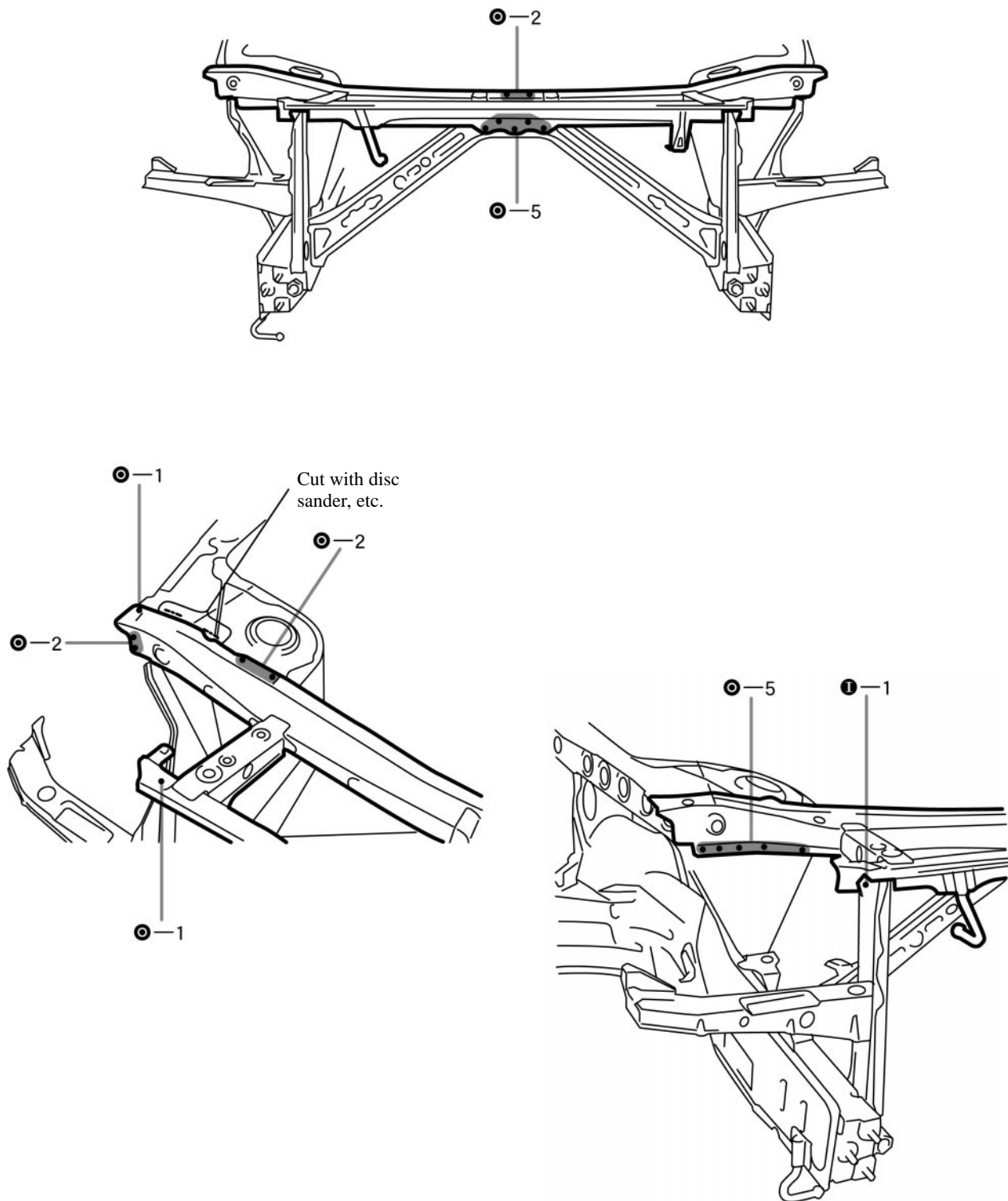


FRAME REAR UPPER CROSSMEMBER (ASSY)

REPLACEMENT

1. REMOVE FRAME REAR UPPER CROSSMEMBER

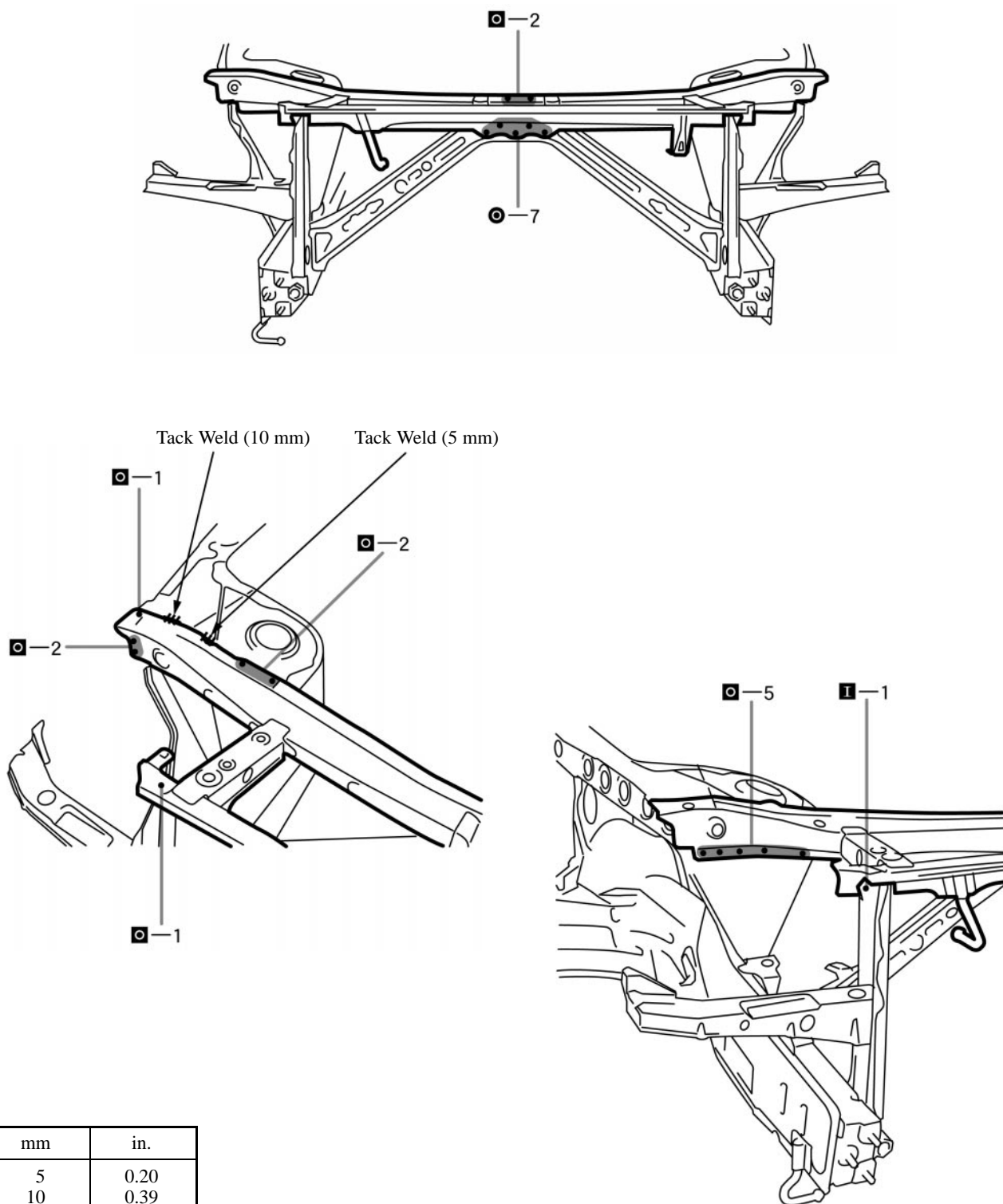


2. INSTALL FRAME REAR UPPER CROSSMEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Inspect the fitting of the engine hood and rear combination light, etc., before welding, since this affects the appearance of the finish.



mm	in.
5	0.20
10	0.39

3. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-95)
4. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)
5. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.