

## INSTALLATION

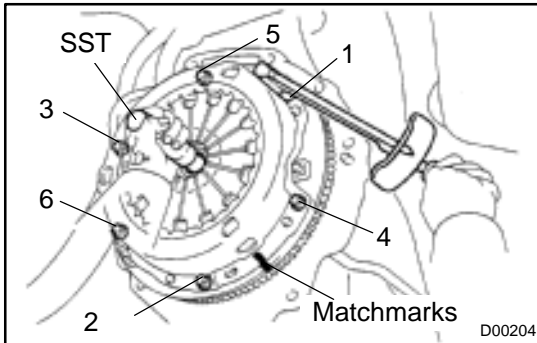
### 1. INSTALL CLUTCH DISC AND CLUTCH COVER ON FLYWHEEL

- (a) Insert SST in the clutch disc, then insert them in the flywheel.

SST 09301-00210

HINT:

Take care not to insert clutch disc in the wrong direction.



- (b) Align the matchmarks on the clutch cover and flywheel.  
(c) Following the procedures shown in the illustration, tighten the 6 bolts in the order starting the bolt locating near the knock pin on the top.

**Torque: 19 N·m (195 kgf-cm, 14 ft-lbf)**

HINT:

- Following the order in the illustration, tighten the bolts at a time evenly.
- Move SST up and down, right and left lightly, after checking that the disc is in the center, tighten the bolts.

### 2. CHECK DIAPHRAGM SPRING TIP ALIGNMENT

Using a dial indicator with roller instrument, check the diaphragm spring tip alignment.

**Maximum non-alignment: 0.5 mm (0.020 in.)**

If alignment is not as specified, using SST, adjust the diaphragm spring tip alignment.

SST 09333-00013

### 3. INSTALL BOOT AND RELEASE FORK SUPPORT TO TRANSAXLE

**Torque: 37 N·m (375 kgf-cm, 27 ft-lbf)**

### 4. APPLY RELEASE HUB GREASE

Apply release hub grease to the release fork and hub contact, release fork and push rod contact and release fork pivot points.

**Sealant:**

**Part No. 08887-01806, RELEASE HUB GREASE or equivalent**

### 5. APPLY CLUTCH SPRING GREASE

Apply clutch spline grease to the input shaft spline.

**Sealant:**

**Part No. 08887-01706, CLUTCH SPLINE GREASE or equivalent**

### 6. INSTALL RELEASE BEARING AND FORK TO TRANSAXLE

Install the bearing to the release fork, and then install them to the transaxle.

### 7. INSTALL TRANSAXLE TO ENGINE

(See page [MX-9](#))

