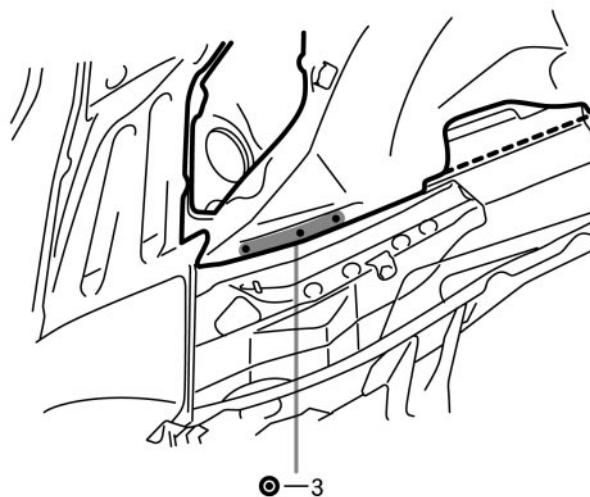
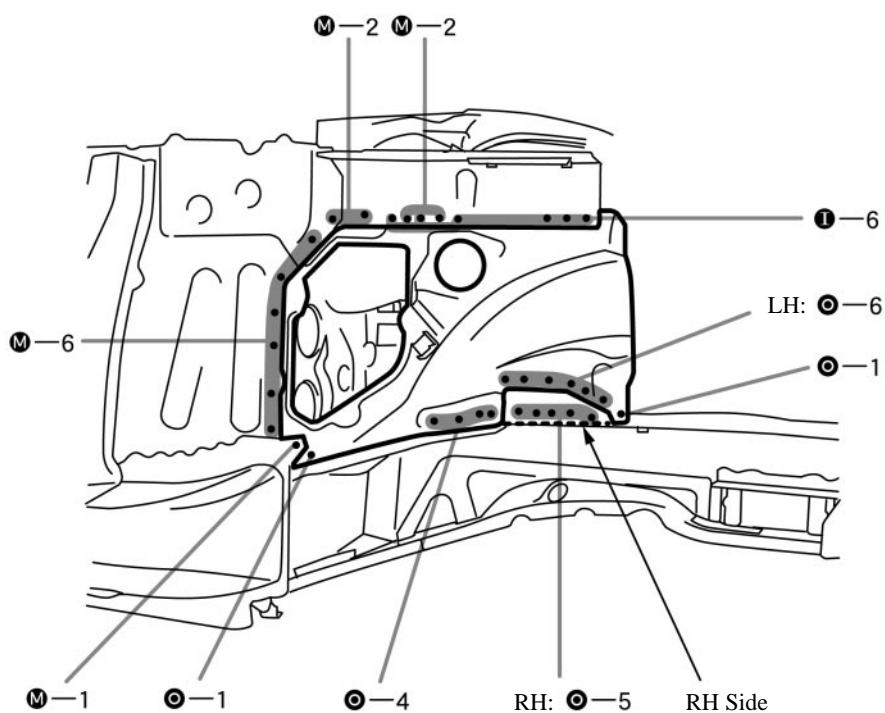
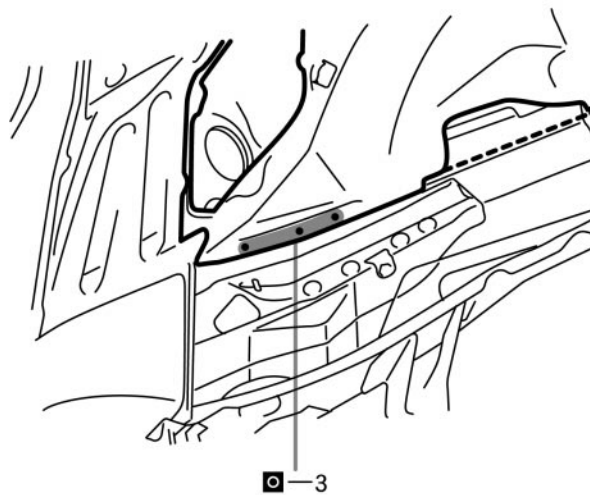
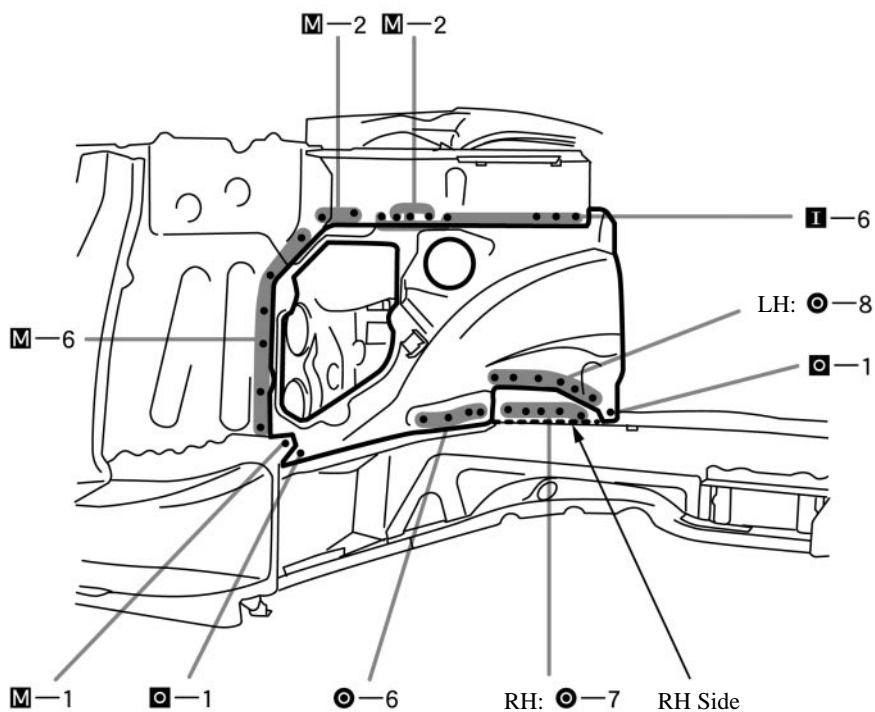


QUARTER WHEEL HOUSING INNER PANEL (ASSY) REPLACEMENT

1. REMOVE FRAME REAR UPPER CROSSMEMBER (See page BP-62)
2. REMOVE SIDE PANEL NO.4 REINFORCEMENT (See page BP-51)
3. REMOVE REAR SEAT BACK HINGE BRACKET (See page BP-83)
4. REMOVE SIDE PANEL NO.2 REINFORCEMENT (See page BP-74)
5. REMOVE QUARTER WHEEL HOUSING INNER PANEL



6. INSTALL QUARTER WHEEL HOUSING INNER PANEL

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7. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-95)
 8. INSTALL SIDE PANEL NO.2 REINFORCEMENT (See page BP-75)
 9. INSTALL REAR SEAT BACK HINGE BRACKET (See page BP-85)
 10. INSTALL SIDE PANEL NO.4 REINFORCEMENT (See page BP-52)
 11. INSTALL FRAME REAR UPPER CROSSMEMBER (See page BP-63)
 12. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)
 13. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)
 14. APPLYING UNDER COATING (See page PC-6)
 15. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.