

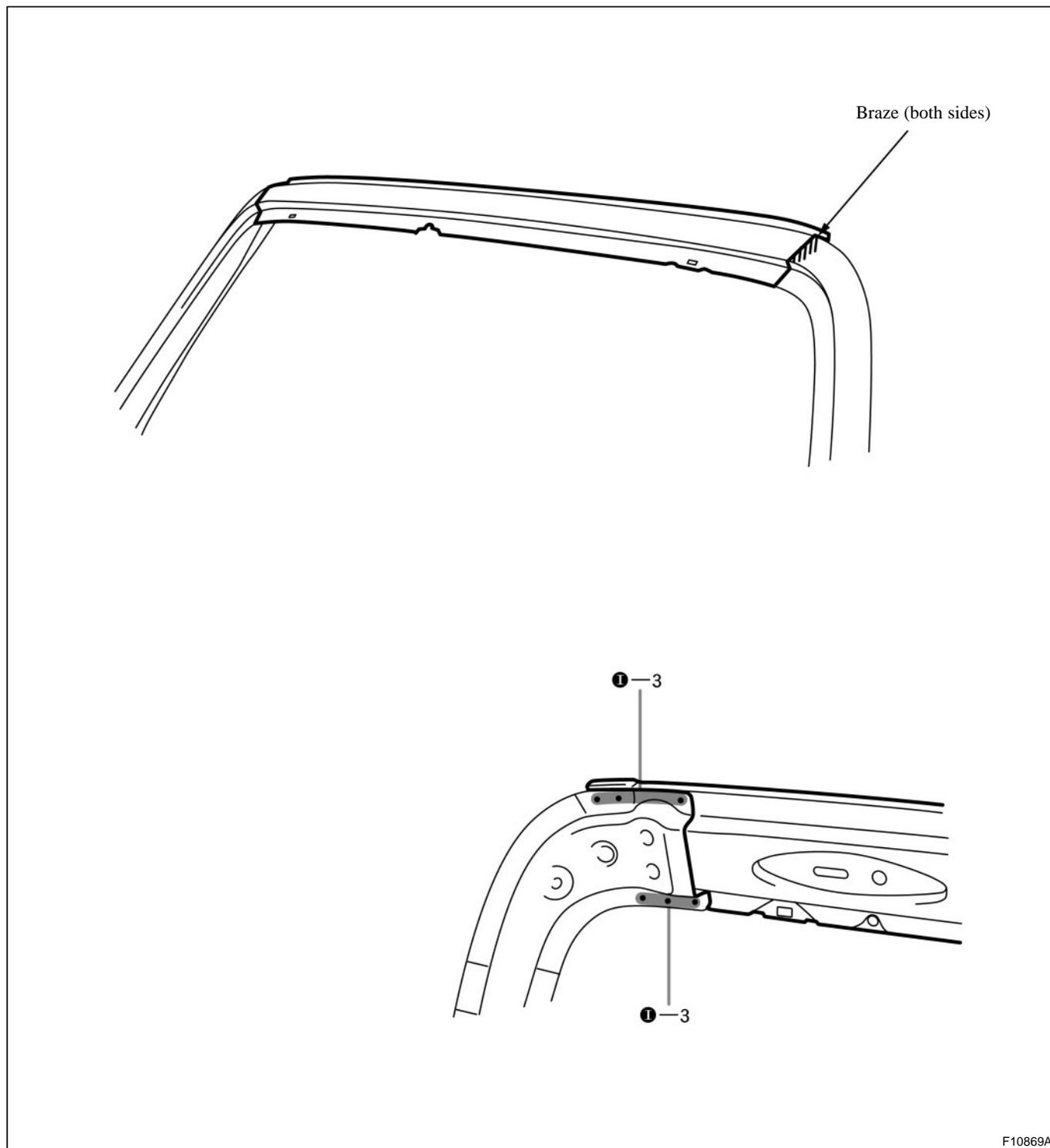
ROOF PANEL (ASSY) REPLACEMENT

1. REMOVE ROOF PANEL

- (a) Heat the brazed area of the front body pillar, and scrape off the brazing with a wire brush.

HINT:

Be careful not to overheat the front body pillar.

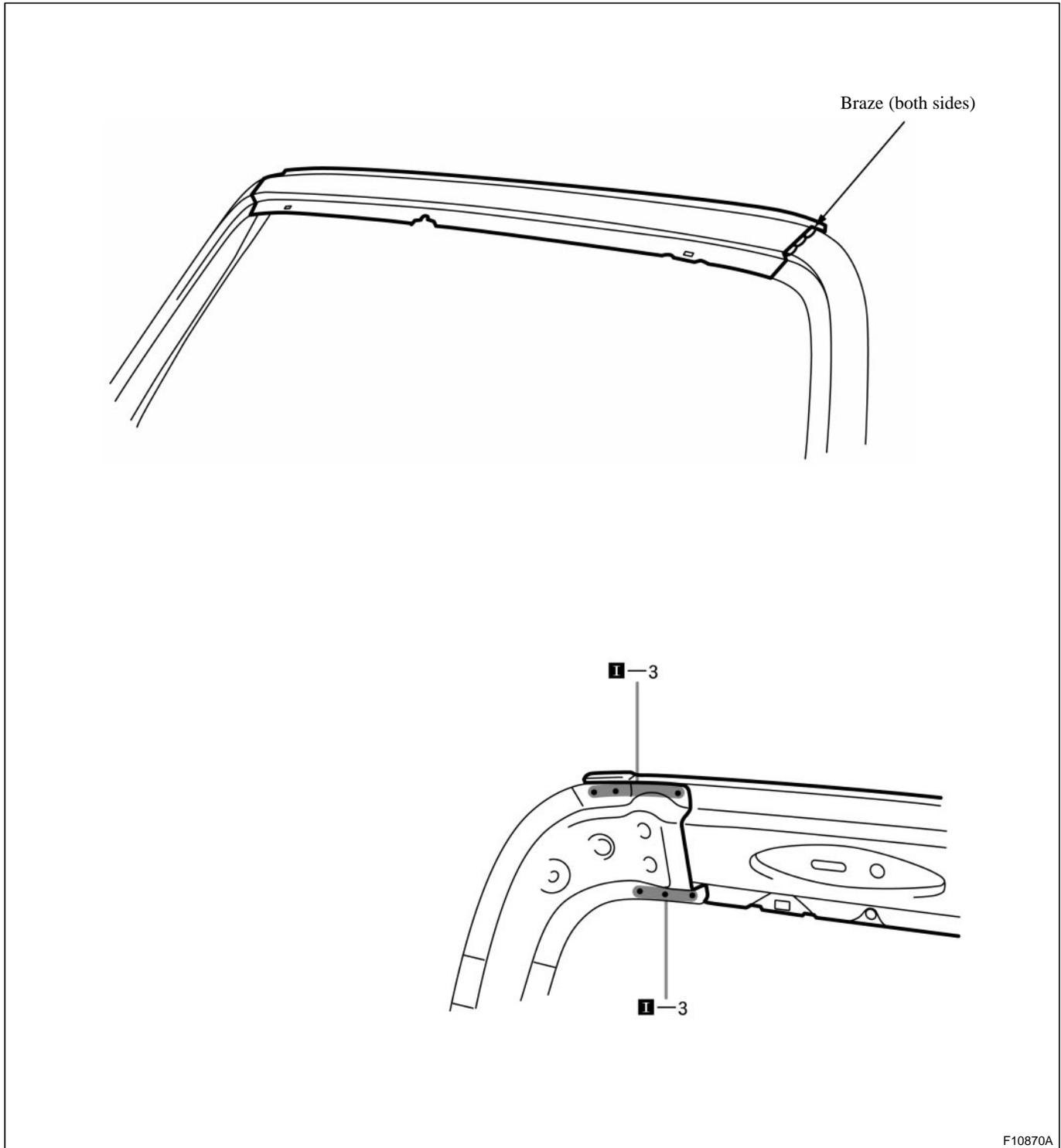


2. INSTALL ROOF PANEL

- (a) Braze the front body pillar connection.

HINT:

Before performing these operations, place a wet rag on the roof panel to protect it from damage.



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3. APPLYING SEALER TO THE FRONT LUGGAGE COMPARTMENT (See page PC-1)**4. APPLYING ANTI-RUST AGENT**

- (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.