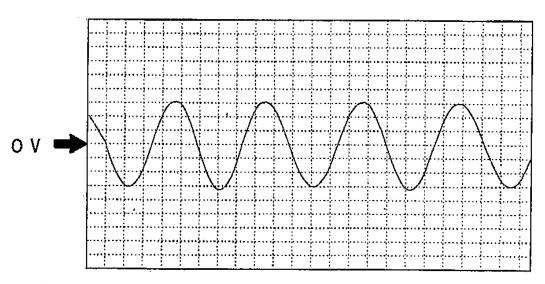
Terminal	Signal name	Connected to	ltem	Condition	Specification	Possible cause
O P	RF wheel speed	RF wheel-speed sensor	Voltage	P—O vehicle is stopped 0 V (AC) Inspect by using the wave profile. (See Inspection Using An Oscilloscope (Reference))		Harness (ABS wheel-speed sensor—ABS HU/CM harness connector)
			Resistance	P—0	1.0—2.0 kilohm	ABS wheel-speed sensor ABS wheel-speed sensor, Installation condition
			Continuity	O—ground point	No	
QR	LF wheel speed	LF wheel-speed sensor	Voltage	R—Q vehicle is stopped Inspect by using the (See Inspection Usin	0 V (AC) wave profile.	Harness (ABS wheel-speed sensor—ABS HU/CM harness
			Oscilloscope (Ref			connector) • ABS wheel-speed sensor
			Continuity	Q—ground point	No	ABS wheel-speed sensor, Installation condition
	LR wheel speed	LR wheel-speed sensor	Voltage	T—S vehicle is stopped	0 V (AC)	Harness (ABS wheel-speed
S				Inspect by using the wave profile. (See Inspection Using An Oscilloscope (Reference))		sensor—ABS HU/ CM harness connector)
			Resistance	T-S	1.0—2.0 kilohm	ABS wheel-speed sensor ABS wheel-speed
			Continuity	S—ground point	No	sensor, Installation condition
V	On-board	Data link connector	Continuity	V—KLN at DLC	Yes	Harness (V—KLN
	diagnosis KLN	KLN	Continuity	V—ground point	No	at DLC)
w	On-board diagnosis TBS	Data link connector TBS	Continuity	W—TBS at DLC	Yes	Harness (W TRO at DLO)
				W-ground point	No	TBS at DLC)
Y	Brake switch	Brake switch	Voltage	Y—ground point When brake pedal depressed (IG SW is at ON)	B+	Harness (Y—brake switch, brake switch—battery, brake
				Y—ground point When brake pedal released (IG SW is at ON)	0 V	switch—brake light, brake light— ground point) (when brake light normal) Brake switch Brake light Fuse (15A)
z	Power supply (system)	Ignition switch	Voltage	Z—ground point (IG SW is at ON) Z—ground point (IG	B+	Harness, fuse (Z—IG SW)
				SW is at OFF)	0 V	<u></u>

 $^{^{\}star 1}\,$: When an isolation plate is not inserted to the short bar, voltage is approximately 0.2 V . $_{\rm G03753393}$

Fig. 12: Identifying ABS CM Connector Terminals And Reference Table (2 Of 2) Courtesy of MAZDA MOTORS CORP.

INSPECTION USING AN OSCILLOSCOPE (REFERENCE) WHEEL SPEED

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Fig. 13: Wheel Speed Wave Form Pattern Courtesy of MAZDA MOTORS CORP.

• ABS HU/CM terminal:

RF:P(+)-O(-)

RR:N(+)-L(-)

 $I_F:R (+)-Q (-)$

LR:T(+)-S(-)

- Oscilloscope setting:0.2 V/DIV (Y), 4 ms/DIV (X), AC range
- Vehicle condition: When turned 1 revolution per second

NOTE:

- As vehicle speed increase, period of wave shorten.
- If malfunctioning in the sensor rotor, wave profile warp.

FRONT ABS WHEEL-SPEED SENSOR REMOVAL/INSTALLATION

- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.

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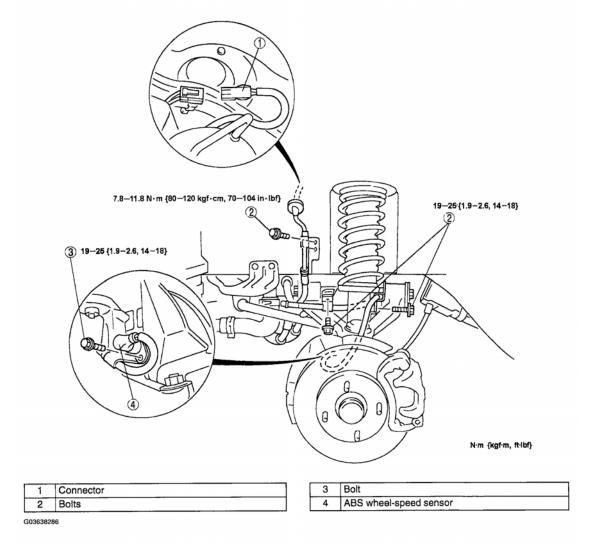


Fig. 14: Exploded View Of Front ABS Wheel-Speed Sensor & Torque Specifications Courtesy of MAZDA MOTORS CORP.

FRONT ABS WHEEL-SPEED SENSOR INSPECTION

CLEARANCE INSPECTION

- 1. Remove the wheel and tire, and inspect the sensor for looseness and damage. Replace the sensor as necessary.
- 2. Verify the clearance between the ABS wheel-speed sensor and the sensor rotor.

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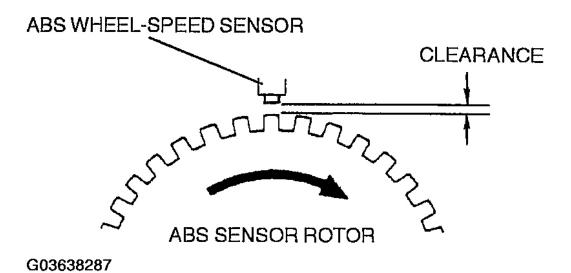


Fig. 15: Identifying Clearance Between ABS Wheel-Speed Sensor And Sensor Rotor Courtesy of MAZDA MOTORS CORP.

• If not as specified, replace the ABS wheel-speed sensor or sensor rotor as necessary.

Clearance

0.3-1.1 mm {0.012-0.043 in}

RESISTANCE INSPECTION

- 1. Disconnect the ABS wheel-speed sensor connector.
- 2. Inspect for resistance at the ABS wheel-speed sensor.

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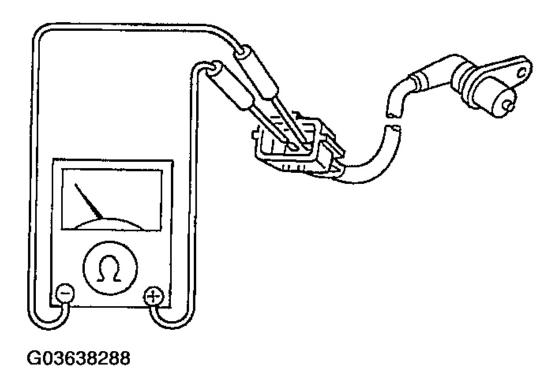


Fig. 16: Inspecting Resistance At ABS Wheel-Speed Sensor Courtesy of MAZDA MOTORS CORP.

Resistance

1.0-2.0 kilohm

VOLTAGE INSPECTION

- 1. On level ground, jack up the vehicle and support it evenly on safety stands.
- 2. Disconnect the ABS wheel-speed sensor connector.
- 3. Inspect each wheel by rotating it at one revolution per second.
 - If not as specified, replace the ABS wheel-speed sensor or sensor rotor as necessary.

Voltage

0.25-2.0 V (AC)

REAR ABS WHEEL-SPEED SENSOR REMOVAL/INSTALLATION

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- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.

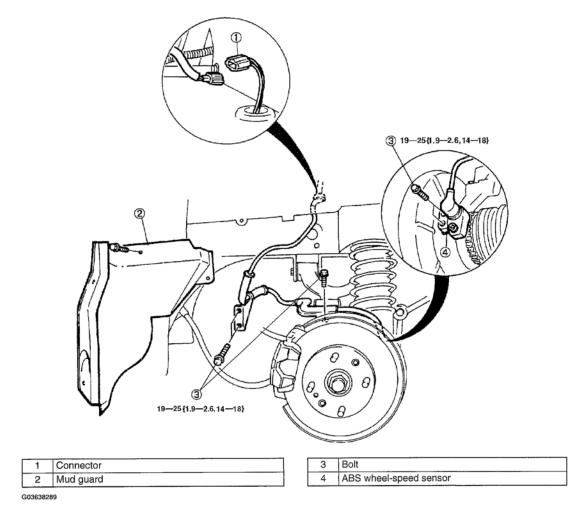


Fig. 17: Exploded View Of Rear ABS Wheel-Speed Sensor & Torque Specifications Courtesy of MAZDA MOTORS CORP.

REAR ABS WHEEL-SPEED SENSOR INSPECTION

1. Inspect the rear ABS wheel-speed sensor in the same procedure as the front ABS wheel-speed sensor. (See **FRONT ABS WHEEL-SPEED SENSOR INSPECTION**.)