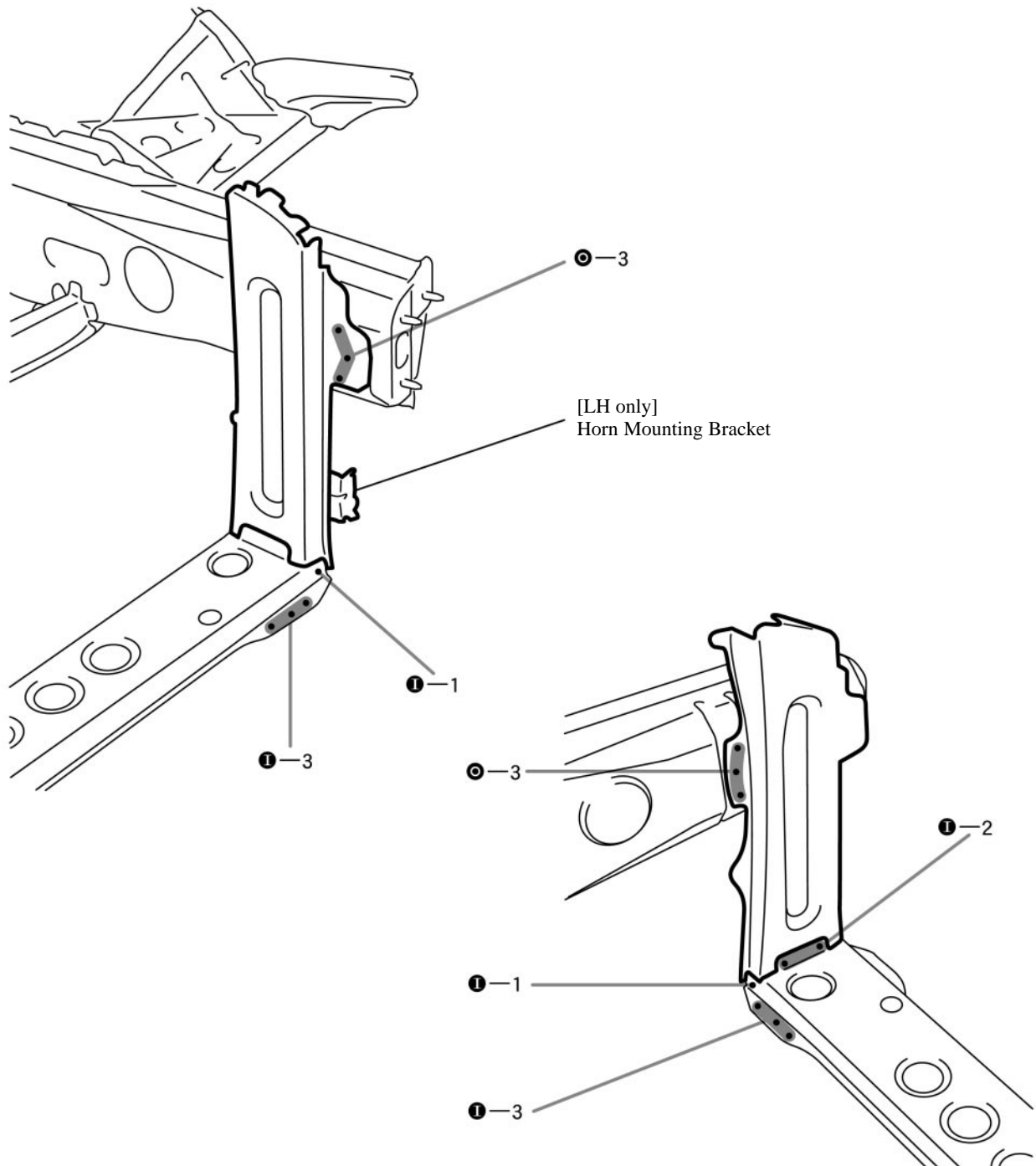


## FRONT SIDE MEMBER NO.1 REINFORCEMENT (ASSY) REPLACEMENT

1. REMOVE RADIATOR UPPER SIDE SUPPORT (See page BP-1)
2. REMOVE RADIATOR UPPER SUPPORT (See page BP-3)
3. REMOVE FRONT SIDE MEMBER NO.1 REINFORCEMENT
  - (a) Replace the horn mounting bracket (LH only) at the same time.

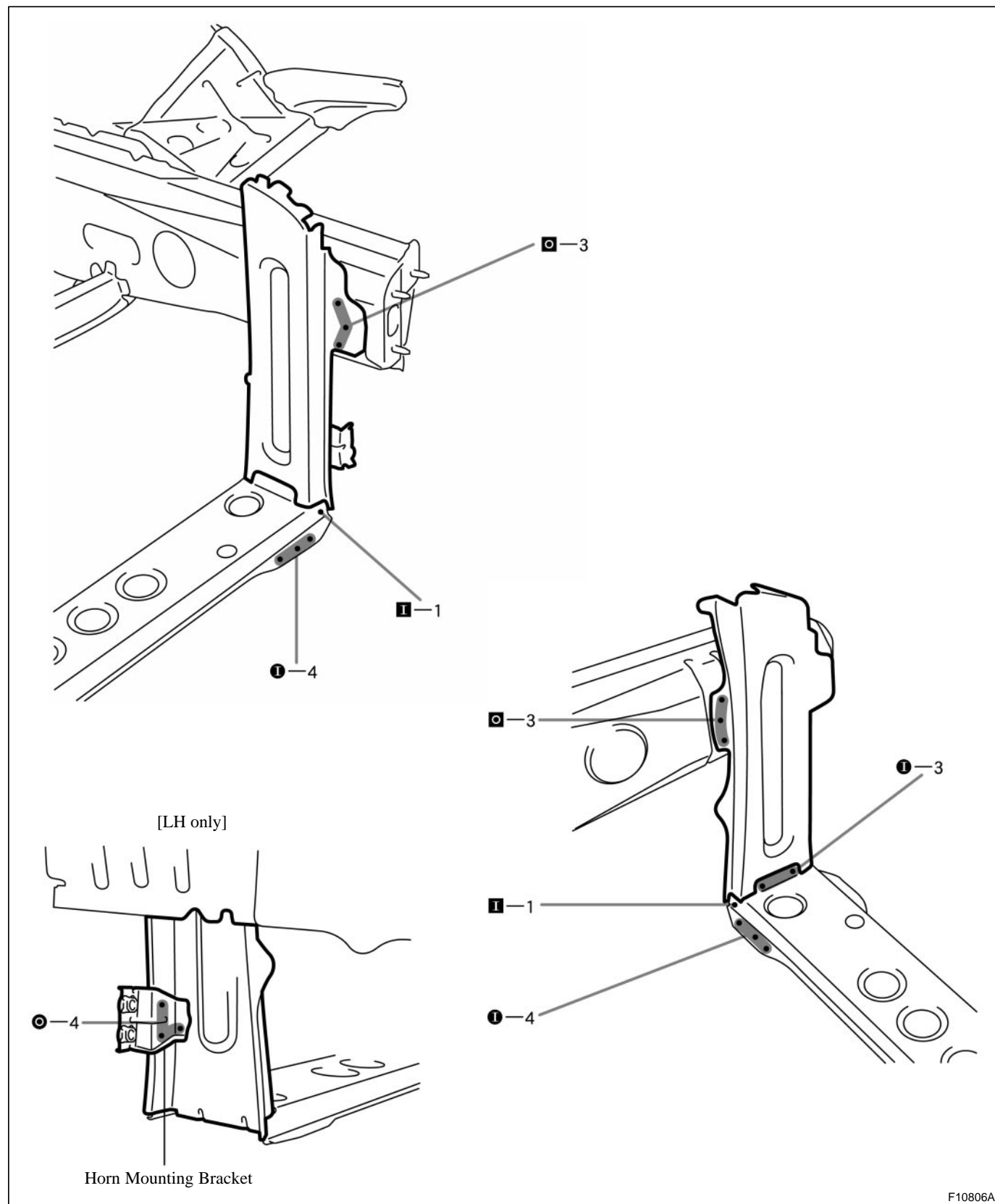


**4. INSTALL FRONT SIDE MEMBER NO.1 REINFORCEMENT**

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:

First install the radiator upper support.



5. **INSTALL RADIATOR UPPER SUPPORT (See page BP-4)**
6. **INSTALL RADIATOR UPPER SIDE SUPPORT (See page BP-2)**
7. **MEASURING THE FRONT LUGGAGE COMPARTMENT DIMENSIONS (See page BP-95)**
8. **APPLYING ANTI-RUST AGENT**
  - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.