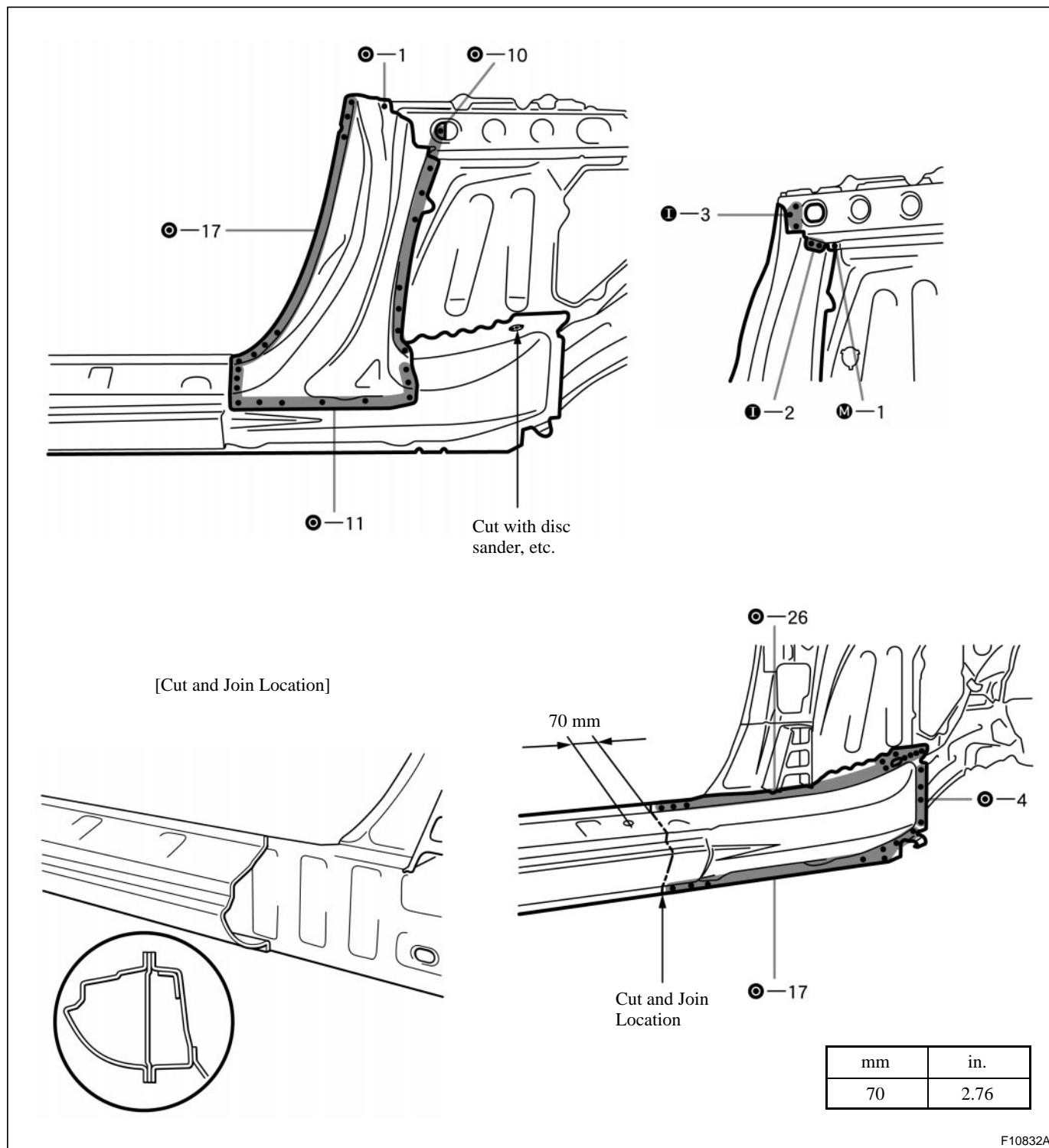


CENTER BODY OUTER PILLAR (CUT) REPLACEMENT

1. REMOVE CENTER BODY OUTER PILLAR

- Cut the rocker outer panel at the location as shown below.
- Simultaneously exchange the rocker outer panel and center body outer pillar.
- After removing the center body outer pillar, remove the rocker outer panel.



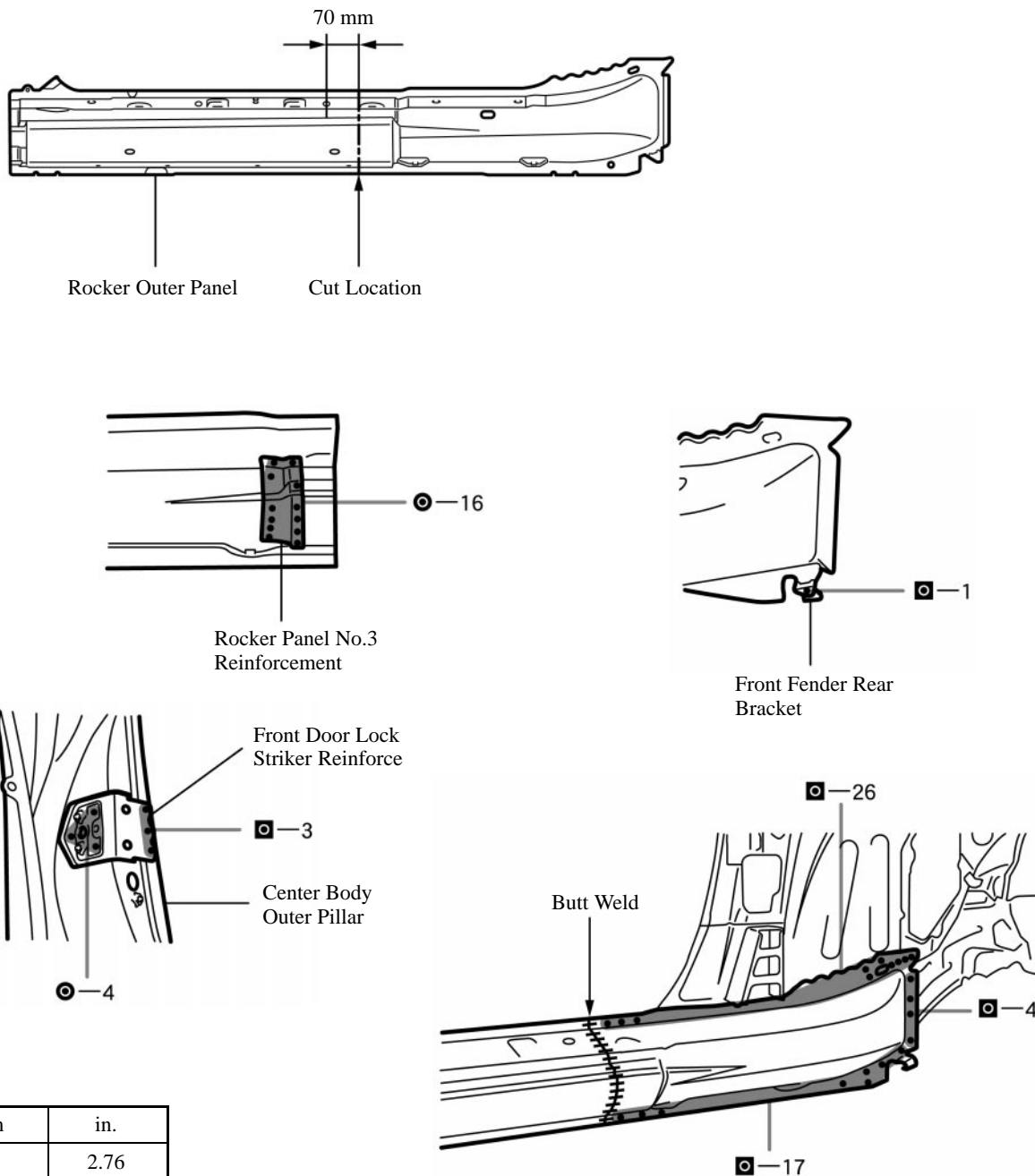
2. INSTALL CENTER BODY OUTER PILLAR

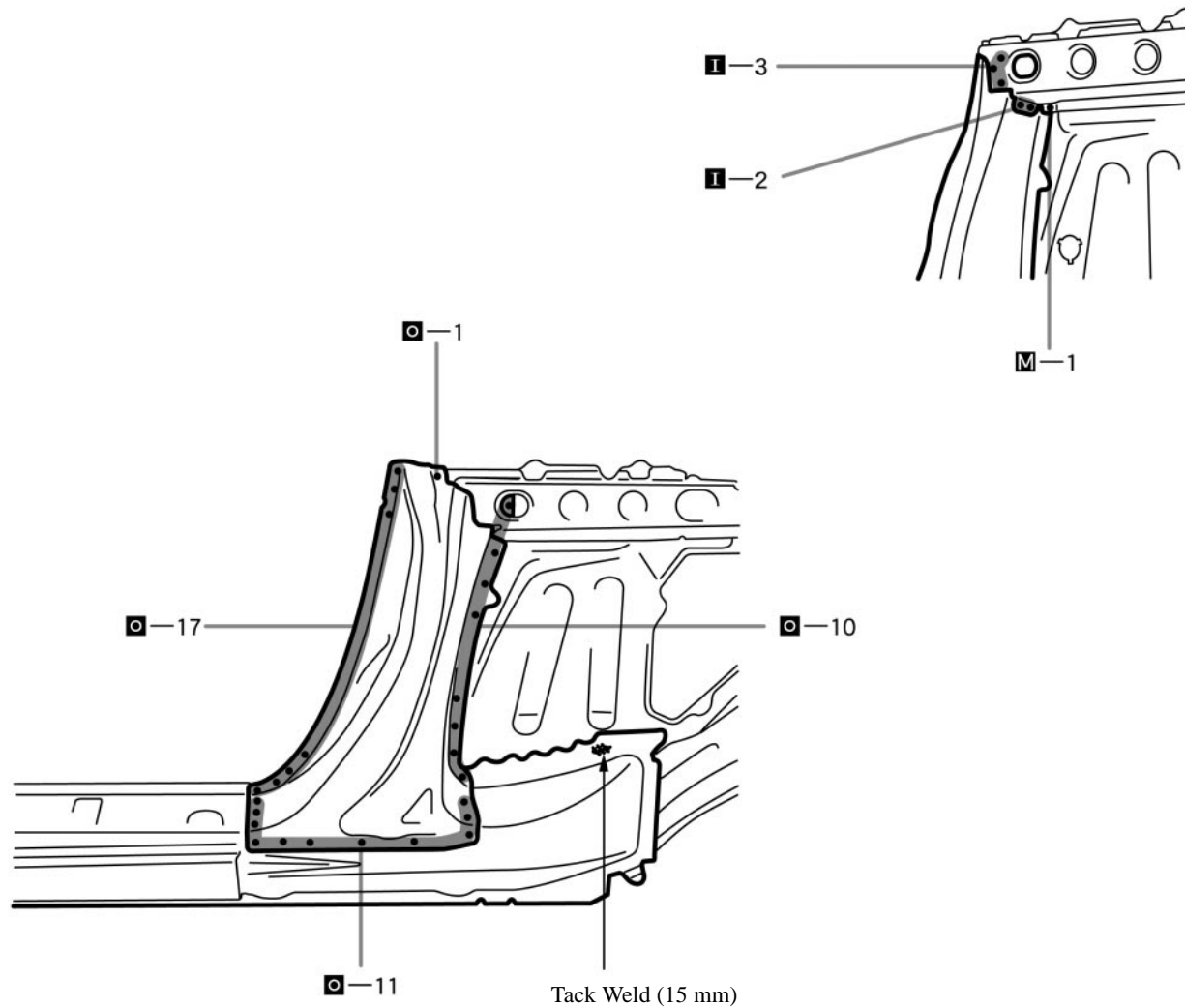
- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

Inspect the fitting of the front door and quarter panel, etc., before welding since this affects the appearance of the finish.

- (b) Cut the new parts for the rocker outer panel at the location as shown below.
- (c) Weld the rocker panel No.3 reinforcement and front fender rear bracket to the rocker outer panel of the new parts at standard points.
- (d) Weld the front door lock striker reinforce to the center body outer pillar of the new parts at standard points.





mm	in.
15	0.59

F10834A

3. **MEASURING THE OPENING PORTION DIMENSIONS** (See page BP-95)
4. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE** (See page PC-1)
5. **APPLYING ANTI-RUST AGENT**
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.