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INSTRUMENTATION/DRIVER INFO. LOCATION INDEX



4 Fuel gauge sender unit

Fig. 1: Identifying Location Of Instrumentation/Driver Components Courtesy of MAZDA MOTORS CORP.

INSTRUMENT CLUSTER REMOVAL/INSTALLATION

• When replacing the instrument cluster, the configuration procedure must be performed before removing the instrument cluster. Replacing the instrument cluster without performing the configuration procedure will result in system malfunction.

- 1. Perform the instrument cluster configuration when replacing it. (See **INSTRUMENT CLUSTER** <u>CONFIGURATION</u>.)
- 2. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 3. Remove the meter hood. (See <u>METER HOOD REMOVAL/INSTALLATION</u>.)
- 4. Remove the lower panel. (See LOWER PANEL REMOVAL/INSTALLATION .)
- 5. Remove the column cover. (See <u>COLUMN COVER REMOVAL/INSTALLATION</u>.)
- 6. Remove in the order indicated in **<u>Fig. 2</u>**.

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1	Screw
2	Instrument cluster
3	Clip A
4	Connector
5	Clip B

Fig. 2: Removing/Installing Instrument Cluster Courtesy of MAZDA MOTORS CORP.

- 7. Install in the reverse order of removal.
- 8. When replacing the instrument cluster of vehicles with the immobilizer system, perform the following procedure:
 - See IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING[ADVANCED KEYLESS SYSTEM] and IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING[KEYLESS ENTRY SYSTEM])
 - CAUTION: The removed instrument cluster should be placed with the display side up to prevent grease from leaking from the meters.

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Fig. 3: Position For Placing Instrument Cluster Courtesy of MAZDA MOTORS CORP.

INSTRUMENT CLUSTER REMOVAL NOTE

1. Rotate the instrument cluster in the direction of the arrow and remove the instrument cluster.

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<u>Fig. 4: Removing Instrument Cluster</u> Courtesy of MAZDA MOTORS CORP.

CLIP B REMOVAL NOTE

1. Rotate the clip B **90**°, then remove the clip B from the instrument cluster.

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Fig. 5: Rotating Clip B 90° & Removing Clip B From Instrument Cluster Courtesy of MAZDA MOTORS CORP.

INSTRUMENT CLUSTER CONFIGURATION

1. Connect the M-MDS to the DLC-2 connector.

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Fig. 6: Locating DLC-2 Connector Courtesy of MAZDA MOTORS CORP.

- 2. After the vehicle is identified, select the following items from the initial screen of the M-MDS.
 - When using the IDS (laptop PC)
 - 1. Select "Module Programming".
 - When using the PDS (Pocket PC)
 - 1. Select "Programming".
 - 2. Select "Module Programming".
- 3. Select "Programmable Module Installation".
- 4. Select "IC" and perform procedures according to directions on the M-MDS screen.
 - If odometer data is to be transferred to a new instrument cluster, perform the following procedure:
 - 1. Select "Programmable Parameters" from the menu.
 - 2. Select "Odometer Write", and perform the procedure following the screen.

NOTE: During the odometer data writing procedure, As-Built Data (VIN and Vehicle Data) input is requested. Obtain the As-Built Sheet for the vehicle, and input the necessary data.

- 5. Retrieve DTCs using the M-MDS and verify that there is no DTC present.
 - If any DTC is present, perform applicable DTC inspection. See DTC TABLE [INSTRUMENT

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<u>CLUSTER</u>].

INSTRUMENT CLUSTER DISASSEMBLY/ASSEMBLY

CAUTION: • Do not drop the instrument cluster or damage the printed board. This will lead to a system malfunction.

1. Disassemble in the order indicated in **Fig. 7**.



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1	Screw
2	Cover
3	Instrument cluster unit
4	Lens

Fig. 7: Exploded View Of Instrument Cluster Components Courtesy of MAZDA MOTORS CORP.

2. Assemble in the reverse order of disassembly.

INSTRUMENT CLUSTER INSPECTION

SPEEDOMETER

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Using the Input/Output Check Mode

1. Inspect the speedometer by setting it to check code 12 of the input/output check mode. (See **INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE** .)

Using a Speedometer Tester

- 1. Adjust the tire pressure to the specification.
- 2. Using a speedometer tester, verify that the tester reading is as indicated in <u>SPEEDOMETER</u> <u>SPECIFICATION TABLE</u>.

Speedometer tester indication (km/h)	Allowable range (km/h)			
20	17-23			
40	37-42			
60	57-63			
80	76-83			
100	96-103			
120	116-123			
140	135-143			

SPEEDOMETER SPECIFICATION TABLE (KM/H)

SPEEDOMETER SPECIFICATION TABLE (MPH)

Speedometer tester indication (mph)	Allowable range (mph)
10	8-12
20	18-22
30	28-32
40	38-42
50	48-52
60	58-62
70	67-73
80	77-83

- 3. Verify that the speedometer reading is within the range indicated in <u>SPEEDOMETER</u> <u>SPECIFICATION TABLE</u>.
 - If the speedometer does not move or the indication is not within the allowable range, inspect the PCM and the related wiring harnesses.
 - If the PCM and the related wiring harnesses are normal, replace the instrument cluster.

TACHOMETER

Using the Input/Output Check Mode

1. Inspect the tachometer by setting it to check code 13 of the input/output check mode. (See

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INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE.)

Using M-MDS Or External Diagnostic Equipment

CAUTION: If the engine speed exceeds the allowable range, the engine could be damaged. Therefore, when inspecting the tachometer, do not allow the engine speed to exceed the allowable range indication on the tachometer.

- 1. Connect the M-MDS to the DLC-2 connector.
- 2. After the vehicle is identified, select the following items from the initial screen of the M-MDS.
 - When using the IDS (laptop PC)
 - Select the "Toolbox" tab.
 - Select "DataLogger".
 - Select "Module".
 - Select "IC".
 - When using the PDS (Pocket PC)
 - Select "Module Tests".
 - Select "IC".
 - Select "DataLogger".



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Fig. 8: Locating DLC-2 Connector Courtesy of MAZDA MOTORS CORP.

- 3. Compare the data monitor item (IC_TACHO) with the tachometer indication.
 - If the tachometer does not operate properly, inspect the PCM and the related wiring harnesses.
 - If the PCM and the related harnesses do not have any malfunction, replace the instrument cluster.

FUEL GAUGE

1. Inspect the fuel gauge by setting it to check code 23 of the input/output check mode. (See **INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE** .)

WATER TEMPERATURE GAUGE

1. Inspect the water temperature gauge by setting it to check code 25 of the input/output check mode. (See **INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE** .)

OIL PRESSURE GAUGE

1. Inspect the oil pressure gauge by setting it to check code 28 of the input/output check mode. (See **INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE** .)

INSTRUMENT CLUSTER INPUT/OUTPUT CHECK MODE

- NOTE:
- In this mode, it is possible to verify the items in <u>INSTRUMENT CLUSTER</u> <u>INPUT/OUTPUT SPECIFICATION TABLE</u>.

CHECK CODE TABLE

Check code	Check item	Related items
01	SAS control module	Seat belt warning alarm
04	Door switch	Lights-on reminder warning alarmKey reminder warning alarm
08	TNS relay	Lights-on reminder warning alarmEach illumination light
12	Speedometer	Speedometer
13	Tachometer	Tachometer
14	Buzzer	Buzzer
16	Fuel-level warning light	Fuel-level warning light
18	Ignition key illumination	Ignition key illumination

INSTRUMENT CLUSTER INPUT/OUTPUT CHECK CODE TABLE

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22	Fuel gauge sender unit	Fuel gauge
23	Fuel gauge	Fuel gauge
25	Water temperature gauge	Water temperature gauge
26	Odometer/tripmeter (LCD)Warning and indicator light	Odometer/tripmeter (LCD)Warning and indicator light
28	Oil pressure gauge	Oil pressure gauge
31	Key reminder switch	Key reminder warning alarm
57	Panel light control	Illumination light bulb
59	CAN systemFuel gauge sender unit	CAN systemFuel system

NOTE:

- Check codes which are not listed may be indicated, but they cannot be inspected.
- The check codes are displayed in numerical order. (While performing the inspection, if you want to inspect a check code with a number smaller than the code number you are currently inspecting, terminate the check mode then repeat the inspection from the beginning.)
- If a speed signal is input to the instrument cluster (the wheels are rotated), the input/output check mode will be cancelled.
- The check codes can be fast-forwarded by pushing and holding the odometer/tripmeter switch for 1 s or more.

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Fig. 9: Identifying Instrument/Driver Check Code Diag. Flow Diagram Courtesy of MAZDA MOTORS CORP.

Checking Order

- NOTE:
- When inspecting more than two check codes, begin with the code with the

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highest ranking.

IGNITION SWITCH POSITION SPECIFICATION

Priority order of inspection	Ignition switch position	Check code
1		22
2	ON	01, 04, 08, 12, 13, 14, 16, 18, 23, 25, 26, 28, 57, 59
3	LOCK	31

CHECK CODE INSPECTION

Check Code 01

Check code 01		Buckle switch and passeng	ger sensing system	
STEP	INSPECTION CONDITION	DISPLAY	ACTION	
			on d	Go to the next step.
			Inspect the following parts:	
			• Buckle switch (driver-side)	
			SAS control module	
	Unfasten driver-side seat belt. (Buckle switch ON)		• Wiring harness (Buckle switch (driver-side) - SAS control module)	
1			Using the DTC and PID of SAS control module, inspect the SAS control module, buckle switch and the related wiring harnesses.	
		E	• If there is no malfunction, inspect for continuity between SAS control module terminal 1X and instrument cluster terminal 2A (wiring harness- side).	
			• If there is continuity, replace the instrument cluster.	
		0FF3	Go to the next step.	
			Inspect the following parts:	

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		1				
					⊟	 Buckle switch (driver-side) SAS control module Wiring harness (Buckle switch
2					(driver-side)-SAS control module)	
	Fasten driver-side seat belt. (Buckle switch OFF)					Using the DTC and PID of SAS control module, inspect the SAS control module, buckle switch and the related wiring harnesses.
			ı—	1	-	• If there is no malfunction, inspect for continuity between SAS control module terminal 1X and instrument cluster terminal 2A (wiring harness- side).
						 If there is continuity, replace the instrument cluster.
			ı—ı		P	Go to the next step.
						Inspect the following parts:
	Seat one person in the passenger's seat, and unfasten passenger-side seat belt. (Seat weight sensor and buckle switch ON)				• Buckle switch (passenger-side)	
						• Seat weight sensor control module
			.—		• Seat weight sensor	
			 	 —	'	• SAS control module
3					}	• Wiring harness (Buckle switch (passenger-side)-SAS control module, seat weight sensor-Seat weight sense control module-SAS control module)
		E	ı—	ı—	ł	Using the DTC and PID of SAS control module, inspect the SAS control module, buckle switch (driver-side, passenger- side), seat weight sensor control module, seat weight sensor and related wiring harnesses.
		E	ı—	ı	2	• If there is no malfunction, inspect for the continuity between SAS control module terminal 1X and instrument cluster terminal 2A (wiring harness-side).

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				the instrument cluster.
		0 2 2 3	_	Input signal to the instrument cluster is normal.
				Inspect the following parts:
4	Seat one person in the passenger's seat, and fasten passenger-side seat belt. (Seat weight sensor ON and buckle switch OFF) Seat no person in the passenger's seat, and unfasten passenger-side seat belt. (Seat weight sensor OFF and buckle switch ON) Seat no person in the passenger's seat, and fasten passenger-side seat belt. (Seat weight sensor and buckle switch OFF)	on f	_	 Buckle switch (passenger-side) Seat weight sensor control module Seat weight sensor SAS control module Wiring harness (Buckle switch (passenger-side)-SAS control module, seat weight sensor-Seat weight sense control module-SAS control module)
		1≘	ł	Using the DTC and PID of SAS control module, inspect the SAS control module, buckle switch (driver-side, passenger- side), seat weight sensor control module, seat weight sensor and the related wiring harnesses.
		E i		 If there is no malfunction, inspect for continuity between SAS control module terminal 1X and instrument cluster terminal 2A (wiring harness- side). If there is continuity, replace the instrument cluster.

Check Code 04

	Check code 04	Door switch ON/OFF sign	al
STEP	INSPECTION CONDITION	DISPLAY	ACTION
		0 <u> </u>	Close the front driver-side door, then go to the next step.
1			Verify that the voltage of instrument cluster terminal 2E is 1.0 V or less.
	Open the front driver-side door. (The door switch is		• If the voltage is as specified, replace the instrument cluster.

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	on.)		 If the voltage is not as specified, inspect the following parts: O Door switch
			• Wiring harness (Instrument cluster-door switch)
2	Close all doors. (Door switches are off.)	ıı ıı	 Verify that the voltage of instrument cluster terminal 2E is B+. If the voltage is as specified, replace the instrument cluster. If the voltage is not as specified, inspect the following parts: Door switch Wiring harness (Instrument cluster-door switch)
			Input signal to the instrument cluster is normal.

Check Code 08

Check code 08		TNS relay ON/OFF signal		
STEP	INSPECTION CONDITION	DISPLAY	ACTION	
		1 <u> </u>	Go to the next step.	
			Verify that the voltage of instrument cluster terminal 1B is B +.	
1	Turn the headlight switch to the TNS position. (TNS relay		• If the voltage is as specified, replace the instrument cluster.	
	ON)		• If the voltage is not as specified, inspect the following parts:	
			• TNS relay	
			• Wiring harness (Battery- TNS relay-instrument cluster)	
			Verify that the voltage of the instrument cluster terminal 1B is 1.0 V or less.	

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Check Code 12

CHECK CODE 12

Check code 12	Speedometer display signal		
INSPECTION CONDITION	DISPLAY	ACTION	
After selecting check	·==• •==•	The speedometer needle moves full scale then returns to approx. 60 km/h or approx. 60 mph.	The speedometer is normal.
code 12 wait for		Except above	
approx. 2 s.	i≡	-	Replace the instrument cluster.

Check Code 13

CHECK CODE 13

Check code 13	Tachometer operation signal		
INSPECTION CONDITION	DISPLAY ACTION		
After coloring chock and		The tachometer needle moves full scale then returns to approx. 3,000 rpm.	The tachometer is normal.
13 wait for approx 2 s		Except above	Paplace the
15, wait for approx. 2 5.		-	instrument cluster.

Check Code 14

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Check code 14	Buzzer operation signal			
INSPECTION CONDITION	DISPLAY		ACTION	
After selecting sheek and 14 weit	ı <u> </u> ı	-	The buzzer sounds.	The buzzer is normal.
annroy 2 s			The buzzer does not	Replace the instrument
approx. 2 5.			sound.	cluster.

Check Code 16

CHECK CODE 16

Check code 16	Fuel-level warning light flashing signal		
INSPECTION CONDITION	DISPLAY ACTI		ION
After selecting check code 16,		Fuel-level warning light flashes three times.	The fuel-level warning light is normal.
wait approx. 2 s.		Except above	Replace the instrument cluster.

Check Code 18

Check code 18	Ignition key illumination control signal			
INSPECTION CONDITION	DISPLAY	ACTION		
		Ignition key illumination flashes three times.	The ignition key illumination is normal.	
	eck (FLASHING)	Except above	Verify that the voltage of instrument cluster terminal 1K is B+.	
After selecting check code 18, wait			• If the voltage is as specified, replace the instrument cluster.	
approx. 2 s.			• If the voltage is not as specified, inspect the following parts:	
			 Ignition key illumination bulb 	
			 Wiring harness (Battery-ignition key illumination-instrument cluster) 	

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Check code 22	Fuel level signal		
STEP	INSPECTION CONDITION	DISPLAY	ACTION
1	Select check code 22 with the fuel gauge sender unit connector disconnected.	Image: Second above	Go to the next step.
2	Connect terminals 2R and 2T of the instrument cluster.		Go to the next step.
		Except above	Go to the Step 6.
3	Using the SST (Fuel and thermometer checker) or resistor, input 20 ohms between instrument cluster terminals 2R and 2T.		Go to the next step.
		Except above	Go to the Step 6.
4	Using the SST (Fuel and thermometer checker) or resistor, input 60 ohms between instrument cluster terminals 2R and 2T.		Go to the next step.
		Except above	Go to the Step 6.
5	Using the SST (Fuel and thermometer checker) or resistor, input 100 ohms between instrument cluster terminals 2R and 2T.		Inspect the fuel gauge sender unit.
		Except above	Go to the next
	Inspect the wiring harness and connector betweer unit.	i instrument cluster and fuel g	gauge sender

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- If there is any malfunction, repair or replace the wiring harness or connector.
 - If there is no malfunction, replace the instrument cluster.

Check Code 23

CHECK CODE 23

Check code 23	Fuel gauge operation signal		
INSPECTION CONDITION	DISPLAY	ACTION	
After colocting shock orde	ı <u> </u> ı	The fuel gauge indicates status in the following order approx. every 2 s. • F> 1/2> E> F (fixed)	The fuel gauge is normal.
After selecting check code 23, wait approx. 2 s.		Except above	Replace the instrument cluster.
	1⊟	Replace the instrument cluster.	

Check Code 25

CHECK CODE 25

Check code 25	Water temperature gauge operation signal		
INSPECTION CONDITION	DISPLAY	ACTION	
After selecting check code 25, wait approx. 2	• <u> </u>	 The water temperature gauge indicates status in the following order approx. every 2 s. H> Center> C> H (fixed) 	The water temperature gauge is normal.
S.		Except above	Replace the instrument cluster.
		Replace the instrument cluster.	

Check Code 26

CHECK CODE 26

Check code 26	Odometer/tripmeter display signal			
INSPECTION				

6

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 Display is normal. Warning and indicator light illuminated. Generator warning light AT warming light 	CONDITION	TION	DISPLAY
Select check code 26. Select check code 26. Selector indicator light Selector indicator light Selector indicator light Select check code 26. Selector indicator light Selector indicator light Warning and indicis normal. Select check code 26. Selector indicator light Selector indicator light Warning and indicis normal. Selector indicator light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Selector light Security light Security light Security light Security light Security light Security light Security light	Select check code 26.	t r The odometer/tripmeter is normal. • Warning and indicator is normal. r Replace the instrument cluster	

Check Code 28

Check code 28	Check code 28 Oil pressure gauge operation signal			
INSPECTION CONDITION	DISPLAY	ACTIO	ACTION	
	0 <u> </u>	The oil pressure gauge indicates status in the following order approx. every 2 s.	The oil pressure gauge is normal.	
After selecting check code 28,		• H> Center> L> H (fixed)		

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wait approx. 2 s.		Except above	Replace the instrument cluster.
	⊨ .– .–	Replace the instru	ument cluster
		ı <u> </u> ı ı	Go to the next step.
			Verify that the voltage of instrument cluster terminal 2C is B +.
	Remove the key from the		• If the voltage is as specified, replace the instrument cluster.
1	steering lock, then reinsert the key into the steering lock after selecting check code 31. (The key reminder switch is on.)		• If the voltage is not as specified, inspect the following parts:
			 Key reminder switch
			 Wiring harness (Battery-key reminder switch- instrument cluster)
			Verify that the voltage of instrument cluster terminal 2C is 1.0 V or less.
2	Remove the key from the steering lock. (The key reminder switch is off.)	ı <u> </u> ı	• If the voltage is as specified, replace the instrument cluster.
			• If the voltage is not as specified, inspect the following parts:
			o Kev

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	reminder switch
	 Wiring harness (Key reminder switch- instrument cluster)
	Input signal to the instrument cluster is normal.

Check Code 57

Check code 57	Panel light control signal			
INSPECTION CONDITION	DISPLAY	ACTION		
		Illumination light (hazard warning switch, center panel module, etc.) flashes three times.	The panel light control signal is normal.	
Turn the headlight switch to the TNS position. After selecting check code 57, wait approx. 2 s.	(FLASHING)	Except above	 Verify that the voltage of instrument cluster terminal 1F is B+. If the voltage is as specified, replace the instrument cluster. If the voltage is not as specified, inspect the following parts: Illumination light (hazard warning switch, center panel module, etc.) Wiring harness (Instrument cluster-illumination lights-The sector of the sector of the sector of the sector of the sector) 	

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Check code 59	CAN system/fuel system		
STEP	INSPECTION	INDICATION	ACTION
		First digit from the right	The CAN system is normal. Go to next step.
1	The three digits number is indicated after selecting check code 59. Confirm the first digit from the right.	First digit from the right	The DTC of CAN system is detected. Perform the DTC inspection. (See <u>DTC TABLE[MULTIPLEX</u> <u>COMMUNICATION SYSTEM]</u> .) • If the CAN system is normal, replace the instrument cluster.
		Second digit from the right	Go to next step. The wiring harnesses between the fuel gauge sender unit and instrument cluster are normal. Go to next step.
2	Confirm the second digit from the right.	Second digit from the right	 Inspect following parts. Fuel gauge sender unit Wiring harness (Fuel gauge sender unit-instrument cluster) If fuel gauge sender unit and wiring harness are normal, replace the instrument cluster.
3	Confirm the third digit from	Third digit from the right	Go to next step. The fuel pulse signal from the PCM is normal.
	the right.		Inspect the PCM. (See <u>DTC TABLE [LF]</u> and <u>PCM</u> INSPECTION [LF])

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DATA MONITORING AND RECORDING PROCEDURE

- 1. Connect the M-MDS to the DLC-2 connector.
- 2. After the vehicle is identified, select the following items from the initial screen of the M-MDS.
 - When using the IDS (laptop PC)
 - Select the "Toolbox" tab.
 - Select "DataLogger".
 - Select "Modules".
 - Select "IC".
 - When using the PDS (Pocket PC)
 - Select "Module Tests".
 - Select "IC".
 - Select "DataLogger".



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Courtesy of MAZDA MOTORS CORP.

- 3. Select the applicable PID from the PID table.
- 4. Verify the PID data according to the directions on the screen.
 - NOTE: The PID data screen function is used for monitoring the calculated value. Therefore, if the monitored value of the output parts is not within the specification, inspection of the monitored value of input parts corresponding to applicable output part control is necessary. In addition, because the system does not display output part malfunction as abnormality in the monitored value, it is necessary to inspect the output part individually.

INDICATION ITEM TABLE

INDICATION ITEM TABLE

Monitor item	Input-output signal/part name	Unit/State		Terminal
IC_DTC_CNT	Number of continuous DTCs	-		-
IC_ECT	Water temperature gauge	°F	°C	1J, 1L
IC_NUMKEYS	Number of key ID numbers registered with the vehicle	-		-
IC_ODO_CNT	Odometer	m		
IC_SPDMTR	Speedometer	MPH	KPH	1J, 1L
IC_TACHO	Tachometer	RPM		
IC_VPWR	Power supply voltage	/	1	1C

FUEL GAUGE SENDER UNIT INSPECTION

1. Move the float to the topmost and bottommost positions, and verify that the resistance between terminals A and C of the unit and the position of the float are as indicated in <u>Fig. 11</u>.



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Fig. 11: Inspecting Fuel Gauge Sender Unit Courtesy of MAZDA MOTORS CORP.

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• If they are not as indicated, replace the fuel gauge sender unit.

OIL PRESSURE SWITCH INSPECTION

- 1. Turn the ignition switch to the ON position and verify that the oil pressure gauge reading indicates L or below.
- 2. Start the engine and verify that the oil pressure gauge operates.
 - If the oil pressure gauge does not operate, inspect the related wiring harness.
 - If the related wiring harness is normal, inspect the oil pressure. (See <u>OIL PRESSURE</u> <u>INSPECTION [LF]</u>.)
 - If the oil pressure is normal, replace the oil pressure switch.

HORN REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable. (See **<u>BATTERY REMOVAL/INSTALLATION [LF]</u>**.)
- 2. Slightly bend back the under cover.
- 3. Remove in the order indicated in **Fig. 12**.



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1	Connector
2	Bolt
3	Horn

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Fig. 12: Removing/Installing Horn Components Courtesy of MAZDA MOTORS CORP.

4. Install in the reverse order of removal.