



INSTALLATION

1. INSTALL PRESSURE FEED TUBE ASSEMBLY

- (a) Install the pressure feed tube assembly with the bolt.
Torque: 5.0 N·m (50 kgf·cm, 45 in.-lbf)
- (b) Coat 2 new O-rings with power steering fluid and install them the pressure feed and return tubes.
- (c) Using SST, connect the pressure feed and return tubes.
SST 09023-12700
Torque: 22.5 N·m (230 kgf·cm, 17 ft·lbf)

HINT:

Use a torque wrench with a fulcrum length of 345 mm (13.58 in.).



2. INSTALL PS GEAR ASSEMBLY

Install the PS gear assembly with the 2 bolts, 2 nuts and 4 plate washers to the steering gear support member.

Torque: 57 N·m (580 kgf·cm, 42 ft·lbf)

3. CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY (See page [SR-19](#))

4. CONNECT RH AND LH TIE ROD ENDS (See page [SA-13](#))

5. INSTALL FRONT LUGGAGE UNDER COVER

6. CONNECT PRESSURE FEED TUBE AND RETURN HOSE TO POWER STEERING VANE PUMP (See page [SR-31](#))

7. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

8. CENTER SPIRAL CABLE (See page [SR-19](#))

9. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the steering wheel and steering column main shaft.

- (b) Temporarily tighten the steering wheel set nut.

10. BLEED POWER STEERING SYSTEM (See page [SR-3](#))

11. CHECK STEERING WHEEL CENTER POINT

12. TORQUE STEERING WHEEL SET NUT

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

13. INSTALL STEERING WHEEL PAD (See page [SR-19](#))

14. INSTALL TOOL BOX

15. INSTALL LUGGAGE COMPARTMENT TRIM BOX COVER

16. CHECK FRONT WHEEL ALIGNMENT
(See page [SA-4](#))