



INSTALLATION

1. INSTALL WATER PUMP

- (a) Place a new O-ring on the timing chain cover.
- (b) Install the water pump with the 6 bolts.

Torque:

Bolt A: 9 N·m (92 kgf·cm, 80 in.-lbf)

Bolt B: 11 N·m (113 kgf·cm, 8 ft·lbf)

HINT:

Each bolt length is indicated in the illustration.

Bolt "A"	30 mm (1.18 in.)
Bolt "B"	35 mm (1.38 in.)

2. **INSTALL DRIVE BELT (See page [CH-17](#))**
3. **FILL WITH ENGINE COOLANT (See page [CO-2](#))**
4. **START ENGINE AND CHECK FOR LEAKS**
5. **RECHECK ENGINE COOLANT LEVEL**