

# BODY

## TORQUE SPECIFICATION

SS16Q-03

Parttightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper reinforcement x Body	20	200	14
Front bumper x Body	5.5	56	48 in.·lbf
REAR BUMPER	–	–	–
Rear bumper reinforcement x Body	20	200	14
HOOD	–	–	–
Hood hinge x Hood	8	82	71 in.·lbf
Hood lock x Body	6.9	70	61 in.·lbf
FRONT DOOR	–	–	–
Upper window stop x Door panel	13	130	10
Door glass x Window regulator	8.0	80	70 in.·lbf
Lower plate x Door panel	5.0	50	44 in.·lbf
Window regulator x Door panel Bolt:	8.3	85	74 in.·lbf
Window regulator x Door panel Nut:	8.3	85	74 in.·lbf
Door glass female stabilizer x Door panel	13	130	10
Door lock x Door panel Screw:	5.0	50	44 in.·lbf
Outside handle x Door panel	5.4	55	48 in.·lbf
Key cylinder x Outside handle	5.4	55	48 in.·lbf
Door hinge x Body	25	260	19
Door hinge x Door panel Upper bolt:	40	410	29
Door hinge x Door panel Lower bolt:	26	270	19
Door lock striker x Body	23	230	17
ENGINE HOOD	–	–	–
Engine hood hinge x Hood	13	130	9
Hood lock x Body	6.9	70	61 in.·lbf
FRONT WIPER AND WASHER	–	–	–
Wiper motor x Wiper link assembly	5.4	55	48 in.·lbf
Wiper motor and link assembly x Body	5.4	55	48 in.·lbf
Wiper arm x Wiper motor and link assembly	20	200	15
INSTRUMENT PANEL	–	–	–
Steering wheel set nut	34	350	25
Passenger airbag assembly x Reinforcement	20	205	15
FRONT SEAT	–	–	–
Front seat x Body	37	375	27
Seat cushion assembly x Seat adjuster	21	210	15
Seatback assembly x Seat adjuster	43	440	32
SEAT BELT	–	–	–
Front seat outer belt shoulder anchor x Body	42	420	30
Front seat outer belt floor anchor x Body	42	420	30
Front seat outer belt retractor x Body Upper side:	7.5	76	66 in.·lbf
Front seat outer belt retractor x Body Lower side:	42	420	30
Front seat inner belt x Front seat	42	420	30

2000 MR2 (RM760U)

**SERVICE SPECIFICATIONS – BODY**

SOFT TOP	–	–	–
Center tarpaulin bow stay catch handle x Tarpaulin	62	630	45
Tarpaulin lock x Tarpaulin	62	630	45
Tarpaulin x Body	11	115	8