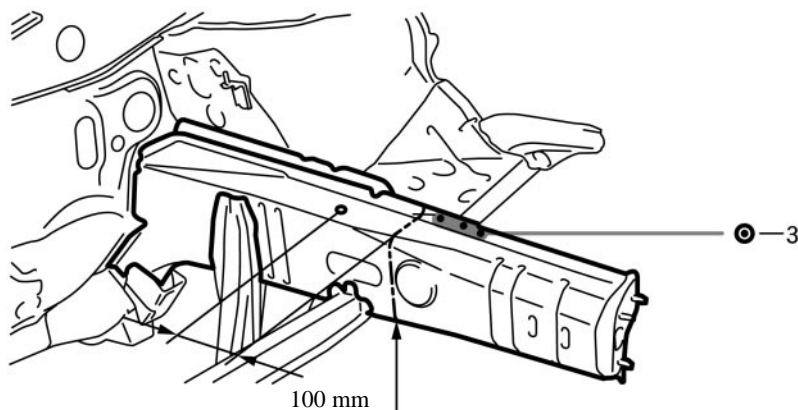


FRONT SIDE MEMBER (CUT-P)

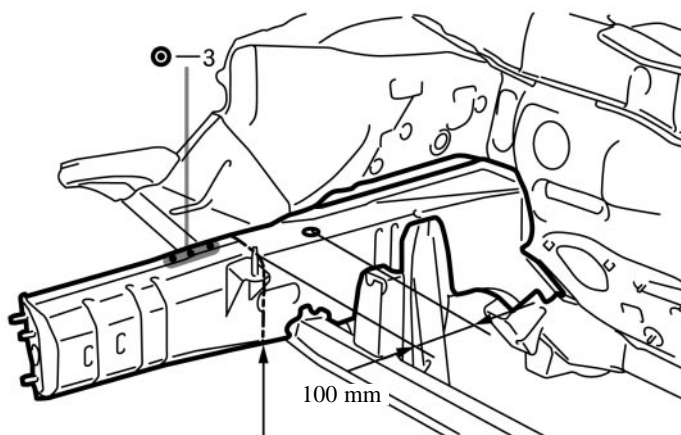
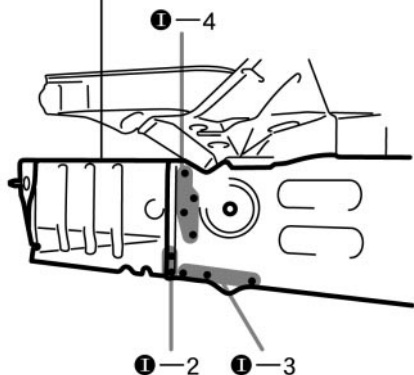
REPLACEMENT

1. REMOVE RADIATOR UPPER SIDE SUPPORT (See page BP-1)
2. REMOVE RADIATOR UPPER SUPPORT (See page BP-3)
3. REMOVE FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-6)
4. REMOVE FRONT CROSSMEMBER (See page BP-9)
5. REMOVE FRONT SIDE MEMBER
 - (a) Cut and join the parts at the location as shown below.



Cut and Join
Location

Front Side Member
Plate Front

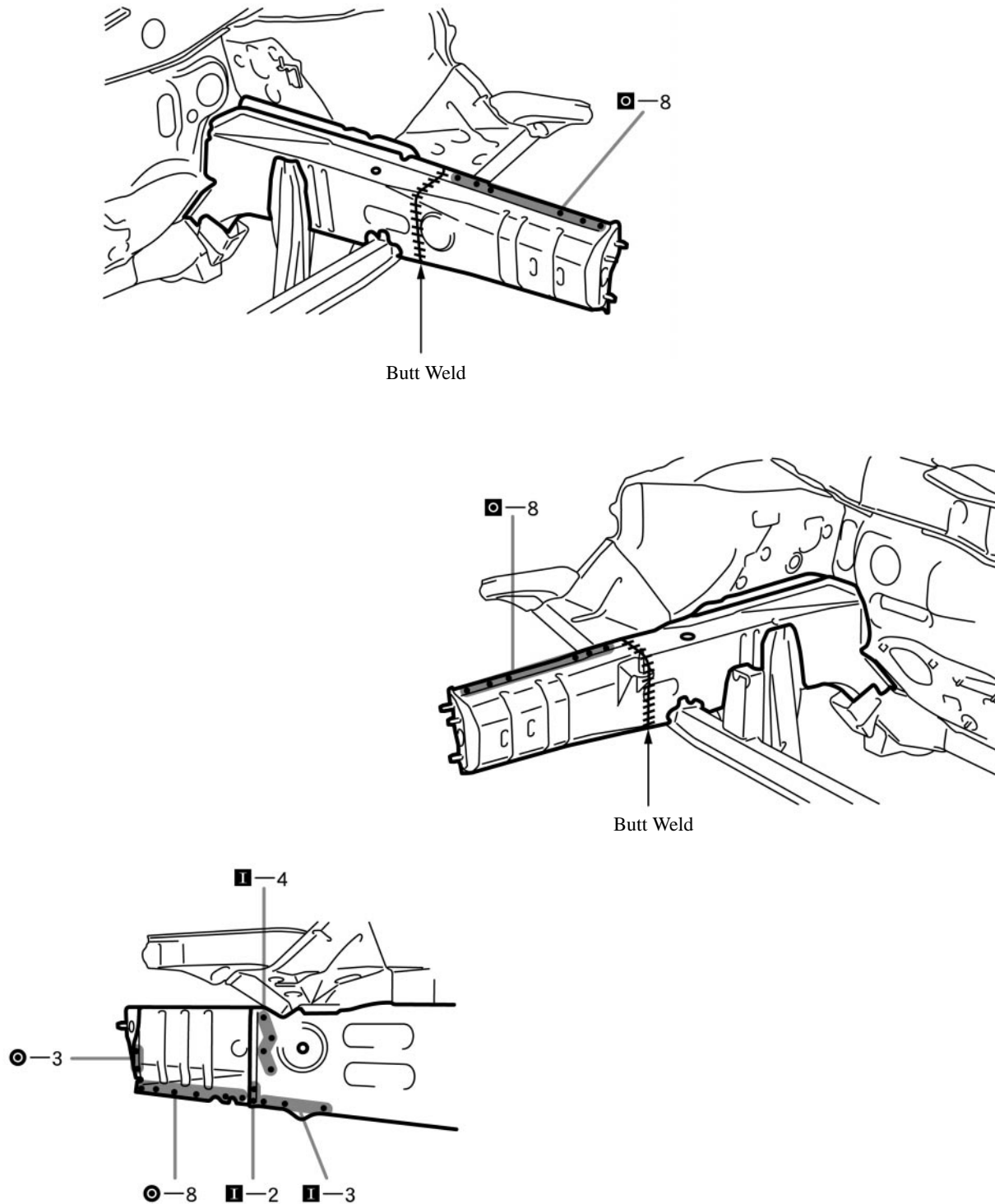


Cut and Join
Location

mm	in.
100	3.94

6. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



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7. MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)
 8. MEASURING THE UNDER BODY DIMENSIONS (See page BP-95)
 9. INSTALL FRONT CROSSMEMBER (See page BP-10)
 10. INSTALL FRONT SIDE MEMBER NO.1 REINFORCEMENT (See page BP-7)
 11. INSTALL RADIATOR UPPER SUPPORT (See page BP-4)
 12. INSTALL RADIATOR UPPER SIDE SUPPORT (See page BP-2)
 13. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)
 14. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.