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HVAC CONTROL SYSTEM



1	Air intake actuator
2	Air mix actuator
3	Airflow mode actuator
4	Blower motor
5	Power MOS FET
6	Magnetic clutch
7	Evaporator temperature sensor
8	Refrigerant pressure switch
9	Climate control unit
10	A/C relav
11	Blower relay

Fig. 1: Identifying Location Of HVAC Control System Components Courtesy of MAZDA MOTORS CORP.

AIR INTAKE ACTUATOR REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Remove the following parts:
 - 1. Console (See <u>CONSOLE REMOVAL/INSTALLATION</u>.)
 - 2. Glove compartment (See <u>GLOVE COMPARTMENT REMOVAL/INSTALLATION</u>.)

- 3. Side wall (See SIDE WALL REMOVAL/INSTALLATION .)
- 4. Console panel (See <u>CONSOLE PANEL REMOVAL/INSTALLATION</u>.)
- 5. Center panel unit (See <u>CENTER PANEL UNIT REMOVAL/INSTALLATION</u> .)
- 6. Lower panel (See LOWER PANEL REMOVAL/INSTALLATION .)
- 7. Knee bolster
- 8. Column cover (See <u>COLUMN COVER REMOVAL/INSTALLATION</u> .)
- 9. Driver-side air bag module (See <u>DRIVER-SIDE AIR BAG MODULE</u> <u>REMOVAL/INSTALLATION</u>.)
- 10. Steering wheel (See **STEERING WHEEL AND COLUMN REMOVAL/INSTALLATION** .)
- 11. Combination switch (See <u>COMBINATION SWITCH REMOVAL/INSTALLATION</u>.)
- 12. Steering shaft (See STEERING WHEEL AND COLUMN REMOVAL/INSTALLATION .)
- 13. Meter hood (See METER HOOD REMOVAL/INSTALLATION .)
- 14. Instrument cluster (See **INSTRUMENT CLUSTER REMOVAL/INSTALLATION** .)
- 15. Side panel (See **<u>SIDE PANEL REMOVAL/INSTALLATION</u>**.)
- 16. Hood release lever (See <u>HOOD LATCH AND RELEASE LEVER</u> <u>REMOVAL/INSTALLATION[ADVANCED KEYLESS SYSTEM]</u>.)
- 17. Female bracket (See <u>CONVERTIBLE TOP DISASSEMBLY/ASSEMBLY</u>.)
- 18. A-pillar trim (See A-PILLAR TRIM REMOVAL/INSTALLATION .)
- 19. Scuff plate (See <u>SCUFF PLATE REMOVAL/INSTALLATION</u>.)
- 20. Front side trim (See FRONT SIDE TRIM REMOVAL/INSTALLATION .)
- 21. Fuse box No. 1
- 22. Dashboard (See **DASHBOARD REMOVAL/INSTALLATION** .)
- 4. Remove in the order indicated in **<u>Fig. 2</u>**.

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1	Air intake actuator connector
2	Air intake actuator

Fig. 2: Removing Air Intake Actuator Courtesy of MAZDA MOTORS CORP.

5. Install in the reverse order of removal.

AIR MIX ACTUATOR REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Remove the following parts:
 - 1. Console (See <u>CONSOLE REMOVAL/INSTALLATION</u>.)
 - 2. Glove compartment (See <u>GLOVE COMPARTMENT REMOVAL/INSTALLATION</u>.)
 - 3. Side wall (See **<u>SIDE WALL REMOVAL/INSTALLATION</u>**.)
 - 4. Console panel (See <u>CONSOLE PANEL REMOVAL/INSTALLATION</u>.)
 - 5. Center panel unit (See <u>CENTER PANEL UNIT REMOVAL/INSTALLATION</u>.)
 - 6. Lower panel (See LOWER PANEL REMOVAL/INSTALLATION .)
 - 7. Knee bolster
 - 8. Column cover (See <u>COLUMN COVER REMOVAL/INSTALLATION</u> .)
 - 9. Driver-side air bag module (See **DRIVER-SIDE AIR BAG MODULE**

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<u>REMOVAL/INSTALLATION</u>.)

- 10. Steering wheel (See STEERING WHEEL AND COLUMN REMOVAL/INSTALLATION .)
- 11. Combination switch (See COMBINATION SWITCH REMOVAL/INSTALLATION .)
- 12. Steering shaft (See STEERING WHEEL AND COLUMN REMOVAL/INSTALLATION .)
- 13. Meter hood (See METER HOOD REMOVAL/INSTALLATION .)
- 14. Instrument cluster (See **INSTRUMENT CLUSTER REMOVAL/INSTALLATION**.)
- 15. Side panel (See **<u>SIDE PANEL REMOVAL/INSTALLATION</u>**.)
- 16. Hood release lever (See <u>HOOD LATCH AND RELEASE LEVER</u> <u>REMOVAL/INSTALLATION[ADVANCED KEYLESS SYSTEM]</u>.)
- 17. Female bracket (See <u>CONVERTIBLE TOP DISASSEMBLY/ASSEMBLY</u>.)
- 18. A-pillar trim (See A-PILLAR TRIM REMOVAL/INSTALLATION .)
- 19. Scuff plate (See <u>SCUFF PLATE REMOVAL/INSTALLATION</u>.)
- 20. Front side trim (See FRONT SIDE TRIM REMOVAL/INSTALLATION .)
- 21. Fuse box No. 1
- 22. Dashboard (See DASHBOARD REMOVAL/INSTALLATION .)
- 4. Remove in the order indicated in **Fig. 3**.



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1	Air mix actuator
2	Air mix actuator connector

Fig. 3: Removing Air Mix Actuator & Connector Courtesy of MAZDA MOTORS CORP.

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5. Install in the reverse order of removal.

AIRFLOW MODE ACTUATOR REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Remove the following parts:
 - 1. Lower panel (See LOWER PANEL REMOVAL/INSTALLATION .)
 - 2. Knee bolster
- 4. Remove in the order indicated in **<u>Fig. 4</u>**.



_ 1_	Airflow mode actuator connector
2	Airflow mode actuator

Fig. 4: Removing Airflow Mode Actuator Courtesy of MAZDA MOTORS CORP.

5. Install in the reverse order of removal.

BLOWER MOTOR REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)

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3. Remove in the order indicated in **Fig. 5**.



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1	Blower motor connector
2	Blower motor

Fig. 5: Removing Blower Motor Connector & Motor Courtesy of MAZDA MOTORS CORP.

4. Install in the reverse order of removal.

BLOWER MOTOR INSPECTION

- 1. Connect battery positive voltage to blower motor terminal A, ground to terminal B, and then verify that the blower motor operates smoothly.
 - If the operation condition is not normal, replace the blower motor.

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Fig. 6: Identifying Blower Motor Terminals Courtesy of MAZDA MOTORS CORP.

POWER METAL OXIDE SEMICONDUCTOR FIELD EFFECT TRANSISTOR (POWER MOS FET) REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Disconnect the power MOS FET connector.
- 4. Remove the power MOS FET as shown in **<u>Fig. 7</u>**.
- 5. Install in the reverse order of removal.
- 6. Perform the refrigerant system performance test. (See <u>REFRIGERANT SYSTEM PERFORMANCE</u> <u>TEST</u> .)

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Fig. 7: Removing Power MOS FET Courtesy of MAZDA MOTORS CORP.

POWER METAL OXIDE SEMICONDUCTOR FIELD EFFECT TRANSISTOR (POWER MOS FET) INSPECTION

- 1. Verify that the resistance between the terminals of the power MOS FET is as shown in **TERMINALS RESISTANCE TABLE**.
 - If there is any malfunction, replace the power MOS FET.

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Fig. 8: Identifying Terminals Of Power MOS FET Courtesy of MAZDA MOTORS CORP.

POWER MOS FET RESISTANCE TABLE

Tester lead		Desistance (kilchm) (annual quantity)			
+	-	Kesistance (knohin) (approx. quantity)			
А	В	1,300			
А	C	1,300			
А	D	2.2			
В	A	infinity			
В	C	0.12			
В	D	infinity			
С	A	infinity			
С	В	0.12			
С	D	infinity			
D	A	2.2			
D	В	190			
D	C	1,300			

MAGNETIC CLUTCH DISASSEMBLY/ASSEMBLY

1. Disassemble in the order indicated in **Fig. 9**.

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1	Bolt
2	Pressure plate
3	Shim
4	Snap ring
5	A/C compressor pulley
6	Snap ring
7	Stator
8	Clamp
9	A/C compressor body

Fig. 9: Identifying Magnetic Clutch Components (With Torque Specifications) Courtesy of MAZDA MOTORS CORP.

2. Assemble in the reverse order of disassembly.

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3. Adjust the magnetic clutch clearance. (See <u>MAGNETIC CLUTCH ADJUSTMENT</u>.)

BOLT REMOVAL/INSTALLATION NOTE

1. When removing or installing the bolt, hold the pressure plate as shown in **<u>Fig. 10</u>**.



Fig. 10: Removing/Installing Bolt Courtesy of MAZDA MOTORS CORP.

SNAP RING REMOVAL/INSTALLATION NOTE

1. Remove the snap ring using a snap ring pliers.

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Fig. 11: Removing Snap Ring Using Snap Pliers Courtesy of MAZDA MOTORS CORP.

A/C COMPRESSOR PULLEY REMOVAL NOTE

- 1. Remove the A/C compressor pulley using the SST (49 0839 425C).
 - CAUTION: Be careful that the SST (49 0839 425C) tabs do not hang over the stator.

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Fig. 12: Removing A/C Compressor Pulley (1 Of 2) Courtesy of MAZDA MOTORS CORP.

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Fig. 13: Removing A/C Compressor Pulley (2 Of 2) Courtesy of MAZDA MOTORS CORP.

STATOR INSTALLATION NOTE

1. Align the positioning pin with the hole of A/C compressor body and insert.

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Fig. 14: Aligning Positioning Pin With Hole Of A/C Compressor Body Courtesy of MAZDA MOTORS CORP.

A/C COMPRESSOR PULLEY INSTALLATION NOTE

- 1. Install the inner wheel of the pulley using a plastic hammer and SST (49 B018 003) to the compressor.
 - CAUTION: If the SST is not properly positioned when the A/C compressor pulley is press-fit, the A/C compressor axle will interfere with the SST, possibly damaging component parts. Verify that the SST and axle are properly positioned and perform the procedure very carefully.

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Fig. 15: Installing Inner Wheel Of Pulley Using Plastic Hammer & SST To Compressor Courtesy of MAZDA MOTORS CORP.

SHIM INSTALLATION NOTE

1. First, insert the 1 mm (0.039 in) thick shim into the shaft.

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Fig. 16: Inserting 1 MM Thick Shim Into Shaft Courtesy of MAZDA MOTORS CORP.

MAGNETIC CLUTCH ADJUSTMENT

- 1. Measure the clearance around the entire circumference between the pressure plate and A/C compressor pulley using a thickness gauge,
- 2. Inspect the clearance.
 - If not within the specification, adjust the clearance by changing the shim or the number of shims.

Magnetic clutch clearance

0.3-0.6 mm {0.012-0.023 in}

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Fig. 17: Measuring Clearance Around Entire Circumference Between Pressure Plate & A/C Compressor Pulley Using Thickness Gauge Courtesy of MAZDA MOTORS CORP.

MAGNETIC CLUTCH INSPECTION

1. Connect battery positive voltage to magnetic clutch terminal A and ground.

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Fig. 18: Connecting Battery Positive Voltage To Magnetic Clutch Terminal A & Ground Courtesy of MAZDA MOTORS CORP.

- 2. Verify that the magnetic clutch turns on.
 - If the magnetic clutch does not turn on, replace the A/C compressor.

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Fig. 19: Identifying Magnetic Clutch Connector Courtesy of MAZDA MOTORS CORP.

EVAPORATOR TEMPERATURE SENSOR REMOVAL/INSTALLATION

1. Remove the evaporator temperature sensor from the A/C unit. (See <u>A/C UNIT</u> <u>DISASSEMBLY/ASSEMBLY</u>.)

EVAPORATOR TEMPERATURE SENSOR INSPECTION

NOTE:

- Inspect the evaporator temperature sensor when it is installed to the A/C unit.
- 1. Set the fan speed MAX-HI.
- 2. Set the temperature control to MAX COLD.
- 3. Set the air intake mode to RECIRCULATE.
- 4. Turn the A/C switch off.
- 5. Close all of the doors and roll up all the windows.
- 6. Wait for **5 min** .
- 7. Disconnect the evaporator temperature sensor connector.
- 8. Measure the temperature at the air intake.
- 9. Measure the resistance between evaporator temperature sensor terminals.

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• If the characteristics of the evaporator temperature sensor are not as shown in **Fig. 20**, replace the evaporator temperature sensor.



Fig. 20: Evaporator Temperature Sensor Graph Courtesy of MAZDA MOTORS CORP.

REFRIGERANT PRESSURE SWITCH REMOVAL/INSTALLATION

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- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Discharge the refrigerant from the system. (See **<u>REFRIGERANT CHARGING</u>**.)
- 4. Remove in the order indicated in **Fig. 21**.



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1	Refrigerant pressure switch connector
2	Refrigerant pressure switch

Fig. 21: Removing Refrigerant Pressure Switch (With Torque Specifications) Courtesy of MAZDA MOTORS CORP.

5. Install in the reverse order of removal.

REFRIGERANT PRESSURE SWITCH INSTALLATION NOTE

1. Apply compressor oil to the O-ring joints.

REFRIGERANT PRESSURE SWITCH INSPECTION

- 1. Connect the manifold gauge.
- 2. Verify the high-pressure side reading.
- 3. Disconnect the refrigerant pressure switch connector.
- 4. Verify continuity between the terminals of the refrigerant pressure switch.

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• If the continuity is not normal, replace the refrigerant pressure switch.



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Fig. 22: Refrigerant Pressure Switch Specification Courtesy of MAZDA MOTORS CORP.

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Fig. 23: Refrigerant Pressure Switch Terminals Courtesy of MAZDA MOTORS CORP.

CLIMATE CONTROL UNIT REMOVAL/INSTALLATION

- 1. Remove the battery cover.
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Remove the side wall. (See **<u>SIDE WALL REMOVAL/INSTALLATION</u>**.)
- 4. Remove the center panel unit. (See <u>CENTER PANEL UNIT REMOVAL/INSTALLATION</u>.)
- 5. Remove the climate control unit from the center panel unit.
- 6. Install in the reverse order of removal.

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Fig. 24: Removing Climate Control Unit From Center Panel Unit Courtesy of MAZDA MOTORS CORP.

CLIMATE CONTROL UNIT DISASSEMBLY/ASSEMBLY

1. Disassemble in the order indicated in Fig. 25.

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1	Case (1)
2	Panel
3	Case (2)

Fig. 25: Identifying Climate Control Unit Components Courtesy of MAZDA MOTORS CORP.

2. Assemble in the reverse order of disassembly.

CLIMATE CONTROL UNIT INSPECTION

- 1. Turn the ignition switch to the ON position.
- 2. Connect the negative (-) lead of the tester to body ground.
- 3. By inserting the positive (+) lead of the tester into each climate control unit terminal, measure the voltage according to **TERMINAL VOLTAGE REFERENCE TABLE**.
 - If there is any malfunction, inspect the parts under "Inspection item (s)".
 - If the parts under "Inspection item (s)" are found to be normal, replace the climate control unit.

TERMINAL VOLTAGE TABLE (REFERENCE)

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Fig. 26: Identifying Climate Control Unit Connector Terminals Courtesy of MAZDA MOTORS CORP.

TERMINAL VOLTAGE REFERENCE TABLE

Terminal	Signal name	Connected to	Measurement condition	Voltage (V)	Inspection item (s)
A	IG2	A/C 7.5 A fuse	IG SW ON	B+	 Wiring harness: continuity, short circuit (Climate control unit- fuse: A-A/C 7.5 A) A/C 7.5 A fuse
			IG SW LOCK	1.0 or less	• Wiring harness: continuity, short circuit (Climate control unit- fuse: A-A/C 7.5 A)
В	B+	ROOM 15 A fuse	Under any condition	B+	 Wiring harness: continuity, short circuit (Climate control unit- fuse: B-ROOM 15 A) ROOM 15 A fuse
	Blower fan speed control	Power MOS FET	Fan stopped	1.0 or less	Wiring harness: continuity, short circuit (Climate control unit- power MOS FET: C-C)
С			Fan: manual LO	2.8	
			Fan: manual HI	9.9	Power MOS FET
D	TNS signal	TNS relay	Headlight switch OFF	1.0 or less	 Wiring harness: short circuit (Climate control unit-TNS relay: D-D) TNS relay Headlight switch
					• Wiring harness: continuity, short circuit

			Headlight switch ON	B+	 (Climate control unit- TNS relay: D-D) TNS relay Headlight switch
			Fan stopped	B+	1. Wiring harness: continuity, short circuit (Climate control unit- power MOS FET: E-B)
Е	Blower motor feedback	Power MOS FET	Fan: manual LO	8.17	 Power MOS FET Blower motor Blower relay
			Fan: manual HI	0.6	 5. HEATER 40 A fuse 6. Power MOS FET replacement
F	Panel control signal	Instrument cluster	Headlight switch OFF	0	 Wiring harness: continuity (Climate control unit-instrument cluster: F-1F) Instrument cluster Climate control unit: terminal voltage (D)
			Headlight switch ON	2.7	• Wiring harness: short circuit (Climate control unit-instrument cluster: F- 1F)
G	Actuator power	 Air intake actuator Air mix actuator Airflow mode actuator 	IG SW ON	B+	• Wiring harness: continuity, short circuit (Climate control unit-air
			IG SW LOCK	1.0 or less	 intake actuator, air mix actuator, air flow mode actuator: G-A, A, A) Air intake actuator Air mix actuator Airflow mode actuator
Н	GND	Body ground	Under any condition	1.0 or less	• Wiring harness: continuity (Climate control unit-GND: H- GND)
Ι	Plus Signal	-	-	-	-
J	-	-	-	-	-
					• Wiring harness: short

K	A/C	Refrigerant pressure switch	A/C switch ON, fan switch at 1st	1.0 or less	circuit (Climate control unit-refrigerant pressure switch: K-A)
			A/C switch OFF	B+	• Wiring harness: continuity, short circuit (Climate control unit- refrigerant pressure switch: K-A) (Refrigerant pressure switch-PCM: C- 1J)
					• Refrigerant pressure switch
					• PCM: terminal voltage (1J)
L	-	-	-	_	-
М	Evaporator temperature sensor input	Evaporator temperature sensor	Compared with temperature detected by evaporator temperature sensor	Refer to Fig. 27	 Wiring harness: continuity (Climate control unit-evaporator temperature sensor: M-B, S-A) Wiring harness: short circuit (Climate control unit-evaporator temperature sensor: M-B) Evaporator temperature sensor
N	Rear window defroster operation	Rear window defroster relay	Rear window defroster switch OFF	B+	Wiring harness: continuity, short circuit (Climate control unit-rear window defroster relay: NLD
			Rear window defroster switch ON	1.0 or less	 Rear window defroster relay
0		-	-	-	-
Р	-	-	-	_	-
Q	-	-	-	_	-
R	-	-	-	-	-
S	Sensor GND	Evaporator temperature sensor	Under any condition	1.0 or less	• Wiring harness: continuity (Climate control unit-GND: S- GND)
Т	-	-	-	-	-



Fig. 27: Evaporator Temperature Sensor Voltage Vs. Temperature (Graph 1) Courtesy of MAZDA MOTORS CORP.