



Technical Service BULLETIN

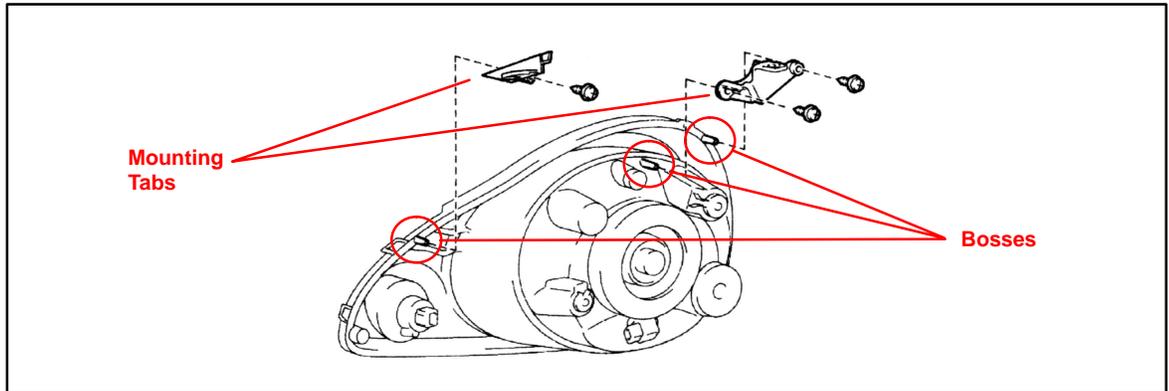
November 3, 2000

Title: HEADLIGHT SERVICEABILITY Models: '00 MR2 Spyder

T S B

BODY
B0029-00

Introduction To improve the serviceability of the 2000 model year MR2 Spyder headlight, bosses have been added to the headlights. If a headlight mounting tab is damaged, the headlight can be reused by following the procedure on page 2.



Production Change Information

MODEL	STARTING VIN
2000 MY MR2 Spyder	JTDFR320#Y0017384

Parts Information

PART NUMBER	PART NAME
81193-17010	Retainer, Headlight Protector (Mounting Tab), Upper RH
81194-17010	Retainer, Headlight Protector (Mounting Tab), Upper LH
81195-17010	Retainer, Headlight Protector (Mounting Tab), Lower RH
81196-17010	Retainer, Headlight Protector (Mounting Tab), Lower LH

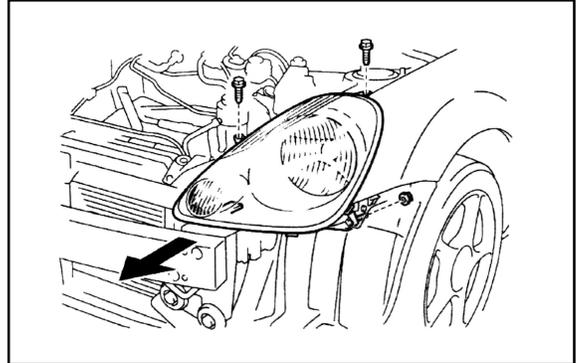
Warranty Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-

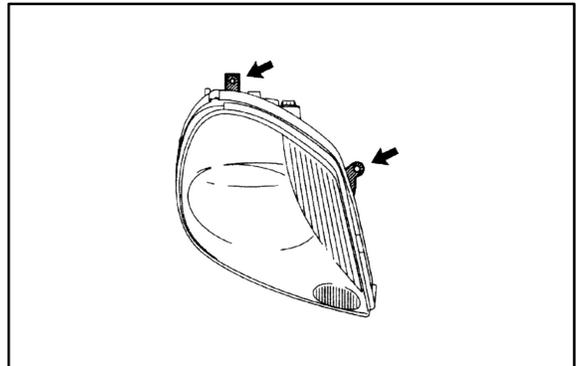


**Repair
Procedure**

1. Remove the front bumper cover.
Refer to the 2000 model year MR2
Spyder Repair Manual, page BO-4.
2. Remove the luggage compartment
trim box cover.
3. Remove the headlight assembly.
 - A. Remove the 2 bolts and 1 nut.
 - B. Disconnect the connectors.
 - C. Remove the headlight as shown.
 - D. Use the same procedure to
remove the other side, if
necessary.



4. If the mounting tabs are damaged, cut
off the mounting tabs at the base of
the housing.



5. Install the new mounting tabs with the
provided screws to the base of the
housing.
6. Reinstall the headlight assembly and
other components in the reverse order
of disassembly.

