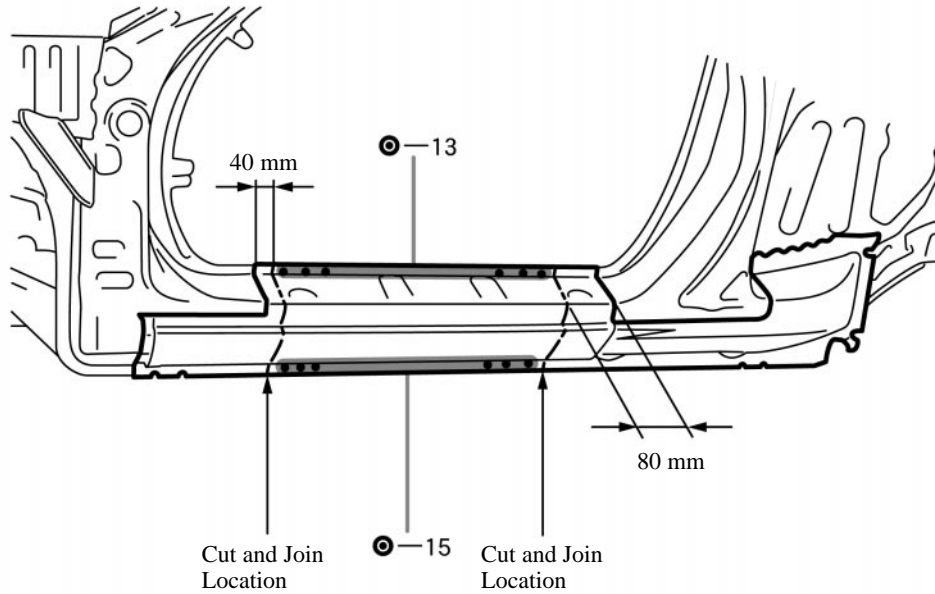


ROCKER OUTER PANEL (CUT-P)

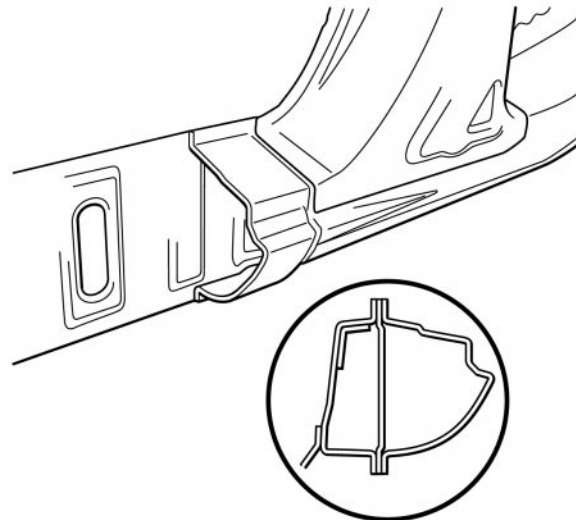
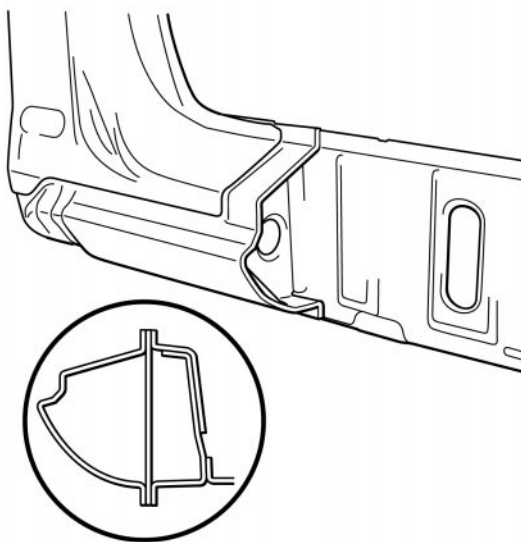
REPLACEMENT

1. REMOVE ROCKER OUTER PANEL

- (a) Cut and join the parts at the locations as shown below.



[Cut and Join Location]



mm	in.
40	1.57
80	3.15

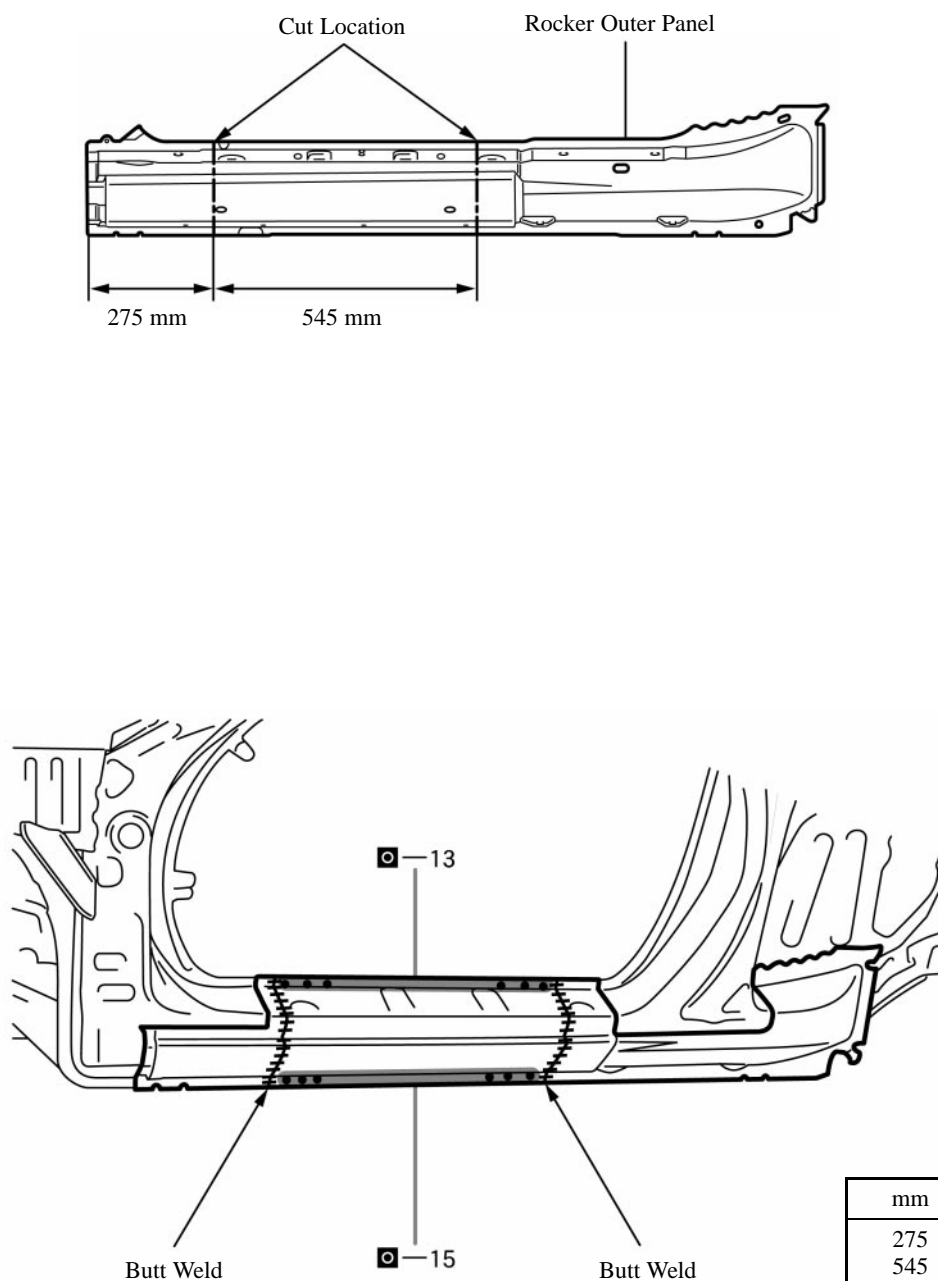
2. INSTALL ROCKER OUTER PANEL

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Inspect the fitting of the front door, etc., before welding, since this affects the appearance of the finish.

- (b) Cut the new parts for the rocker outer panel at the locations as shown below.



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3. MEASURING THE OPENING PORTION DIMENSIONS (See page BP-95)**4. APPLYING ANTI-RUST AGENT**

- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.