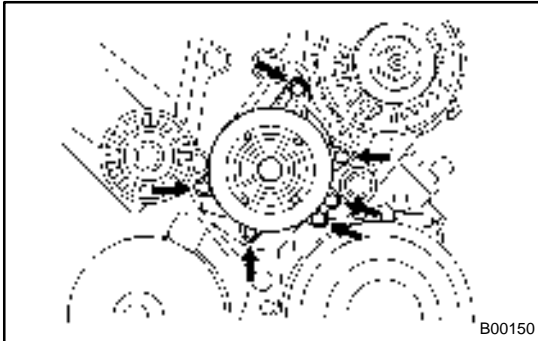


REMOVAL

1. DRAIN ENGINE COOLANT (See page [CO-2](#))
2. REMOVE DRIVE BELT (See page [CH-7](#))



3. REMOVE WATER PUMP

- (a) Remove the 6 bolts, water pump and gasket.
- (b) Clean up the engine coolant from the water chamber room.

NOTICE:

Do not remove the RH engine mounting bracket and generator when the water pump alone is replaced.