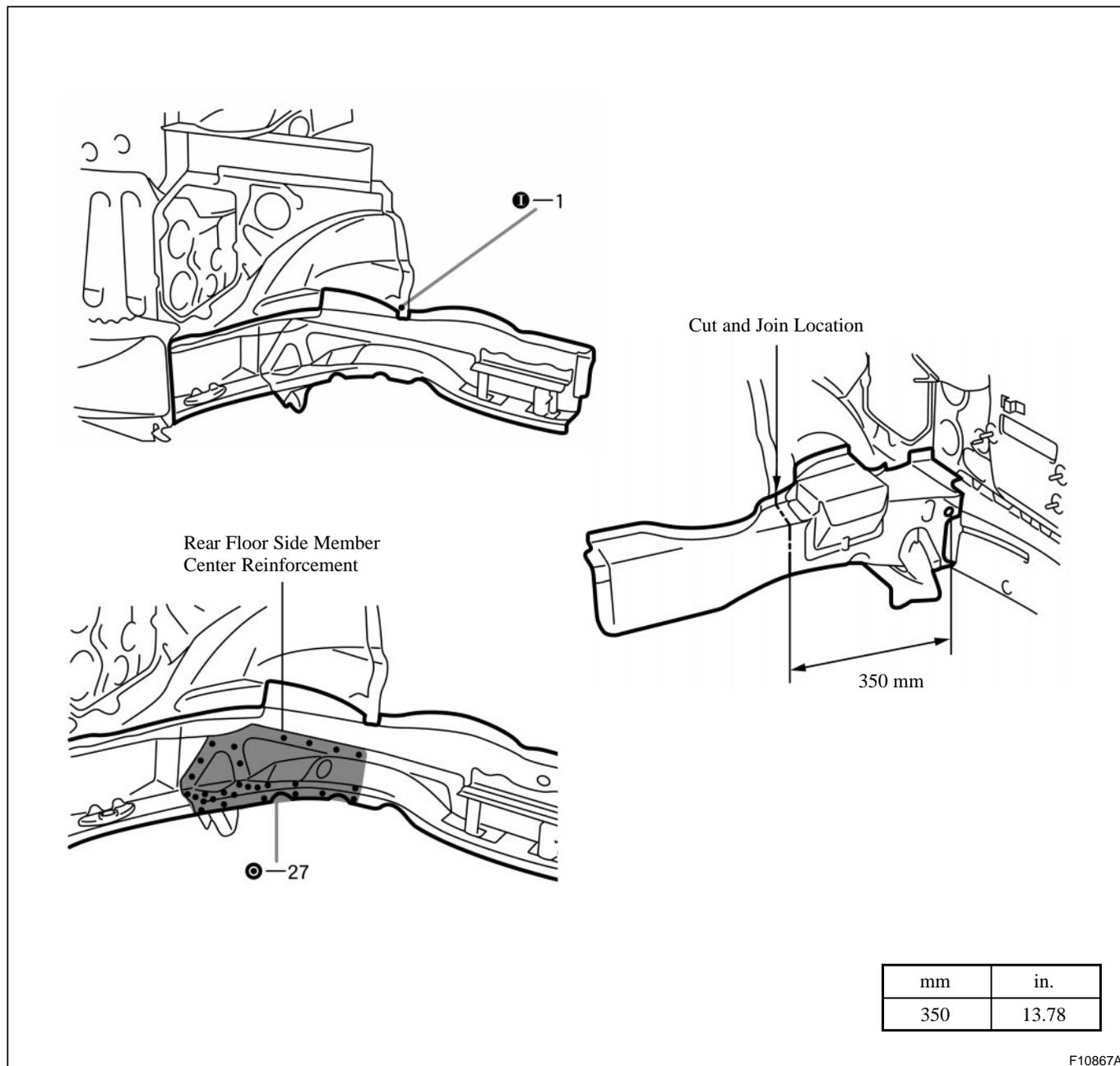


REAR FLOOR SIDE MEMBER (CUT)**REPLACEMENT**

1. REMOVE FRAME REAR UPPER CROSSMEMBER (See page BP-62)
2. REMOVE LOWER BACK SIDE PANEL (See page BP-56)
3. REMOVE REAR DIAGONAL MEMBER (See page BP-68)
4. REMOVE SIDE PANEL NO.4 REINFORCEMENT (See page BP-51)
5. REMOVE REAR SEAT BACK HINGE BRACKET (See page BP-83)
6. REMOVE REAR FLOOR SIDE REAR MEMBER (See page BP-65)
7. REMOVE REAR FLOOR SIDE MEMBER
 - (a) Cut and join the parts at the location as shown below.

HINT:

Remove the remaining rear floor side member center reinforcement from the vehicles side.



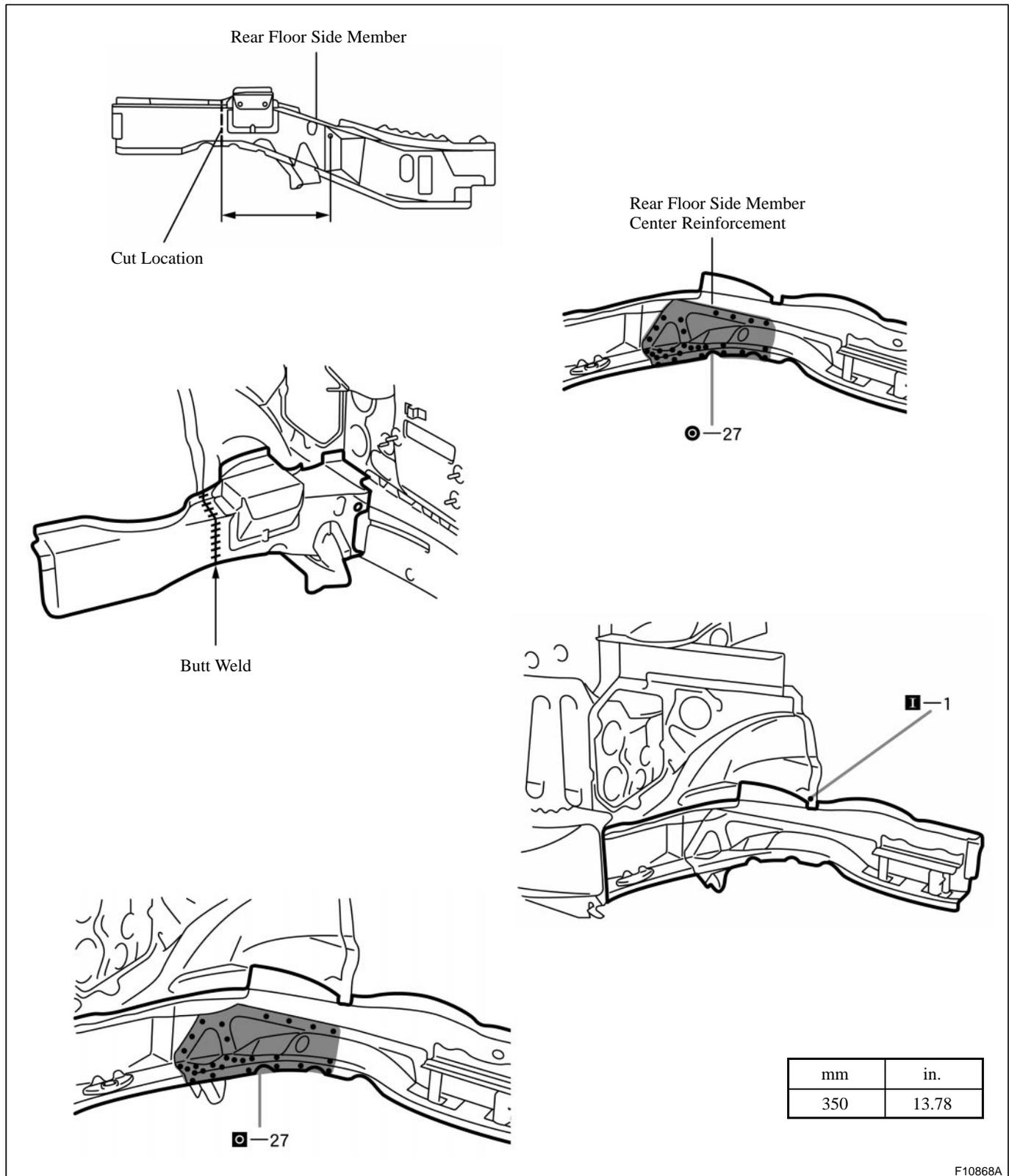
8. INSTALL REAR FLOOR SIDE MEMBER

- (a) Cut the new parts for the rear floor side member at the location as shown below.

HINT:

Remove rear floor side member center reinforcement without cutting it.

- (b) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



9. MEASURING THE UNDER BODY DIMENSIONS (See page BP-95)
10. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-95)
11. INSTALL REAR FLOOR SIDE REAR MEMBER (See page BP-66)
12. INSTALL REAR SEAT BACK HINGE BRACKET (See page BP-85)
13. INSTALL SIDE PANEL NO.4 REINFORCEMENT (See page BP-52)
14. INSTALL REAR DIAGONAL MEMBER (See page BP-69)
15. INSTALL LOWER BACK SIDE PANEL (See page BP-57)
16. INSTALL FRAME REAR UPPER CROSSMEMBER (See page BP-63)
17. APPLYING SEALER TO THE INSIDE OF THE VEHICLE (See page PC-1)
18. APPLYING SEALER TO THE ENGINE COMPARTMENT (See page PC-1)
19. APPLYING UNDER COATING (See page PC-6)
20. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.