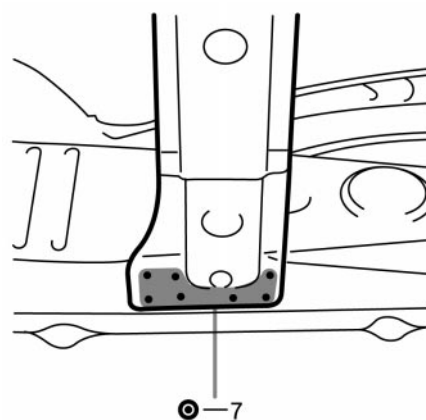
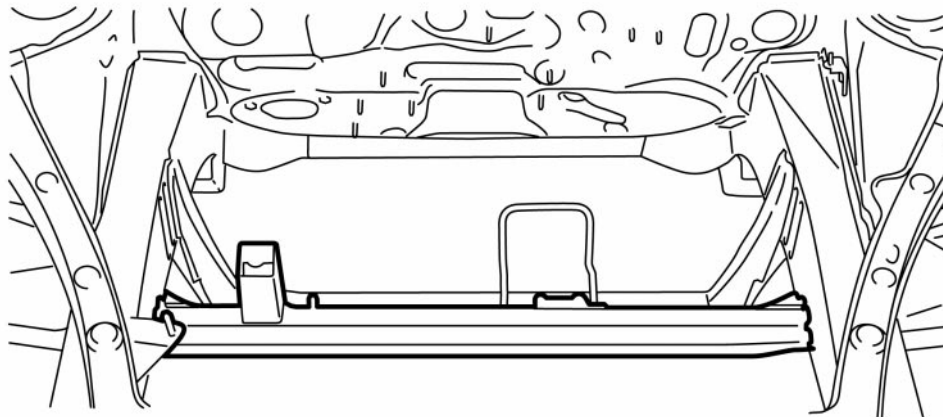


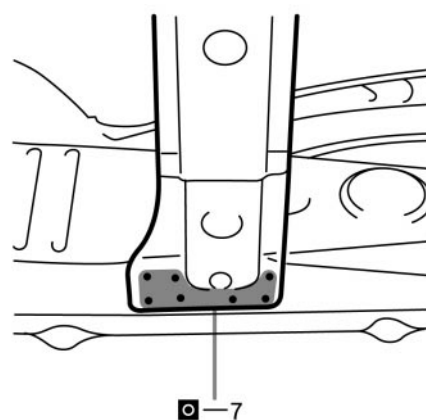
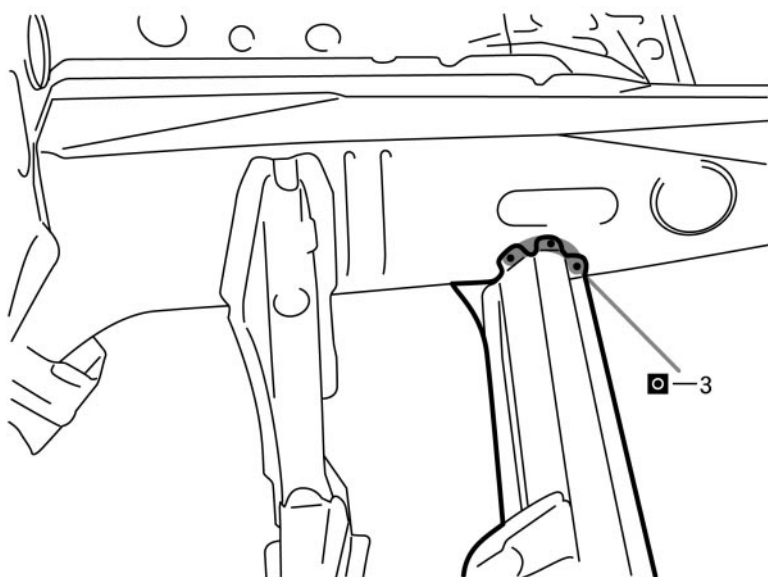
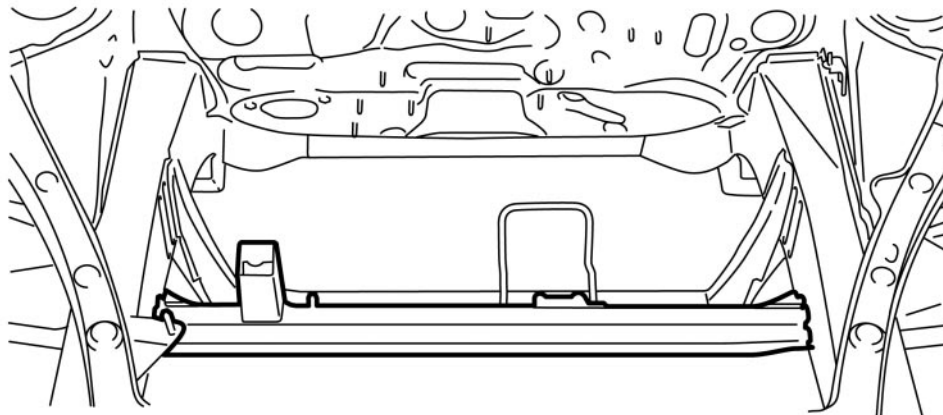
FRONT LUGGAGE END PANEL (ASSY)

REPLACEMENT

1. REMOVE FRONT LUGGAGE END PANEL



2. INSTALL FRONT LUGGAGE END PANEL



3. MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)
4. MEASURING THE UNDER BODY DIMENSIONS (See page BP-95)
5. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)
6. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.