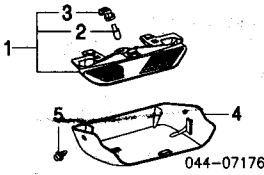


HIGH MOUNT STOP LAMP



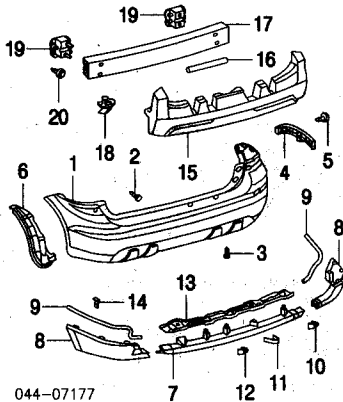
1	Lamp Assy, Stop	81570-01070	.2	92.92
2	Bulb	90080-81065	.2	2.43
3	Socket, Bulb	90075-60037		7.74
	(Included w/Stop Lamp Assy)			
4	Cover, Lamp	81977-01060	.1	31.52
5	Clip, Cover	R/L 90467-07071-22		.71

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Cover	2.2
Refinish Center Spoiler6
Refinish Side Spoiler.....R/L5
R&L Rear Cover	1.5
O/H Bumper Assy (Includes R&L)	2.6
Add to R&R Rear Cover or O/H Bumper Assy	
w/Spoiler3
w/Step Pad2

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1	Cover, Bumper (P)			
	w/Spoiler	52159-02914	2.2	196.96
	w/o Spoiler	52159-02913	2.2	196.96
	(P) Paint to Match			
2	Bolt, Cover (2/Side)	R/L 90109-06354		.74
3	Cap, Bumper (4/Side)	R/L 52161-02020		1.86
4	Support, Side	R 52155-02080		31.47
		L 52156-02080		31.47
5	Bolt, Support (2/Side)	R/L 90159-60500		.63
6	Seal, Side	R 52591-02060		21.46
		L 52592-02050		21.46
7	Spoiler, Center (P)			
	XR, XRS Model	76871-02901	#.2	369.69
8	Spoiler, Side (P)			
	XR, XRS Model	R 76895-02900	#.2	104.29
		L 76896-02900	#.2	104.29
	(P) Paint to Match			
	#R&R Complete .3			
9	Protector, Side Spoiler			
	XR, XRS Model			
	Black	R 76881-02020-C0		5.57
		L 76882-02020-C0		5.57
	Gray	R 76881-02020-B0		5.57
		L 76882-02020-B0		5.57
	Ivory	R 76881-02020-E0		5.57
		L 76882-02020-E0		5.57
10	Cover, Outer Ctr Spoiler			
	XR, XRS Model	R 76893-02020		2.06
		L 76894-02010		2.00
11	Protector, Center Spoiler			
	XR, XRS Model			
	Black	R/L 76872-02020-C0		3.46
	Gray	R/L 76872-02020-B0		3.46
	Ivory	R/L 76872-02020-E0		3.46
12	Cover, Inner Ctr Spoiler			
	XR, XRS Model	R/L 76893-02010		2.00
13	Retainer, Center Spoiler			
	XR, XRS Model	76865-02030		25.26
14	Retainer, Side Spoiler (5/Side)			
	XR, XRS Model	R/L 76853-10010		.83
15	Absorber, Impact	52615-02070		79.14
16	Reinif, Absorber	52172-AA010		31.24
17	Reinif, Bumper	52023-02090		158.96
18	Bracket, Bumper Reinif	R/L 52175-01010		14.69

19	Arm, Bumper Mtg	R 52181-01020	31.18
		L 52182-01010	31.18
20	Bolt, Arm (3/Side)	R/L 90105-10511	1.17
	Pad, Stop		
	Dealer Installed	PT278-02021	.2
			39.00

TOYOTA MR2 2000-05

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SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

ELECTRICAL COMPONENTS

Manufacturer advises that battery leads should not be disconnected while the engine is running. Negative (-) terminal should be disconnected and isolated prior to any electrical repair or charging of battery.

SUSPENSION

Manufacturer advises that some new fasteners must be used whenever old fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and the negative (-) battery terminal disconnected.

PAINT CODE LOCATION

Paint code located on inside of driver's door.

CLEAR COAT IDENTIFICATION

All colors are clear coat. Code 051 is three stage.

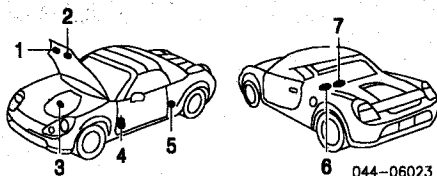
INFORMATION LABELS

Illustration Located in Next Column

1. Label, Power Steering Fluid	44391-17020	4.46
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TOYOTA MR2 2000-05

INFORMATION LABELS Cont'd



2 Label, A/C Information	88723-17050	5.24
3 Label, Spare Tire	00-02 42688-12010	1.74
	03-05 42688-20020	1.57
4 Label, Fuse Block	82683-17030	3.49
5 Cover, Film	74571-32010	1.69
6 Label, Air Bag Caution	74599-06010	1.49
7 Label, Tire Pressure	00-02 42661-17260	2.03
	03 42661-17310	1.97
	04-05 42661-17340	1.97
Label, Vehicle Emissions	00 11298-22100	1.71
	01 11298-22101	1.71
	02 11298-22102	1.71
	03 11298-22103	1.71
	04-05 11298-22105	1.71
Label, Vacuum Hose	00-01 17792-22040	.89
	02-05 17792-22041	.89
Label, Spark Plug Caution	11289-50010	2.03
Label, A/C Caution	88723-03010	.95
Label, Throttle Link	31191-17010	3.43
Label, Theft Warning	74515-17010	1.29
Label, Removeable Roof	63299-17080	1.46

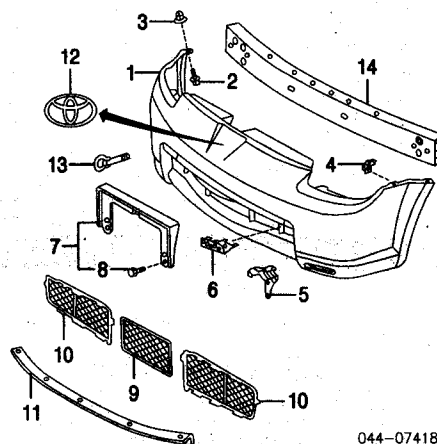
FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

2000-02

Refinish Front Cover.....	2.2
R&I Cover Assy.....	.8
O/H Bumper Assy (Includes R&I).....	1.8
Add to R&R or O/H Front Cover w/Fog Lamps.....	.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



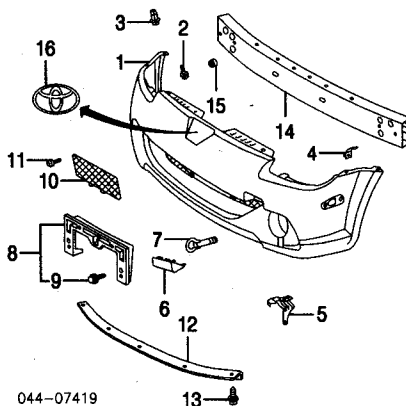
044-07418

1 Cover, Front (P)	52119-17911	1.5	183.12
(P) Paint to Match			
2 Bolt, Cover	R/L 90159-60431	.78	
3 Grommet, Bolt	R/L 90189-06210	.63	
4 Support, Side	R/L 52115-17020	5.29	
5 Bracket, Side	R 52143-17020	12.09	
	L 52144-17010	12.09	
6 Cover, Hole	L 52127-17010	5.06	
7 Bracket Assy, License	52121-17070	27.01	
8 Screw, License Bracket (a) (3)	90080-15090	3.88	
(a) Included w/License Bracket Assy			
9 Grille, Center	53111-17010	2	16.30
10 Grille, Side	R 53112-17020	2	36.93
	L 53113-17010	2	36.93
11 Spoiler	76851-17070	5	43.47
12 Emblem (Adhesive)	75441-16280	2	20.86
13 Hook, Tow	51083-17021	2	27.04
14 Reinforcement, Bumper	52021-17050	10H	128.10
Plate Kit, License			
Dealer Installed			
Black	PTS03-000BK	2	43.00
Chrome	PTS03-0001C	2	37.00
Gold	PTS03-0001G	2	46.00
Bra Kit, Front			
Dealer Installed	PT218-17020	.3	139.00
#Not included in R&R or O/H			

2003-05

Refinish Front Cover.....	2.2
Refinish Hole Cover.....	.2
R&I Cover Assy.....	.8
O/H Bumper Assy (Includes R&I).....	1.8
Add to R&R or O/H Front Cover w/Fog Lamps.....	.3

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-07419

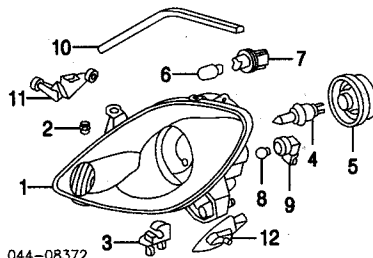
1 Cover, Front (P)	52119-17924	1.5	180.57
(P) Paint to Match			
2 Bolt, Cover	R/L 90159-60431	.78	
3 Grommet, Bolt	R/L 90189-06210	.63	
4 Support, Side	R/L 52115-17020	5.29	
5 Bracket, Side	R 52143-17020	12.09	
	L 52144-17010	12.09	
6 Cover, Hole	L 52040-17010-C0	2	19.81
Blue (Code 202)			
Code 8M6	L 52040-17010-J0	2	19.81
Code 8R2	L 52040-17010-J1	2	19.81
Green (Code 6R4)	L 52040-17010-G0	2	19.81
Red (Code 3P0)	L 52040-17010-D0	2	19.81
Silver (Code 1E7)	L 52040-17010-B1	2	19.81
White (Code 040)	L 52040-17010-A0	2	19.81
Yellow (Code 576)	L 52040-17010-F0	2	19.81
7 Hook, Tow	L 51093-17021	2	27.04
8 Bracket Assy, License	52121-17070	2	27.01
9 Screw, License Bracket (3)	90080-15090	3.88	
(3) Included w/License Bracket Assy			
10 Grille, Bumper	53111-17020	16.30	
11 Bolt, Grille (2)	90159-50110	.83	
12 Spoiler	76851-17070	5	43.47
13 Bolt, Spoiler (2)	90159-50110	.83	
14 Reinforcement, Bumper	52021-17050	10H	128.10
15 Nut, Reinf (3/Side)	R/L 90179-08068	.54	
16 Emblem (Adhesive)	75441-16280	2	20.86
Plate Kit, License			
Dealer Installed			
Black	PTS03-000BK	2	43.00
Chrome	PTS03-0001C	2	37.00
Gold	PTS03-0001G	2	46.00
Bra Kit, Front			
Dealer Installed	PT218-17030	.3	149.00
#Not included in R&R or O/H			

FRONT LAMPS

COMBINATION LAMP 2000-02

Aim Lamps.....	.4
R&I Combination Lamp Assy.....	R/L #1.3
#Includes R&I Front Bumper Assy & R&R Compartment Cover, R&I Both Sides 1.5	

NOTE: R&R Does Not include aim lamps.



044-08372

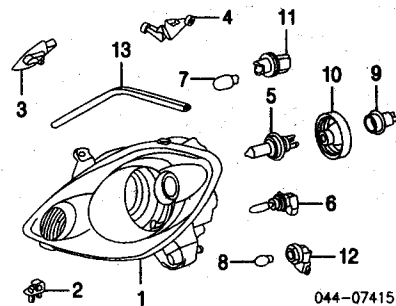
1 Lens & Housing, Lamp	R 81130-17170	#1.3	177.71
	L 81170-17170	#1.3	177.71
#Includes R&I Front Bumper Assy & R&R Compartment Cover, R&R Both Sides 1.5			
2 Bushing, Housing (2/Side)	R/L 90189-06210	.63	

3 Bracket, Mounting	R/L 53271-12060		9.26
4 Bulb, Headlamp	R/L 90981-13055	#2	38.58
5 Cover, Bulb	R/L 90075-65002		7.77
6 Bulb, Turn Signal	R/L 90981-13043	#2	4.20
7 Socket, Turn Signal	R/L 90075-99080		7.66
8 Bulb, Clearance	R/L 00234-00192	#2	1.00
#R&R One Side Complete			
9 Socket, Clearance	R/L 90075-60005		7.77
10 Seal, Housing	R/L 53182-17030		9.52
Repair Kit, Housing			
11 Upper	R 81193-17010	#3	7.32
	L 81194-17010	#3	7.32
12 Lower	R 81195-17010	#3	6.34
	L 81196-17010	#3	6.34
#w/Combination Lamp Assy Removed			

COMBINATION LAMP 2003-05

Aim Lamps.....	.4
R&I Combination Lamp Assy.....	R/L #1.3
#Includes R&I Front Bumper Assy & R&R Compartment Cover, R&I Both Sides 1.5	

NOTE: R&R Does Not include aim lamps.

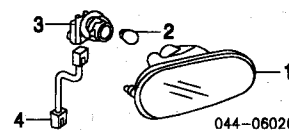


044-07415

1 Lens & Housing	R 81130-17220	#1.3	262.27
	L 81170-17220	#1.3	262.27
#Includes R&I Front Bumper Assy & R&R Compartment Cover, R&R Both Sides 1.5			
Bushing, Housing (2/Side)	R/L 90189-06210	.63	
2 Bracket, Mounting	R/L 53271-12060		9.26
Repair Kit, Housing			
3 Lower	R 81195-17010	#3	6.34
	L 81196-17010	#3	6.34
4 Upper	R 81193-17010	#3	7.32
	L 81194-17010	#3	7.32
#w/Combination Lamp Assy Removed			
5 Bulb, High Beam	R/L 90981-13063	#2	39.18
6 Bulb, Low Beam	R/L 90080-81041	#2	19.58
7 Bulb, Turn Signal	R/L 90981-13043	#2	4.20
8 Bulb, Clearance	R/L 00234-00192	#2	1.00
#R&R One Side Complete			
9 Socket, High Beam	R/L 90075-99140		7.77
10 Cover, Bulb	R/L 90075-65002		7.77
11 Socket, Turn Signal	R/L 90075-99080		7.66
12 Socket, Clearance	R/L 90075-60021		7.77
13 Seal, Housing	R/L 53182-17030		9.52

SIDE MARKER LAMP

R&I Side Marker Lamp.....	R/L #2
#Included in R&R or O/H Front Cover Assy	

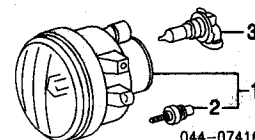


044-06026

1 Lens & Housing, Lamp	R 81731-14170	#2	17.21
	L 81741-14160	#2	17.21
2 Bulb, Side Marker	R/L 00234-00194	#2	.54
#R&R One Side Complete, Included in R&R or O/H Front Cover Assy			
3 Socket, Bulb	R/L 90075-99012		10.69
4 Wire, Socket	R/L 81735-17070		12.23

FOG LAMP

R&I Fog Lamp Assy.....	R/L #3
#Included in R&R or O/H Front Cover	



044-07416

1 Lamp Assy, Fog	R 81211-52070	#3	110.65
	L 81221-52070	#3	110.65
#Included in R&R or O/H Front Cover			
2 Bearing	R/L 90075-10811		2.77

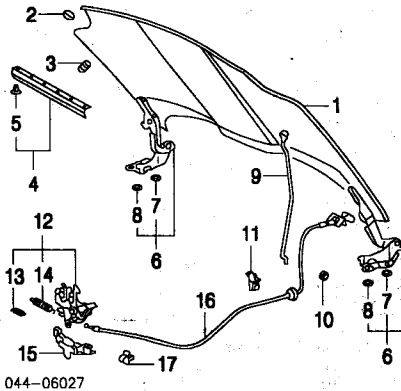
- 3 Bulb, Fog Lamp *#Included w/Fog Lamp Assy* R/L 90981-13047 #2 19.61
#Included in R&I/R&R Fog Lamp Assy

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside	2.2
Add for Underside	1.3
Refinish Hinge	R/L .5
R&I Hood Assy	.4
R&I Washer Nozzle	R/L #2

#Included in R&R Hood

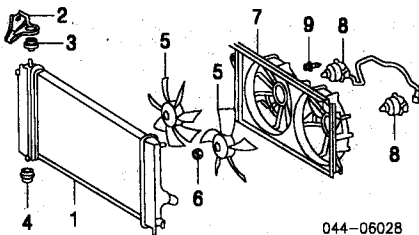


- 1 Panel, Hood 00-02 53301-17070 1.0 283.46
 2 Plug, Hood 03-05 53301-17070 1.0 283.46
 3 Bumper, Hood (2/Side) R/L 90950-01444 .1 1.46
 4 Seal Assy, Hood R/L 90541-15018 .1 4.83
 5 Clip, Seal (6) 90467-A0009 .1 14.58
 6 Hinge Assy, Hood *#Included w/Hood Seal Assy* R 53410-17050 #2 24.86
 L 53420-17050 #2 24.86
#w/Hood Removed
 7 Pad, Hinge (a) 22mm OD R/L 53497-42010 1.29
 8 .5mm Thickness R/L 53497-12070 1.06
 9 Rod, Hood Support 53440-17030 .2 10.37
 10 Grommet, Hood Rod 90480-15024 2.06
 11 Clip, Rod Hold-Down 53455-20040 1.40
 12 Latch Assy, Hood 53510-17100 .3 42.47
 13 Spring, Large Latch (b) 90506-18080 2.97
 14 Spring, Small Latch (b) 90506-09050 1.60
 15 Cover, Latch 53525-32040 11.89
 16 Cable, Hood Release 53601-17020 21.29
 17 Retainer, Cable 90959-01369 1.84
 Nozzle, Washer-See Windshield Section

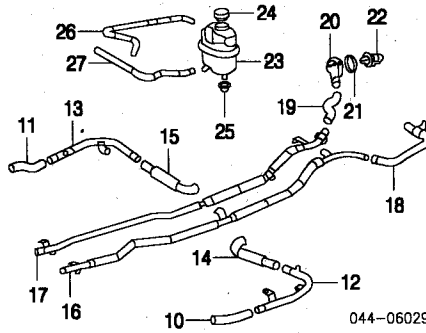
COOLING

Use Procedure Explanations 5 and 28 with the following text.

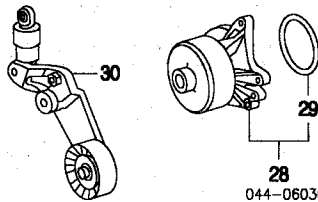
- R&I Radiator 2.0



- 1 Radiator 16400-22110 2.0 433.62
 2 Support, Radiator R 16533-22020 26.15
 L 16534-22010 14.95
 3 Cushion, Upper R/L 16523-74010 6.52
 4 Cushion, Lower R/L 90916-04004 9.40
 5 Fan, Cooling R 16361-22060 #8 50.99
 L 16361-22050 #8 46.59
 6 Nut, Fan R/L 90099-05164 8.71
 7 Shroud, Fan 16711-22060 #8 73.45
 8 Motor, Fan R 16363-22060 #8 156.90
 L 16363-22050 #8 168.13
#R&R Complete, Deduct .5 w/Radiator Removed
 9 Bolt, Fan Motor (3/Side) R/L 90099-04117 .34



- 10 Hose, Radiator Inlet 16571-22040 #1.2 12.15
 11 Hose, Radiator Outlet 16572-22040 #1.2 12.15
 12 Pipe, Inlet Elbow 16579-22010 #1.2 55.39
 13 Pipe, Outlet Elbow 16559-22010 #1.2 62.46
 14 Hose, Inlet Elbow 16573-22010 #1.2 13.83
 15 Hose, Outlet Elbow 16574-22010 #1.2 13.83
#For Each Additional Inlet Hose/Pipe Add .5, For Each Additional Outlet Hose/Pipe Add .5
 16 Pipe, Radiator Inlet 16577-22010 145.41
 17 Pipe, Radiator Outlet 16578-22020 145.73
 18 Hose, Engine Outlet 16576-22010 1.2 14.82
 19 Hose, Engine Inlet 16575-22010 1.3 13.06
 20 Housing, Thermostat 2000
 To 4-00 16321-22050 #2.4 35.67
 From 4-00 16321-22070 #2.4 14.26
 2001-05 16321-22070 #2.4 14.26
 21 Gasket, Thermostat 16325-62010 #2.4 5.00
 22 Thermostat 2000
 To 7-00 90916-03125 #2.4 16.86
 From 7-00 90916-03125 #2.4 16.86
 2001-05 90916-03125 #2.4 16.86
#R&R Complete
 23 Tank, Reservoir 16480-22050 .5 180.39
 24 Cap, Tank 16401-53010 18.77
 25 Grommet, Tank 90480-18010 2.54
 26 Hose, Upper Tank 16261-22070 #9 15.47
 27 Hose, Lower Tank 16264-22080 #9 12.12
#R&R Complete



- 28 Pump Assy, Water 16100-29095 m 2.0 63.37
 29 Gasket, Pump 90301-69006 m 3.83
#Included w/Water Pump Assy
 30 Tensioner, Belt 16620-22012 m .8 166.82

A/C REFRIGERANT CAPACITIES

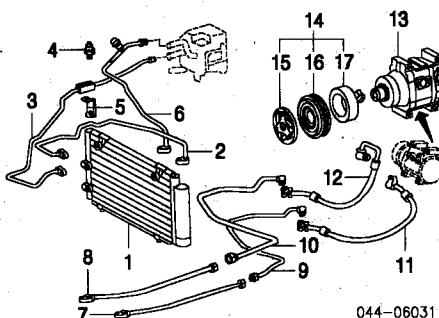
A/C R-134a Refrigerant Capacity
 16.64-18.72 Ozs (1.04-1.17 Lbs), 472-531 g

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

- R&I Condenser m #1.8
#w/Radiator Removed Deduct .8
 Evacuate & Recharge System m 1.4
 Recover Refrigerant m .3

NOTE: R&R Does Not include recover, evacuate and recharge system.



- 1 Condenser 00-02 88460-17130 m #1.8 461.03

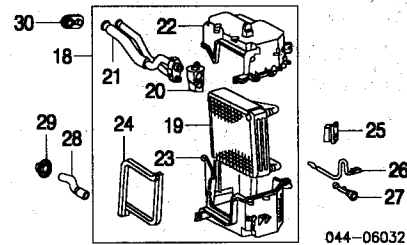
- 03-05 88460-17140 m #1.8 479.76
#w/Radiator Removed Deduct .8
 2 Pipe, Condenser Inlet 88715-17311 m 95.68
 3 Pipe, Condenser Outlet 88716-17241 m 58.25
 4 Switch, Pressure 88645-08010 m .5 74.32
 5 Support, Pipe 88688-17400 m 4.18
 6 Pipe, Evaporator Outlet 88717-17230 m 75.80
 7 Pipe, Discharge Connecting 88715-17290 m 68.98
 8 Pipe, Suction Connecting 88717-17240 m 88.87
 9 Pipe, Compressor Discharge 88715-17300 m 78.66
 10 Pipe, Compressor Suction 88717-17250 m 107.68
 11 Hose, Compressor Discharge 00-02 88703-17050 m #1.3 84.06
 03-05 88703-17060 m #1.3 80.64
 12 Hose, Compressor Suction 00-02 88704-17050 m #1.3 88.32
 03-05 88704-17060 m #1.3 82.27

#R&R Complete 1.8

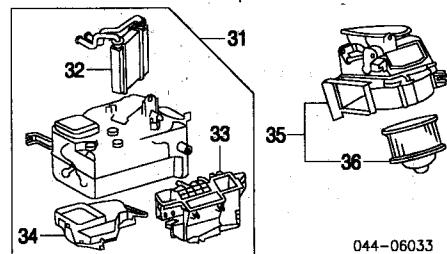
- 13 Compressor 00-02 88320-17110-84 m 1.9 R678.94
 03-05 88320-17120-84 m 1.9 R693.94
 14 Clutch Assy, Compressor 2000-02 88410-52090 m #3 356.88
 2003-05 88410-17090 m #3 388.32

#w/Compressor Removed

- 15 Hub, Clutch 2000-02 88403-16020 m 49.04
 2003-05 Serviced w/Compressor Clutch Assy
 16 Pulley, Clutch 2000-02 88412-52020 m 185.37
 2003-05 Serviced w/Compressor Clutch Assy
 17 Magnet, Clutch 2000-02 88411-16070 m 136.62
 2003-05 Serviced w/Compressor Clutch Assy
#Included w/Compressor Clutch Assy



- 18 Evaporator Assy 88510-17300 m 1.9 767.58
 19 Evaporator (a) 88501-17080 m #2.3 247.54
 20 Valve, Expansion (a) 88515-16060 m #2.3 74.06
 21 Pipe, Expansion Valve (a) 88710-17150 m #2.3 67.72
#R&R Complete
 22 Housing, Upper (a) 88521-17030 m 104.45
 23 Housing, Lower (a) 88521-17040 m 104.45
 24 Gasket, Evaporator (a) 88578-22210 m 4.95
 (a) Included w/Evaporator Assy
 25 Resistor, Blower 2000
 To 6-00 87138-16140 m .5 23.60
 From 6-00 87138-17050 m .5 73.39
 2001-05 87138-17050 m .5 73.39
 26 Thermistor 88625-17130 m 10.55
 27 Cover 88891-20240 .32
 28 Hose, Drain 88539-17060 4.95
 29 Seal, Drain Hose 88467-52030 2.05
 30 Seal, Pipe 88897-17010 5.13



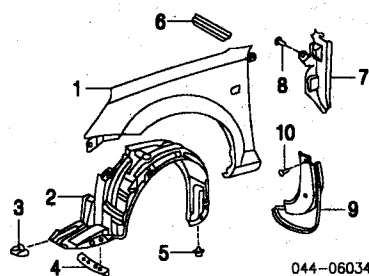
- 31 Heater Assy 87150-17290 m #5.6 574.11
 32 Core, Heater (b) 87107-17100 m #5.9 309.15
#Includes R&I Instrument Panel
 33 Duct, Air (b) 87220-17020 m 54.04
 34 Cover, Heater (b) 87114-17020 m 22.75
 (b) Included w/Heater Assy
 35 Blower Assy 87130-17100 m 492.57
 36 Fan & Motor (c) 87103-17040 m 132.15
 (c) Included w/Blower Assy

FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

- Refinish Front Fender R/L 2.0
 Add to Edge Fender R/L .5
 Refinish Mudguard R/L .6
 R&I Fender Assy R/L #1.9
#Includes R&I Front Bumper Assy & R&I/R&R Combination Lamp, R&I Both Sides 2.7
 R&I Mudguard R/L .3

FRONT FENDER Cont'd



044-06034

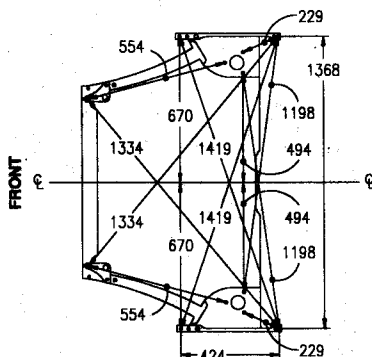
1 Fender	00-02 R	53801-17120	#2.5	160.78
	L	53802-17100	#2.5	160.78
	03-05 R	53801-17120	#2.5	160.78
	L	53802-17100	#2.5	160.78

#Includes R&I Front Bumper Assy & R&I/R&R Combination Lamp, R&R Both Sides 3.9

2 Liner, Fender	R	53805-17020	.4	36.01
	L	53806-17020	.4	36.01
3 Retainer, Liner (2/Side)	R/L	53879-16010	1.71	
4 Pad, Wheel Opening	R/L	53851-47010	11.89	
5 Clip, Liner (3/Side)	R/L	90189-06157	.71	
6 Seal, Fender	R/L	61995-17010	2.92	
7 Protector, Fender	R	53827-17030	20.01	
	L	53828-17030	20.01	
8 Clip, Protector (7/Side)	R/L	90467-07164	1.44	
9 Mudguard				
Black (Code 202)	R	76621-17030-C0	.3	82.48
	L	76622-17030-C0	.3	82.48
Blue				
Code 8M6	R	76621-17030-J0	.3	82.48
	L	76622-17030-J0	.3	82.48
Code 8R2	R	76621-17030-J1	.3	82.48
	L	76622-17030-J1	.3	82.48
Dark Green (Code 6R4)	R	76621-17030-G1	.3	82.48
	L	76622-17030-G1	.3	82.48
Green (Code 6S1)	R	76621-17030-G0	.3	82.48
	L	76622-17030-G0	.3	82.48
Red (Code 3P0)	R	76621-17030-D0	.3	82.48
	L	76622-17030-D0	.3	82.48
Silver				
Code 1D0	R	76621-17030-B0	.3	82.48
	L	76622-17030-B0	.3	82.48
Code 1E7	R	76621-17030-B2	.3	82.48
	L	76622-17030-B2	.3	82.48
White (Code 040)	R	76621-17030-A0	.3	82.48
	L	76622-17030-A0	.3	82.48
Yellow (Code 576)	R	76621-17030-F0	.3	82.48
	L	76622-17030-F0	.3	82.48
10 Clip, Mudguard (3/Side)	R/L	90168-A0003	.49	

UNDERHOOD DIMENSIONS

061-40130



FRONT INNER STRUCTURE

Use Procedure Explanations 8 and 28 with the following text.

SHEET METAL

Refinish Radiator Support Assy	1.5
Refinish Upper Tie Bar	.5
Refinish Side Reinforcement	R/L .5
Refinish Lower Tie Bar	.5
Refinish Vertical Brace	.3
Refinish Apron/Sidemember Assy	R/L 2.0
Refinish Apron Assy	R/L 1.0
Refinish Apron Extension	R/L .5
Refinish Front Apron	R/L .5
Refinish Sidemember Assy	R/L 1.0

Section Sidemember.....R/L #6.0

#w/Radiator Support Removed, w/Front Apron Removed Deduct 1.5

Add to R&R Radiator Support

To R&I Base Model Mechanical Components.....m #5

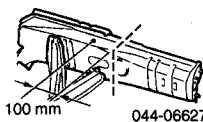
#Includes R&I/R&R A/C Condenser

To Air Lamps......5

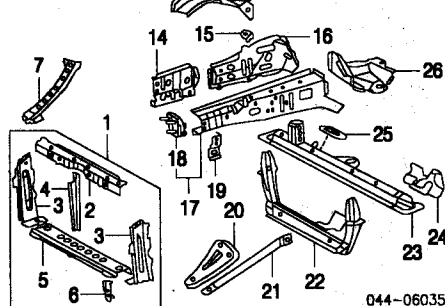
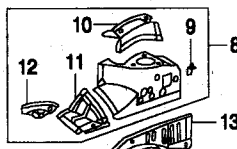
Evacuate & Recharge System.....m 1.4

Recover Refrigerant.....m .3

NOTE: For sectioning methods refer to Manufacturer's Body Repair Manual.



044-06627



044-06035

1 Support Assy, Radiator 53201-17020 s \$7.5 184.30

#Includes R&I Front Cover Assy, R&I/R&R Combination Lamps, Radiator Fans, Motors & Shroud as an Assy, Horns, Compartment Cover, Hood Latch, Hood Support Rod & Disconnect & Connect Hood Release Cable, Wiring &/or Harness

2 Bar, Upper Tie 53216-17901 s \$8 66.64

#w/Upper Tie Bar Extension Removed

3 Reinforcement, Side R 57151-17031 s \$1.5 41.81

L 57152-17031 s \$1.5 41.81

#w/Upper Tie Bar & Upper Tie Bar Extension Removed

4 Brace, Vertical 53215-17030 .3 21.76

5 Bar, Lower Tie 57161-17040 s 1.0 68.52

6 Bracket, Horn Mount 53235-17010 7.72

#w/Radiator Support Assy

7 Extension, Upper Tie Bar R 53213-17040 s 1.0 29.71

L 53214-17040 s 1.0 29.71

8 Apron Assy R 53701-17900 s \$8.5 133.18

L 53702-17900 s \$8.5 133.18

#Includes R&R Upper Tie Bar Extension & Dash Gusset

9 Bracket, Fuse Box (a) L 53255-17010 5.43

10 Extension, Apron (a) R 53731-17040 s \$2.0 26.75

L 53732-17040 s \$2.0 26.75

#w/Dash Gusset Removed

11 Apron, Front (a) R 53711-17040 s 3.5 20.89

L 53712-17040 s 3.5 20.89

12 Brkt, Fender Mount (a) R 55168-17010 15.86

L 55169-17010 15.86

(a) Included w/Apron Assy

13 Gusset, Dash R 53707-17040 s 2.5 56.76

L 53708-17040 s 2.5 56.76

14 Plate, Front Sidemember R 57117-17900 s 1.0 33.24

L 57118-17900 s 1.0 33.24

15 Bracket, Brake Hose R/L 57249-06010 6.43

16 Plate, Rear Sidemember R 57115-52010 s 3.5 101.94

L 57116-17060 s 3.5 100.23

17 Sidemember Assy R 57027-17901 s \$8.5 163.76

L 57028-17901 s \$8.5 163.76

#Deduct 3.0 w/Apron Assy Removed, Deduct 1.5 w/Front Apron Removed

18 Mount, Bumper (b) R 52141-17020 .6 31.04

L 52142-17020 .6 31.04

(b) Included w/Sidemember Assy

19 Hook, Tie-Down L 51962-17031 22.58

20 Plate, Brace L 52257-17010 .2 59.13

L 52258-17010 .2 59.13

21 Rod, Brace L 53687-17020 .2 58.79

L 53688-17020 .2 58.79

22 Crossmember, Lower 57301-17090 s 2.0 242.90

23 Crossmember, Upper 57307-17120 s 1.5 128.09

24 Reinf, Sidemember R 57033-17020 26.78

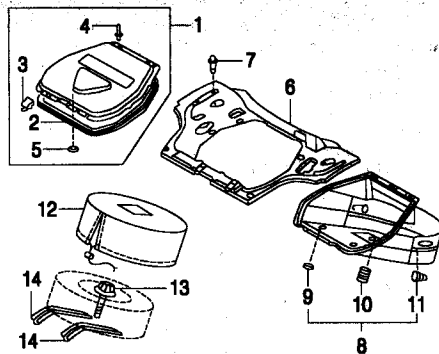
L 57034-17020 26.78

25 Plate, Spare Tire Mount R/L 51919-17010 11.26

26 Box, Torque R 57197-17020 4.5 83.57

L 57198-17020 4.5 83.57

INTERIOR TRIM



044-06036

1 Cover Assy, Box

2000 75205-17011 144.01

To 1-00 75205-17011 144.01

From 1-00 75205-17011 144.01

2001-05 75205-17011 144.01

2 Weatherstrip, Cover 75232-17010 9.52

3 Lock, Cover (2) 64606-17031 24.15

4 Rivet (4) 90268-04054 .57

5 Pad, Cover 90183-06022 .69

#Included w/Box Cover Assy

6 Cover, Compartment 64427-17021 .3 265.30

7 Clip, Cover (3/Side) R/L 90467-07076 .63

8 Box Assy 75201-17011 343.10

9 Spacer, Bolt (a) (4) 90202-10019 .69

10 Cushion, Box (a) 75227-17010 3.20

11 Plug, Drain (a) 90950-01250 2.21

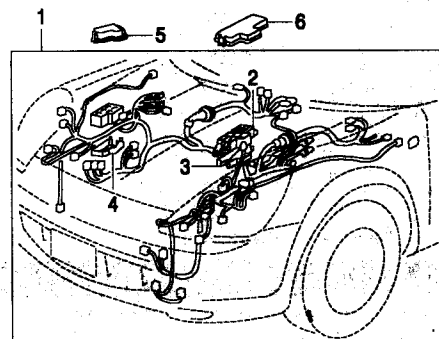
(a) Included w/Box Assy

12 Cover, Spare Tire 64771-17020 40.75

13 Retainer, Spare 51931-17010 9.46

14 Support, Spare R/L 51936-17010 20.09

ELECTRICAL COMPONENTS



044-06038

1 Harness Assy, Front Main 00 82181-17640 m 1002.26

01-05 82181-17650 m 1002.26

2 Box, Fuse 82660-17140 m 88.00

3 Cover, Lower Fuse Box 82663-17030 22.75

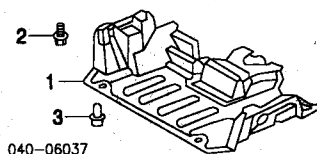
4 Cover, Lower Box 82663-06010 9.55

#Included w/Front Main Harness Assy

5 Cover, Upper Box 82662-17030 .1 12.69

6 Cover, Upper Fuse Box 82662-17020 .1 17.55

PROTECTIVE COVERS



040-06037

1 Shield, Protective 57381-17020 .3 113.80

2 Bolt, Shield (4/Side) R/L 90159-60395 .72

3 Clip, Shield 90467-07166 .92

AIR BAG SYSTEM

Use Procedure Explanation 30 with the following text.

Disable & Enable Air Bag System.....m .3

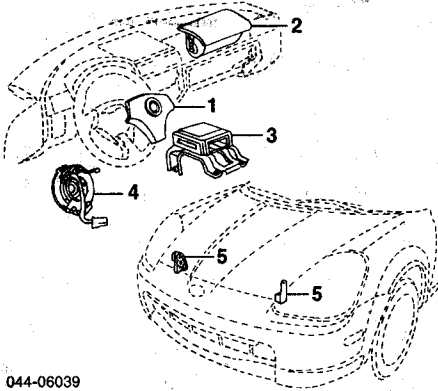
Diagnose Air Bag System (if Required).....m #5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.



044-06039

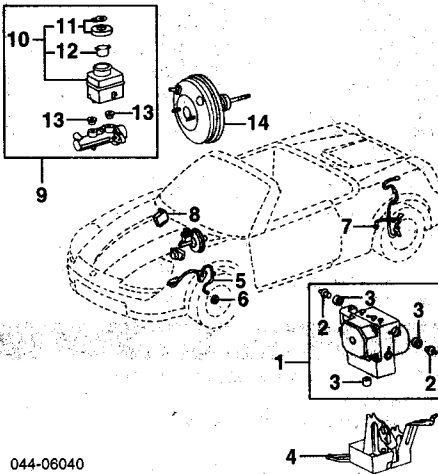
1 Module, Driver Air Bag	45130-02130-C0	m	.3	659.25
2 Module, Passenger Air Bag	73970-17041-C0	m	.8	759.62
3 Control Unit	89170-17050	m	.6	322.39
4 Cable, Spiral				
5 Speed Trans				
w/Sequential Shift Trans	84306-32030	m	.7	239.84
w/o Sequential Shift Trans	84306-52020	m	.7	239.84
6 Speed Trans	84306-44010	m	.7	239.50
5 Sensor, Air Bag	00-02 R 89173-19315	m	#.6	61.25
	L 89174-19115	m	#.6	61.25
	03-05 R 89173-19315	m	#.6	61.25
	L 89174-19115	m	#.6	61.25

#R&R Both Sides .8

ABS/BRAKES

Bleed Systemm .3

NOTE: R&R Does Not include bleed brake system.



044-06040

1 Actuator Assy, ABS	00-02 44050-17030	m	2.4	1027.84
	03-05 44050-17040	m	2.4	1580.97
2 Holder, Actuator (2)	00-02 44545-42020			4.29
	03-05 44545-42070			6.34
3 Insulator, Holder (3)	00-02 44546-42020			3.34
	03-05 44546-42070			6.34
#Included w/ABS Actuator Assy				
4 Bracket, Actuator	00-02 44590-17050			46.56
	03-05 44590-17090			48.93
5 Wire, Front Sensor	R 89516-17010	m		29.52
	L 89516-17030	m		29.52
6 Sensor, Front ABS	R/L 89544-52010	m	#2.2	133.33
#R&R Both Sides 3.6				
7 Sensor, Rear ABS	R 89545-17030	m	#.8	193.54
	L 89546-17030	m	#.8	193.54
#R&R Both Sides 1.2				
8 Computer, ABS	89540-17160	m	.8	240.94
9 Cylinder Assy, Brake Master	47201-17291	m	1.4	186.75
10 Reservoir Assy (a)	47220-17080	m		96.17
11 Cap, Reservoir (a) (b)	47230-20140			10.37
12 Filter, Reservoir (a) (b)	47299-20060			2.14
(b) Included w/Reservoir Assy				
13 Grommet, Reservoir (a) (2)	31417-35010			2.14
(a) Included w/Brake Master Cylinder Assy				
14 Booster, Brake	44610-17351	m	#2.2	514.00

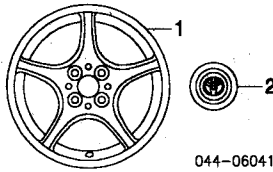
#Includes R&R Brake Master Cylinder

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL

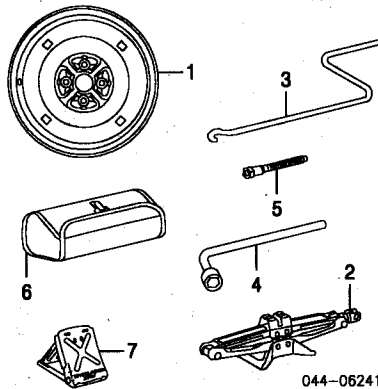
Add to R&I Spare Wheel & Tire Assy 2



044-06041

1 Wheel, Alloy				
Front	00-02 42611-17401	.3		337.42
	03-05 42611-17360	.3		337.42
Rear	00-02 42611-17330	.3		345.58
	03-05 42611-17390	.3		384.70
2 Cap, Center	42603-20640			13.55
Nut, Lug				
Front	90084-94001	2.77		
Rear	90942-01083	4.57		
Stem, Valve	90080-45006	8.49		
Lock Kit, Wheel				
Dealer Installed	00276-00900	40.00		

SPARE WHEEL & HARDWARE



044-06241

1 Wheel, Spare	00-02 42611-1A240	87.22
	03-05 42611-17220	100.24
2 Jack	09111-17050	95.08
3 Handle, Jack	09113-52010	11.03
4 Wrench, Lug	09150-02020	34.30
5 Bolt, Spare Carrier	51934-17010	2.06
6 Bag, Tool	09120-17030	26.41
7 Stopper, Wheel	09184-00010	20.09

FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

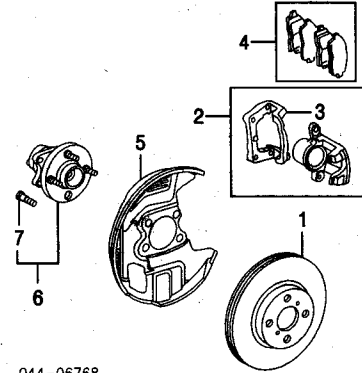
R&I Suspension (One Side).....	R/Lm	1.8
O/H Suspension (Includes R&I)		
One Side.....	R/Lm	3.2
Both Sides.....	m	6.2
Adjust Four Wheel Alignment.....	m	1.4
Bleed Brake System.....	m	.3

NOTE 1: R&R/R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

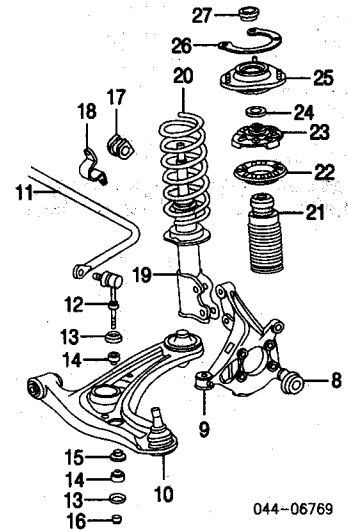
Illustration Located in Next Column

1 Rotor, Brake	R/L 43512-17131	m	#.6	94.26
#R&R Both Sides 1.0				
2 Caliper Assy	00-02 R 47730-17150	m	#.5	291.40
	L 47750-17150	m	#.5	291.40
	03-05 R 47730-17160	m	#.5	460.70
	L 47750-17160	m	#.5	460.70
3 Bracket, Mounting	R 47721-52020	m	#.5	87.68
	L 47722-52020	m	#.5	87.68
#Included w/Caliper Assy				
#R&R One Side Complete, w/Rotor Removed Deduct .3, R&R Both Sides .8				
4 Pad Set, Brake	04465-17140	m	#1.0	45.95
#Deduct .5 for Each Caliper Removed				
5 Plate, Backing	R 47781-17050	m	#.2	20.29



044-06768

#w/Hub Removed				
6 Hub Assy	R/L 43550-17010	m	#1.0	230.36
#Includes R&R Rotor, R&R Both Sides 1.8				
7 Stud, Wheel (a)	R/L 90942-02049	m		3.26
(a) Included w/Hub Assy				



044-06769

8 Sensor, Front ABS-See ABS/Brakes Section				
9 Knuckle, Front	R 43211-17110	m	#1.6	168.45
	L 43212-17110	m	#1.6	168.45
#Includes R&R Hub & Rotor, R&R Both Sides 3.0				
10 Arm, Lower Control	R 48068-19176	m	#1.1	264.37
	L 48069-19156	m	#1.1	264.37
#w/Knuckle Removed Deduct .6, R&R Both Sides 2.0				
11 Bar, Stabilizer	48811-17100	m	#.9	86.88
#Includes R&R Stabilizer Bar Links, Bushings & Clamps, Not Included in O/H				
12 Link, Bar	R/L 48820-17050	m	#.4	33.64
#Not Included in O/H				
13 Washer, Cushion (2/Side)	R/L 90948-02032			1.83
14 Cushion (2/Side)	R/L 48817-10020			6.20
15 Washer, Cushion	R/L 90948-02178			3.40
16 Nut, Link	R/L 94182-10800			1.54
17 Bushing, Stabilizer Bar	R/L 48815-17130	m	#.3	6.74
18 Clamp, Stabilizer Bushing	R/L 48824-12040	m	#.3	4.46
#R&R One Side Complete, Not Included in O/H				
19 Strut	00-02 R 48510-80049	m	#1.6	149.97
	L 48520-19646	m	#1.6	149.97
	03-05 R 48510-80081	m	#1.6	149.97
	L 48520-19835	m	#1.6	149.97
20 Spring, Coil	R/L 48131-17690	m	#1.6	41.09
21 Bumper/Boot	R/L 48304-17010	m	#1.6	18.58
22 Insulator, Spring	R/L 48157-17030	m	#1.6	8.57
23 Seat, Spring	R/L 48044-17030	m	#1.6	12.09
24 Plate, Washer	R/L 90303-22049	m	#1.6	4.03
25 Mount, Upper	R/L 48609-17051	m	#1.6	73.05
26 Plate, Spacer	R/L 48681-17040	m	#1.6	8.49
#R&R One Side Complete, w/Knuckle Removed Deduct 1.2, R&R Both Sides 3.0				
27 Cap, Nut	R/L 48684-12070			9.66

FRONT STEERING LINKAGE/GEAR

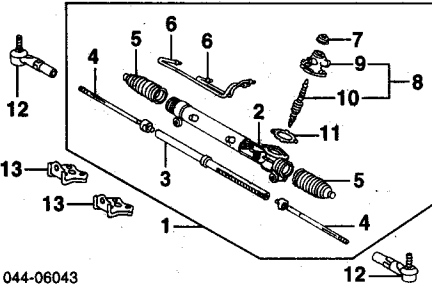
R&I Steering Gear.....	m	1.7
O/H Steering Gear (Includes R&I).....	m	3.9

NOTE 1: R&I/R&R or O/H Does Not include adjust wheel alignment.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

TOYOTA MR2 2000-05

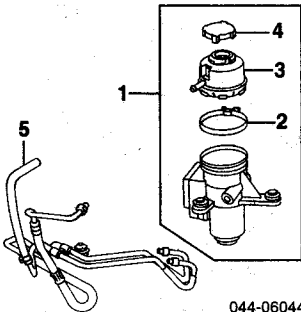
FRONT STEERING LINKAGE/GEAR Cont'd



044-06043

1 Gear Assy, Steering	44250-17081	m	#1.9	784.25
#Includes R&R Tie Rod Ends				
2 Housing, Gear	44240-17060	m	3.9	383.85
3 Rack, Steering	44204-17060	m	3.9	289.05
4 Rod, Tie	R/L 45503-17040	m	#2.3	108.35
#Includes R&I Steering Gear & R&R Boot & Tie Rod End				
5 Boot, End	R/L 45535-52010	m	#6	11.92
#Includes R&R Tie Rod End				
6 Tube, Pressure	R 44418-17040	m		22.01
	L 44419-17040	m		20.32
7 Seal, Dust	45222-06010	m		4.66
8 Valve Assy, Control	44210-17080	m	3.9	494.14
9 Housing, Valve (a)	44022-17040	m		96.17
10 Pinion (a)	44201-17080	m		584.25
(a) Included w/Control Valve Assy				
11 Gasket, Valve	44218-52010	m		4.46
#Included w/Steering Gear Assy				
12 End, Tie Rod	R/L 45046-19206	m	.3	45.35
13 Bracket, Mounting	R/L 45518-17010	m		15.12

STEERING PUMP



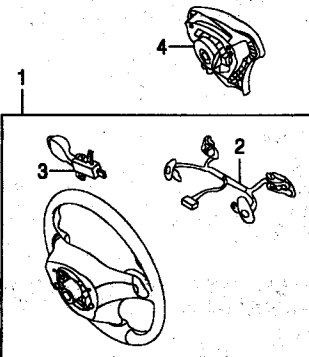
044-06044

1 Pump Assy	44310-17060	m	1.3	697.63
2 Clamp, Reservoir	90460-99007	m		8.79
3 Reservoir, Fluid	44367-17010	m		46.21
4 Cap, Reservoir	44305-17020	m		17.41
#Included w/Pump Assy				
5 Pipe & Hose, Fluid	44410-17060	m	1.5	307.43

STEERING WHEEL/COLUMN

R&I Steering Column	m	2.0
O/H Steering Column (Includes R&I)	m	3.8

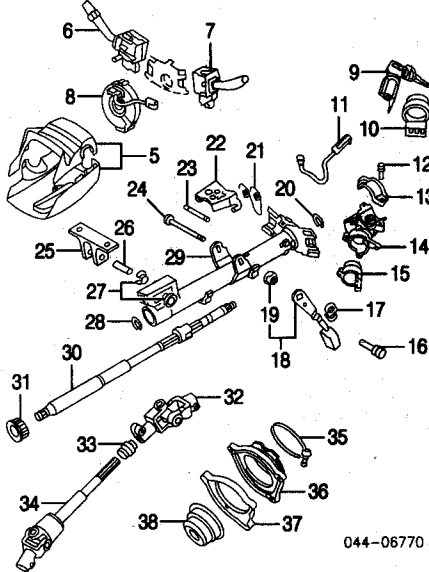
NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-06252

1 Wheel Assy, Steering	2000			
	2001-03	45100-2B690-C0	m	.5

w/Sequential Shift Trans	45100-2B741-C0	m	.5	878.28
w/Shift Switch on Wheel	45100-2B731-C0	m	.5	840.33
w/o Sequential Shift Trans	45100-2B690-C0	m	.5	538.53
2004-05				
Black				
Type 1	45100-2B741-C0	m	.5	878.28
Type 2	45100-2B741-C3	m	.5	878.28
Gray				
Type 1	45100-2B740-C1	m	.5	878.28
Type 2	45100-2B690-C1	m	.5	722.86
Type 3	45100-2B741-C1	m	.5	878.28
Red				
Type 1	45100-2B740-C2	m	.5	878.28
Type 2	45100-2B741-C2	m	.5	878.28
2 Switch, Trans Shift	84610-20021	m		179.02
3 Switch, Cruise Control	84630-20151	m		110.43
#Included w/Steering Wheel Assy				
4 Module, Driver Air Bag-See Air Bag System Section				



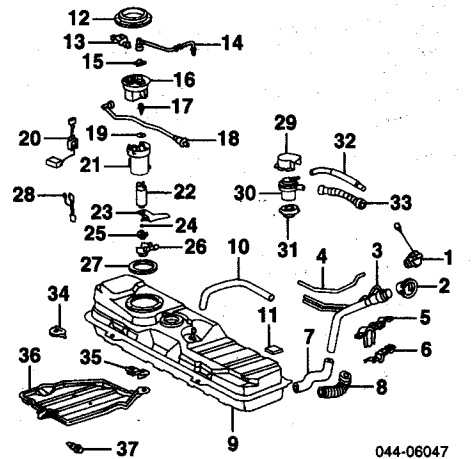
044-06770

5 Cover, Column	45286-17902-C0	m	.3	66.28
6 Switch, Wiper	84652-17120	m	#.9	127.72
7 Switch, Turn Signal	84140-06070	m	#.9	124.01
#R&R Complete 1.3				
8 Cable, Spiral-See Air Bag System Section				
9 Cyl & Key w/Transmitter	00-02 69057-17170	m	.6	184.68
	03-05 69057-17170	m	.6	184.68
10 Amp, Transponder	89783-52020	m		125.01
11 Switch, Warning	84052-32030	m	.7	19.89
12 Bolt, Lock Shear (2)	45897-12020	m		3.06
13 Clamp, Lock Housing	45271-16020	m		8.35
14 Housing, Lock	45280-17040	m	2.1	181.39
15 Switch, Ignition	84450-52010	m	.6	81.54
16 Bolt, Adjust Lever	45832-12010	m		3.12
17 Plate, Nut Retaining	45821-52010	m		2.06
18 Lever Assy, Adjusting	45826-20170	m	.9	8.43
19 Stopper, Pawl	45893-52010	m		3.03
#Included w/Adjusting Lever Assy				
20 Ring, Upper Retaining	90520-17269	m		1.40
21 Spring, Tension	45261-20010	m		2.31
22 Support, Upper Column	45878-52010	m		12.78
23 Collar, Upper Support	45814-52010	m		1.34
24 Bolt, Adjusting	45831-52010	m		3.83
25 Support, Lower Column	45277-28030	m		7.72
26 Collar, Lower Support	45877-52010	m		4.20
27 Bushing, Lower Support (2)	R 45813-52010	m		.89
	L 45813-52020	m		.89
28 Ring, Lower Retaining	90520-17042	m		.86
29 Housing, Column	45205-20361	m	2.3	62.33
30 Shaft, Upper	45210-20340	m	1.9	326.47
31 Bushing, Shaft	45273-20060	m		12.92
32 Joint, Universal	45209-17020	m		109.06
33 Cover, Lever	45266-30010	m		1.86
34 Shaft, Lower				
2000-01	45260-17150	m	1.3	217.75
2002				
To 5-02	45260-17150	m	1.3	217.75
From 5-02	45260-17151	m	1.3	217.75
2003-05	45260-17151	m	1.3	217.75
35 Clamp, Seal	90460-78006	m		0.00
36 Seal, Dust	45292-17030	m		11.60
37 Plate, Retaining	45253-17010	m		8.49
38 Seal	45026-17010	m		17.06

FUEL TANK

R&I Fuel Tank	2.4
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NOTE: R&I/R&R Does Not include drain and refill.



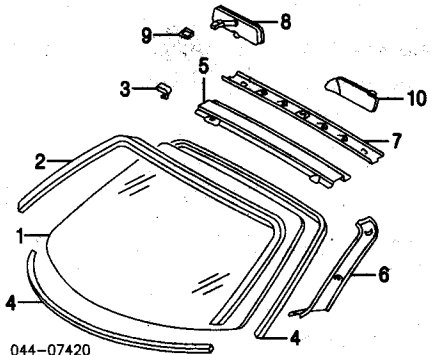
044-06047

1 Cap, Filler	2000			
To 4-00	77300-20010			16.88
From 4-00	77300-53010			16.88
2001-05	77300-53010			16.88
2 Shield, Filler Pipe	77290-17020			20.03
3 Pipe, Filler	77201-17130			95.80
4 Pipe, Breather	77226-17010			20.89
5 Bracket, Upper Pipe	77217-17020			10.75
6 Bracket, Lower Pipe	77218-17010			6.03
7 Hose, Filler	77213-17020			31.41
8 Cover, Filler Hose	77219-44010			5.29
9 Tank, Fuel	77001-17070	m	#2.6	343.84
#Includes R&R Fuel Pump & Gauge Sender				
10 Hose, Breather	77259-17030			12.49
11 Cushion, Tank	77651-02040			4.86
12 Plate, Retaining	77168-52010			13.35
13 Protector, Mount	77643-17010			7.77
14 Pipe	77209-17010			18.43
15 Clip, Pipe	77241-32060			.77
16 Plate, Fuel Pump Mount	77024-17020			56.07
17 Regulator, Fuel Pressure	23280-22010	m		119.61
18 Pipe	77027-17030			11.63
19 Seal	90301-09021			2.59
20 Sender, Fuel Gauge	00-02 83320-17050	m	1.6	77.11
	03-05 83320-17060	m	1.6	77.48
21 Filter, Fuel Tank	23300-23040			28.89
22 Pump, Fuel	23221-21020	m	1.6	314.19
23 Filter, Fuel Pump	23217-21030			9.52
24 Clip, Filter	23219-03010			.74
25 Rubber, Cushion	23249-74610			9.92
26 Support, Fuel Pump	77175-52020			8.60
27 Seal, Plate	77169-33020			6.06
28 Harness, Fuel Pump	77785-32010			4.43
29 Protector, Check Valve	77393-52010			12.83
30 Valve, Check	77390-20070			31.78
31 Gasket, Check Valve	77177-33010			10.06
32 Hose, Check Valve	77394-17010			13.78
33 Hose, Vent	77404-17010			13.12
34 Plate, Fuel Tank Side	R/L 77113-52020			6.77
35 Bracket, Shield	R/L 77616-17010			7.00
36 Shield, Tank	R 77641-17030			109.75
	L 77642-17030			109.75
#R&R Both Sides .5				
37 Clip, Shield (3/5ide)	R/L 90467-10018			1.11

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&I Windshield Glass	#3.5
#Includes Clean Up Old Adhesive as Necessary	

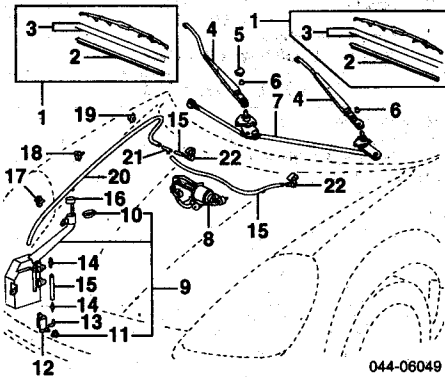


044-07420

1 Windshield			
Toyota (Green)	00-02 56101-17020	#3.2	530.67
	03-05 56101-17040	#3.2	638.43
NAGS (Green)	FW02166GTN	#3.2	233.95
#Includes Clean Up Old Adhesive as Necessary			
2 Moulding, Windshield	75533-17050	#3.2	44.87

#Included in R&R Windshield			
3 Stopper, Windshield	R/L 56115-32020	3.26	
4 Dam, Windshield (2)	04562-12010	36.41	
5 Panel, Roof	63101-17150	122.31	
6 Trim, Pillar	R 62211-17080-C0	2	58.79
	L 62212-17080-C0	2	58.79
7 Trim, Upper	00-02 63391-17010-C0	2	60.67
	03-05 63391-17010-C1	2	64.88
8 Mirror, Rear View	00-02 87810-0W030	2	78.48
	03-05 87810-52040	2	94.46
9 Base, Mirror	87863-0W010	3.69	
10 Visor, Sun			
2000-02			
Right	R 74310-17440-C0	2	41.13
Left	L 74320-17420-C0	2	44.53
w/Sequential Shift Trans	L 74320-17400-C0	2	41.13
2003-05			
Right	R 74310-17440-C1	2	37.87
Left	L 74320-17420-C1	2	37.87
5 Speed Trans	L 74320-17400-C1	2	37.87
6 Speed Trans	L 74320-17420-C1	2	40.38

WIPER SYSTEM



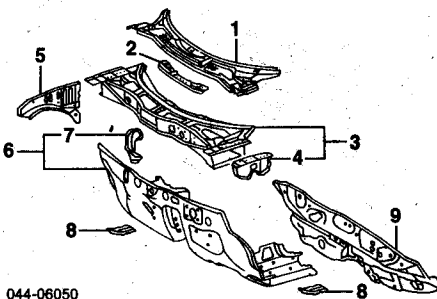
044-06049

1 Blade Assy, Wiper	R 85212-48040	.1	14.96
	R 85222-60170	.1	20.43
2 Insert, Wiper	R/L 85214-24050	.1	4.45
3 Backing, Insert (2/Side)	R 85224-35040	1.09	
	L 85224-02020	1.40	
#Included w/Wiper Blade Assy			
4 Arm, Wiper	R 85211-17080	#2	64.19
	L 85221-17070	#2	50.89
#Includes R&R Wiper Blade Assy or Insert			
5 Cover, Nut	R 85292-01020	2.68	
6 Nut, Arm	R 90179-08113	1.03	
	L 90176-08051	.74	
7 Transmission, Wiper	85150-17090	169.53	
8 Motor, Wiper	85070-17130	.6	234.34
9 Reservoir Assy, Washer	85315-17100	53.02	
10 Cap, Reservoir (a)	85316-42011	4.29	
11 Grommet, Motor (a)	90068-32002	1.97	
(a) Included w/Washer Reservoir Assy			
12 Motor, Pump	85330-33020	46.33	
13 Joint, Elbow	85355-16192	3.00	
14 Joint, Coupler (2)	85349-89122	1.57	
15 Hose (b)	90099-33080	6.49	
(b) Cut to Fit			
16 Filter, Reservoir	85312-17010	8.66	
Holder, Hose			
17 No. 1	85371-17020	1.69	
18 No. 2 (4)	90469-07011	2.47	
19 No. 3	85371-02020	5.92	
20 Hose	90099-33968	5.80	
21 Joint, "Y"	85348-12250	.83	
22 Nozzle, Washer	R/L 85381-12050	#2	16.35

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

Refinish Cowl Panel Assy 1.2



044-06050

1 Louver, Cowl	55708-17081	.6	299.97
2 Plate, Louver	55786-17030	16.78	
3 Panel Assy, Cowl	00-02 55700-17140	6.5	411.03

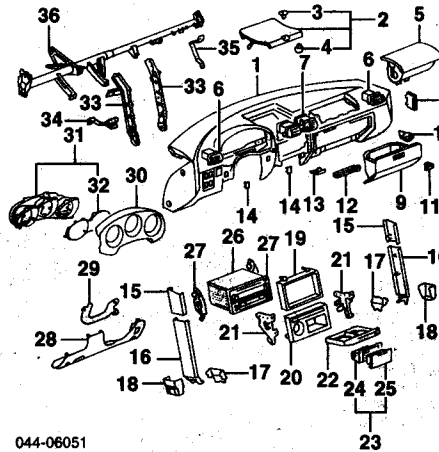
4 Panel, Side	03-05 55700-17141	6.5	414.43
	R 55717-17030	26.78	
	L 55718-17030	26.78	
#Included w/Cowl Panel Assy			
5 Gusset, Dash-See Front Inner Structure Section			
6 Panel Assy, Dash	2000 55101-17903	314.55	
	2001-05		
w/Sequential Shift Trans	55101-17901	314.55	
w/o Sequential Shift Trans	55101-17903	314.55	
7 Reinf, Dash Panel (a)	R 53733-17010	33.67	
	L 53734-17010	34.32	
(a) Included w/Dash Panel Assy			
8 Cover, Dash Panel Hole	R/L 55129-17010	9.95	
9 Insulator, Dash	55210-17060	112.09	

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

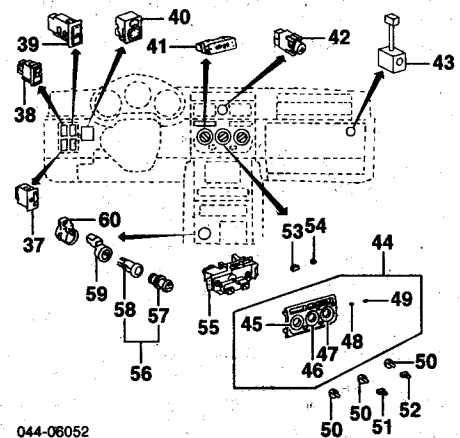
R&I Instrument Panel Assy m 4.0

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.



044-06051

1 Panel, Instrument	55311-17071-C0	m 5.0	377.08
2 Lid Assy, Storage Compartment	55422-17031-C0	2	86.62
3 Lock, Lid	55460-17020-C0	2	9.23
4 Cushion, Lid (2)	90541-05018	1.71	
#Included w/Storage Compartment Lid Assy			
5 Module, Passenger Air Bag-See Air Bag System Section			
6 Vent, Side	00-02 R 55670-17070-C0	2	65.25
	L 55670-17040-C0	2	65.25
	03-05 R 55670-17080-C0	2	67.62
	L 55680-17050-C0	2	67.62
7 Vent, Center	00-02 55680-17050-C0	2	93.77
	03-05 55680-17060-C0	2	98.86
8 Cover, Fuse Box	R 55545-17010-C0	11.40	
9 Door, Glove Box	55550-17051-C0	.3	128.75
10 Bracket, Glove Box	55802-17010	8.17	
11 Lock, Glove Box	55569-30010-C0	#2	4.77
#Included in R&R Glove Box Door			
12 Brace, Glove Box	55558-17010	8.49	
13 Bracket, Lower	55313-17010	7.00	
14 Cover, Hole (2)	55539-32010-C0	3.49	
15 Trim, Upper Brace	00-02 R 55394-17010	2	15.55
	L 55395-17010	2	15.55
	03-05 R 55394-17020	2	15.52
	L 55395-17020	2	15.52
16 Trim, Lower Brace	00-02 R/L 55346-17010	2	34.32
	03-05 R/L 55346-17020	2	34.32
17 Cover, Inner Brace	R/L 55398-17010	10.09	
18 Cover, Outer Brace	00-02 R/L 55349-17020	16.92	
	03-05 R/L 55349-17030	16.86	
19 Finisher, Radio	55423-17040-C0	2	22.18
20 Plate, Ashtray	74161-17010	33.90	
21 Bracket, Plate	R 55381-17030	10.09	
	L 55382-17030	10.09	
22 Holder, Cup	55604-17010-C0	72.68	
23 Ashtray Assy	74102-17060-C0	57.42	
24 Holder, Ashtray (a)	74104-17030	28.87	
25 Ashtray (a)-Serviced w/Ashtray Assy			
(a) Included w/Ashtray Assy			
26 Radio	00-02 86120-26860	.8	1512.26
	03-05 86120-17380	.8	658.94
27 Bracket, Radio	R 86211-17050	10.08	
	L 86212-17050	10.08	
28 Trim, Lower Dash	55046-17010-C0	.3	107.35
29 Brace, Lower Trim	55465-17020	26.44	
30 Trim, Instrument	55411-17080	#3	93.43
#Included in R&R Instrument Cluster Assy			
31 Cluster Assy, Instrument	00-02 83800-17030	m 1.0	554.34
w/Sequential Shift Trans	03-05 83800-17120	m 1.0	550.97
w/o Sequential Shift Trans	00-02 83800-17040	m 1.0	534.18
	03-05 83800-17130	m 1.0	530.81
32 Lens, Instrument (b)	83852-17010	m 1.0	68.31
(b) Included w/Instrument Cluster Assy			
33 Brace, Dash	R 55307-17070	29.89	
	L 55308-17070	28.09	
34 Bracket, Center Dash	55308-17010	9.95	
35 Bracket, Dash	R 55374-17030	10.77	
36 Reinf, Dash	55330-17110	245.96	



044-06052

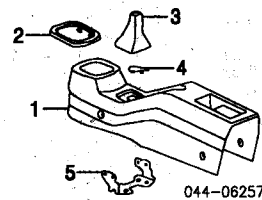
37 Rheostat	84119-17050	m 3	77.48
38 Switch, Door Lock	84930-52010		62.85
39 Switch, Window Lock	84821-20020		50.96
40 Switch, Mirror	84870-34010		121.95
41 Clock	83910-17050	.3	245.27
42 Switch, Hazard	84332-20340	.3	44.43
43 Switch, Air Bag Deactivation			
Driver Side	69065-17020	m .5	166.13
Passenger Side	69065-17010	m .5	152.87
44 Panel Assy, Finisher	00-02 55412-17101-C0	.3	55.39
	03-05 55412-17170-C0	.3	84.25
45 Plate, Temp Control (c)	00-02 81942-17140		1.34
	03-05 81942-17210		2.46
46 Plate, Fan Control (c)	00-02 81942-17130		1.34
	03-05 81942-17200		2.46
47 Plate, Air Diverter (c)	00-02 81942-17110		10.35
	03-05 81942-17180		2.46
48 Plate, Recirculate Air (c)	81942-17070		.29
49 Plate, Fresh Air (c)	81942-17080		.29
(c) Included w/Finisher Panel Assy			
50 Knob, Control (3)	55905-28080		9.23
51 Button, Rear Defroster	55905-17060		5.60
52 Button, A/C	55905-17070		5.60
53 Lens, Pass Air Bag	81942-17060		1.74
54 Knob, Fresh/Recirculate	55905-28040		5.06
55 Module, Air Control	55910-17080	m .6	187.54
56 Lighter Assy	85500-12240		31.53
57 Element, Lighter (d)	85520-28010		19.63
58 Socket, Element (d)	85510-16040		18.43
(d) Included w/Lighter Assy			
59 Lens, Light	85533-AE010		28.58
60 Holder, Lighter	85513-02010		6.92

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Console Assy 4

NOTE: All Parts in this section are included in R&R Center Console unless noted otherwise.



044-06257

1 Console	58801-17140-C0	.6	142.51
2 Bezel, Shift Hole			
w/Sequential Shift Trans	58843-17020-C0		12.56
3 Boot, Shift Lever			
w/o Sequential Shift Trans	58808-17040-C0	#4	24.35
4 Cover, Hole	58839-17010-C0	#4	5.20
#R&R Complete			
5 Bracket, Mounting	58995-17030		11.20

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

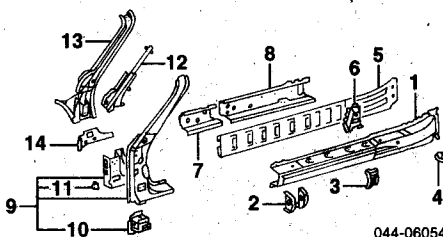
SHEET METAL

Refinish Rocker Panel.....	R/L	2.0
Refinish Outer Pillar Assy.....	R/L	1.0
Section Rocker Panel.....	R/L	4.5

TOYOTA MR2 2000-05

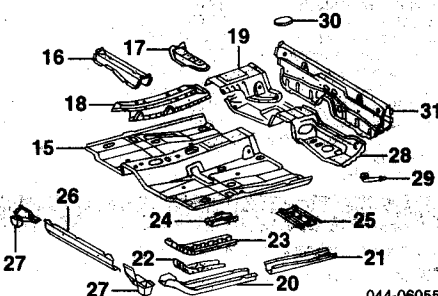
ROCKER/PILLARS/FLOOR Cont'd

SHEET METAL Cont'd



044-06054

1 Panel, Outer Rocker	R 61411-17060	s #5.5	233.38
	L 61412-17060	s #5.5	233.38
<i>#w/Quarter Panel Removed</i>			
2 Reinf, Front Rocker Panel	R 61413-17030		.5 26.92
	L 61414-17030		.5 26.92
3 Reinf, Rear Rocker Panel	R 61423-17020		.4 16.78
	L 61424-17020		.4 16.78
4 Bracket, Quarter Panel	R/L 53821-16010		.2 5.43
5 Reinf, Rocker Panel	R 61418-17020	s #5.5	133.87
	L 61419-17020	s #5.5	133.87
<i>6 Brace, Reinf-See Quarter Panel Section</i>			
7 Panel, Front Inner Rocker	R 57241-17010	s #1.5	90.03
	L 57242-17010	s #1.5	90.03
8 Panel, Rear Inner Rocker	R 57401-17010	s #2.5	201.80
	L 57402-17010	s #2.5	201.80
9 Pillar Assy, Outer	R 61103-17010	s #6.5	178.34
	L 61104-17010	s #6.5	178.34
10 Extension, Outer Rocker]	R 61415-17030	s #1.0	39.41
	L 61416-17030	s #1.0	39.41
11 Bracket, Front Fender]	R/L 53821-16010		.2 5.43
<i>[Included w/Outer Pillar Assy]</i>			
12 Reinf, Pillar	R 61106-17042		1.5 122.98
	L 61107-17041		1.5 132.15
13 Panel, Inner Pillar	R 61023-17051	s #3.0	160.02
	L 61024-17051	s #3.0	160.02
14 Panel, Cowl Side	R 61123-17010		1.0 65.56
	L 61124-17010		1.0 65.56



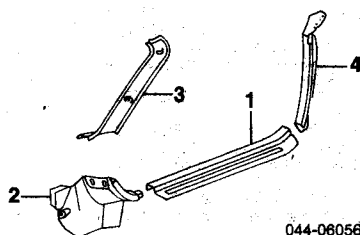
044-06055

15 Panel, Front Floor	58111-17050		428.01
16 Xmb, Floor	R 57451-17040	2.0	62.53
	L 57452-17020	2.0	62.53
17 Reinf, Seat Mounting	R 58117-17010	.6	28.32
	L 58118-17020	.6	28.32
18 Support, Shift Lever	58123-17010	2.0	109.40
19 Reinf, Parking Brake	58107-17010	1.5	90.03
20 Reinf, Front Floor	R 57191-17050	2.5	154.59
	L 57192-17050	2.5	154.59
21 Reinf, Rear Floor	R/L 57505-17010	2.0	72.36
22 Brace, Reinf	R 57031-17010	.5	85.60
	L 57032-17010	.5	85.60
23 Reinf, Floor	R 57155-17030	1.0	101.94
	L 57156-17030	1.0	101.94
24 Reinf, Upper	R/L 57145-17030	.5	27.58
25 Patch, Floor	L 57458-17030	.5	46.56
26 Xmb, Front Floor	57103-17030	2.5	47.44
27 Bracket, Suspension Mounting	R 57105-17070	1.0	54.73
	L 57106-17070	1.0	58.10
28 Panel, Rear Floor	58211-17020	4.5	156.24
29 Hose, Drain	R 87242-17010		14.92
	L 87243-17010		14.66
30 Cover, Service Hole	58325-17020		26.78
31 Xmb, Rear Floor	57407-17021	5.5	774.51
<i>2001-05</i>			
w/Sequential Shift Trans	57407-17010	5.5	771.11
w/o Sequential Shift Trans	57407-17021	5.5	774.51

INTERIOR TRIM

Illustration Located in Next Column

1 Plate, Scuff	R 67913-17070-C0	.2	107.69
	L 67914-17080-C0	.2	107.69
2 Trim, Side Cowl	R 62111-17040-C0	.2	58.79
	L 62112-17040-C0	.2	58.79



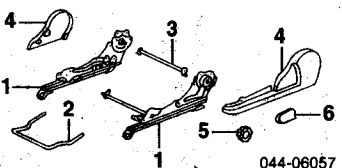
044-06056

3 Trim, Pillar-See Windshield Section
4 Trim, Lower Quarter-See Quarter Panel Section

FRONT SEAT

Use Procedure Explanation 30 with the following text.

R&I Front Seat Assy..... R/L .4

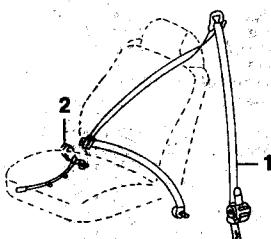


044-06057

1 Track, Seat			
Passenger Side	00-02 R 72011-17020	#7	203.17
	L 72021-17020	#7	203.17
	03-05 R 72011-17030	#7	203.17
	L 72021-17030	#7	203.17
	R 72022-17010	#7	203.17
	L 72012-17010	#7	203.17
Driver Side			
<i>#R&I One Seat Complete, Includes R&I Seat Assy</i>			
2 Lever, Seat Adjusting	R/L 72201-20130		16.78
3 Bar, Reclining	R/L 72345-47010		19.69
4 Cover, Seat Track			
Passenger Side	R 71811-20310-C0	.2	46.90
	L 71861-20140-C0	.2	30.75
Driver Side	R 71862-20140-C0	.2	30.75
	L 71812-20280-C0	.2	46.90
5 Knob, Vertical Adjust			
Driver Side	L 72592-20040-C0		14.00
6 Lever, Reclining			
Passenger Side	R 72525-02030-C0	10.46	
Driver Side	L 72526-02030-C0	10.46	

SEAT BELTS

Use Procedure Explanation 30 with the following text.



044-05444

1 Belt, Front Seat	00-01 R 73210-17180-C0	#4	196.41
	L 73220-17160-C0	#4	196.41
	02-03 R 73210-17181-C0	#4	201.49
	L 73220-17161-C0	#4	201.49
	04-05 R 73210-17250-C0	#4	201.49
	L 73220-17240-C0	#4	201.49
<i>#w/Quarter Lower Trim Removed</i>			
2 Buckle, Seat Belt	00-01 R 73230-2B010-C0	.3	29.62
	L 73230-20760-C0	.3	29.62
	02-05 R 73230-2B011-C0	.3	29.62
	L 73230-20761-C0	.3	29.62

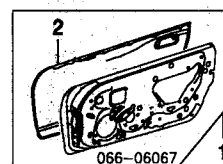
FRONT DOOR

Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL

Refinish Door Outside.....	R/L	2.0
Add for Jambos & Interior.....	R/L	1.0
Add for Jambos.....	R/L	.5
R&I Door Assy.....	R/L	.8

NOTE: Manufacturer Advises that the Reinforcement Beam is High Strength Steel and should never be repaired.



066-06067

1 Shell Assy			
2000-02	R 67001-17120	#4.0	758.56
	L 67002-17120	#4.0	758.56
2003	R 67001-17120	#4.0	758.56
	L 67002-17120	#4.0	758.56
2004			
To 12-03	R 67001-17120	#4.0	758.56
	L 67002-17120	#4.0	758.56
From 12-03	R 67001-17121	#4.0	765.77
	L 67002-17121	#4.0	765.77
2005	R 67001-17121	#4.0	765.77
	L 67002-17121	#4.0	765.77

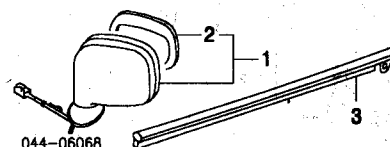
#Includes R&I/R&R Mirror

2 Panel, Repair]	R 67111-17040	#5.5	268.91
	L 67112-17040	#5.5	268.91

*[Included w/Shell Assy
#Includes R&I/R&R Mirror & Door Glass]*

EXTERIOR TRIM

Refinish Mirror Assy.....	R/L	.7
R&I Mirror Assy.....	R/L	#.7
<i>#Includes R&I Trim Panel</i>		
R&I Belt Moulding.....	R/L	.3



044-06068

1 Mirror Assy			
Black (Code 202)	R 87910-17330-C0	#3	197.97
	L 87940-17340-C0	#3	197.97
Blue			
Code 8M6	R 87910-17330-J0	#3	197.97
	L 87940-17340-J0	#3	197.97
Code 8R2	R 87910-17330-J1	#3	197.97
	L 87940-17340-J1	#3	197.97
Dark Green (Code 6R4)	R 87910-17330-G1	#3	197.97
	L 87940-17340-G1	#3	197.97
Green (Code 6S1)	R 87910-17330-G0	#3	197.97
	L 87940-17340-G0	#3	197.97
Red (Code 3P0)	R 87910-17330-D0	#3	197.97
	L 87940-17340-D0	#3	197.97
Silver			
Code 1D0	R 87910-17330-B0	#3	197.97
	L 87940-17340-B0	#3	197.97
Code 1E7	R 87910-17330-B1	#3	197.97
	L 87940-17340-B1	#3	197.97
White (Code 040)	R 87910-17330-A0	#3	197.97
	L 87940-17340-A0	#3	197.97
Yellow (Code 576)	R 87910-17330-F0	#3	197.97
	L 87940-17340-F0	#3	197.97

#w/Trim Panel Removed

2 Glass, Mirror]	R 87931-17330		36.80
	L 87961-17340		36.80

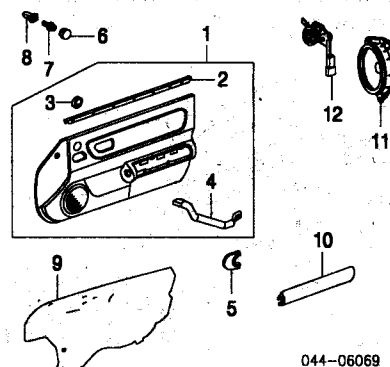
[Included w/Mirror Assy]

3 Moulding, Outer Belt	R 75711-17031	.3	57.07
	L 75712-17031	.3	57.07

INTERIOR TRIM

R&I Trim Panel.....	R/L	.4
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NOTE: All Parts in this section are included in R&I Trim Panel unless noted otherwise.



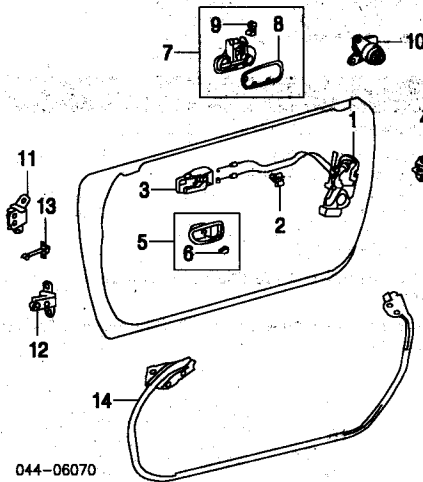
044-06069

1 Panel Assy, Door Trim]	R 67610-17500-C0	.6	434.81
	L 67620-17460-C0	.6	434.81

Black listed, Order by Application			
2 Moulding, Inner Belt (a)	R 68171-17011	23.47	
	L 68172-17011	23.47	
3 Grille, Upper Speaker (a)00-02	R 67609-17010-C0	5.94	
	L 67709-17010-C0	5.94	
03-05	R 67609-17020-C0	5.94	
	L 67709-17020-C0	5.94	
4 Handle, Pull (a)	00-02 R 74630-17010	2	37.73
	L 74640-17010	2	37.73
	03-05 R 74630-17020	2	38.07
	L 74640-17020	2	38.07
(a) Included w/Door Trim Panel Assy			
5 Cover, Handle Screw	R 74611-17010-C0	4.03	
	L 74612-17020-C0	4.03	
6 Plug, Screw	R/L 90950-01800-C0	2.86	
7 Screw, Panel	R/L 90159-40141	.75	
8 Grommet, Screw	R/L 90189-04073	.69	
9 Shield, Moisture	R 67831-17050	#	12.06
	L 67832-17050	#	12.06
10 Cover, Armrest	R 74221-17020-C0	28.24	
	L 74222-17020-C0	28.24	
11 Speaker, Lower	R/L 86160-22860	#2	64.52
12 Speaker, Upper	R 86160-17140	#2	48.27
	L 86160-17150	#2	48.27
#w/Trim Panel Removed, Not Included in R&R Trim Panel			

HARDWARE

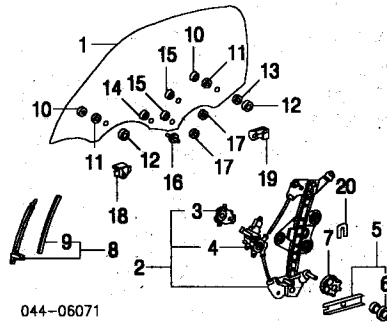
Refinish Outside Handle	R/L	.5
Refinish Upper Hinge	R/L	.5
Refinish Lower Hinge	R/L	.5
R&I Outside Handle	R/L	#.7
#Includes R&I Trim Panel		



044-06070

1 Latch, Door	R 69030-17130	#.3	231.38
	L 69040-17130	#.3	231.38
#w/Trim Panel Removed			
2 Holder, Cable (2/Side)	R/L 69749-32040	2.83	
3 Handle, Inside	R 69205-17010-C0	2	33.92
	L 69206-17010-C0	2	33.92
4 Striker, Latch	R/L 69410-20110	2	17.78
5 Bezel Assy, Inside Handle	R 69277-22090-C0	13.92	
	L 69278-22050-C0	13.92	
6 Plug, Handle Bezel	R 69283-30040-C0	1.54	
	L 69284-30040-C0	1.54	
#Included w/Inside Handle Bezel Assy			
7 Handle Assy, Outside	R 69210-12290-C1	#.3	86.28
Black (Code 202)	L 69220-12290-C1	#.3	86.28
Blue			
Code 8M6	R 69210-12290-J9	#.3	86.28
	L 69220-12290-J9	#.3	86.28
Code 8R2	R 69210-12290-R1	#.3	86.28
	L 69220-12290-R1	#.3	86.28
Dark Green (Code 6R4)	R 69210-12290-Q0	#.3	86.28
	L 69220-12290-Q0	#.3	86.28
Green (Code 6S1)	R 69210-12290-G9	#.3	86.28
	L 69220-12290-G9	#.3	86.28
Red (Code 3P0)	R 69210-12290-D7	#.3	86.28
	L 69220-12290-D7	#.3	86.28
Silver			
Code 1D0	R 69210-12290-B8	#.3	86.28
	L 69220-12290-B7	#.3	86.28
Code 1E7	R 69210-12290-P0	#.3	86.28
	L 69220-12290-B9	#.3	86.28
White (Code 040)	R 69210-12290-A0	#.3	86.28
	L 69210-12290-F1	#.3	94.80
Yellow (Code 576)	R 69210-12290-F1	#.3	94.80
#w/Trim Panel Removed			
8 Pad, Outside Handle (a)	R 69241-12100	3.77	
	L 69242-12050	3.77	
9 Clip, Rod (a)	R 69293-12030	2.11	
	L 69293-12040	2.11	
(a) Included w/Outside Handle Assy			
10 Cyl, Lock	R 69051-17110	#.3	50.31
	L 69052-17130	#.3	50.31
#w/Trim Panel Removed, Included in R&R Outside Handle			
11 Hinge, Upper	R 68710-33020	#.2	42.81
	L 68720-33020	#.2	42.81

12 Hinge, Lower	R 68730-17030	#.2	42.81
	L 68740-17030	#.2	42.81
#w/Door Assy Removed			
13 Check, Door	R 68610-17020	#.2	72.36
	L 68620-17020	#.2	72.36
#w/Trim Panel Removed			
14 Weatherstrip, Opening (On Door)	R 67861-17040	.3	37.51
2000-03	L 67862-17040	.3	37.51
2004			
To 12-03	R 67861-17040	.3	37.51
	L 67862-17040	.3	37.51
From 12-03	R 67861-17041	.3	31.83
	L 67862-17041	.3	31.83
2005	R 67861-17041	.3	31.83
	L 67862-17041	.3	31.83

GLASS & PARTS

044-06071

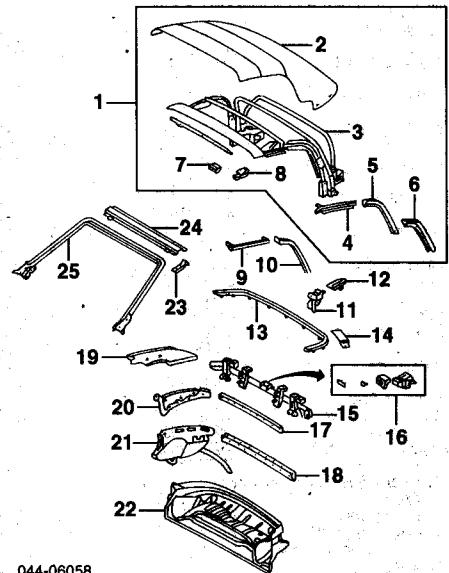
1 Glass, Door	R 68101-17110	.9	156.86
Toyota (Green)	L 68102-17110	.9	156.86
NAGS (Green)	R FD20936GTN	.9	246.95
	L FD20937GTN	.9	246.95
2 Regulator Assy, Window	R 68810-17070	#1.2	316.55
	L 68820-17070	#1.2	316.55
#Includes R&R Door Glass			
3 Cover, Gear	R 69813-20050	6.63	
	L 69814-20050	6.63	
4 Motor, Regulator	R 85710-17040	#.3	279.91
	L 85720-17040	#.3	279.91
#Included w/Window Regulator Assy			
#w/Regulator Removed			
5 Plate Assy, Window Guide	R/L 67443-20080	7.06	
6 Snap, Window Guide (a)	R/L 67439-12020	3.40	
(a) Included w/Window Guide Plate Assy			
7 Spacer, Regulator	R/L 69817-22020	3.72	
8 Guide Assy, Front Window	R 67401-14240	#.2	56.39
	L 67402-14230	#.2	56.39
9 Run, Window (b)	R/L 68141-14100	#.2	10.63
(b) Included w/Front Window Guide Assy			
#w/Door Glass Removed			
10 Nut, Stopper (2/Side)	R/L 90179-06033	2.11	
	L 90209-09005	1.55	
11 Cushion, Stopper (2/Side)	R/L 68147-30020	6.52	
12 Stopper, Glass (2/Side)	R/L 90202-10024	.63	
13 Pad, Stopper	R/L 90901-79005	3.49	
14 Pad, Adjusting Bolt	R/L 90179-10191	3.46	
15 Nut, Mounting (2/Side)	R/L 69913-30090	1.00	
16 Bolt, Adjusting	R/L 90179-10192	5.49	
17 Nut, Mounting (2/Side)	R/L 67235-12030	8.29	
18 Stop, Glass (2/Side)	R/L 67236-12020	8.29	
19 Stabilizer, Glass			
20 Shim, Adjusting (c)	R/L 63277-20030	1.60	
1mm	L 63277-20050	2.03	
2mm			
(c) As Required			

CONVERTIBLE TOP

R&I Convertible Top Assy..... 3.4

Illustration Located in Next Column

1 Top Assy, Convertible	00-02 65910-17012-C0	3.4	4246.13
Black	03-05 65910-17012-C0	3.4	4246.13
Tan	00-02 65910-17022-E0	3.4	4246.13
	03-05 65910-17022-E0	3.4	4246.13
2 Cover, Outer			
Black	65911-17011-C0	#5.2	1678.08
Tan	65911-17021-E0	#5.2	1678.08
3 Frame, Top	00-02 65950-17010	#5.2	1631.98
	03-05 65950-17020	#5.2	1742.64
#R&R Complete			
4 Moulding, Front Drip	R 75555-17010	.3	30.75
	L 75556-17010	.3	30.75
5 Weatherstrip, Rear	R/L 65937-17010	.3	78.48
6 Moulding, Rear Drip	R 75553-17020	.3	39.78
	L 75554-17020	.3	39.78
7 Handle, Center	65903-17010	.2	129.44
8 Latch, Side	R 69330-17010	.3	243.90
	L 69340-17010	.3	243.90
#Included w/Convertible Top Assy			

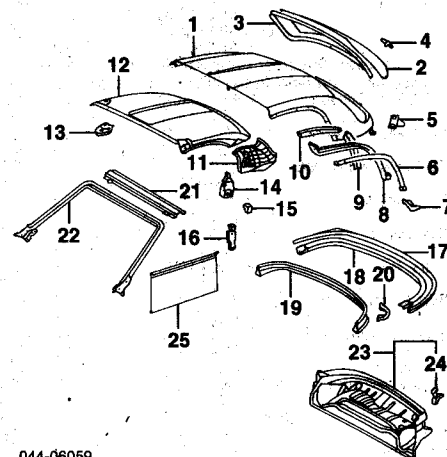


044-06058

9 Weatherstrip, Front	R 62381-17060	2	35.87
	L 62382-17060	2	35.87
10 Weatherstrip, Rear	R 62383-17010	2	41.93
	L 62384-17010	2	41.93
11 Seal, Quarter-See Quarter Panel Section			
12 Cover, Moulding End	R 75676-17021	25.58	
	L 75677-17021	25.58	
13 Moulding, Rear Belt	R 75650-17011	.4	438.21
14 Cover, Moulding	R 75678-17010	5.23	
	L 75679-17010	5.23	
15 Frame, Top Support	00-02 65430-17010	119.92	
	03-05 65430-17030	136.58	
16 Latch, Hold-Down	65904-17011	.2	86.97
17 Retainer, Rear Tarpaulin	65917-17010	49.61	
18 Seal, Lower	65758-17010	63.19	
19 Cover, Side Opening			
Black	R 64910-17011-C0	213.69	
	L 64920-17011-C0	213.69	
Tan	R 64910-17011-E0	213.69	
	L 64920-17011-E0	213.69	
20 Retainer, Side Tarpaulin	R 65916-17010	31.75	
	L 65925-17010	31.75	
21 Seal, Side	R 65679-17011	50.30	
	L 65689-17011	50.30	
22 Panel, Trim	64270-17210	.4	135.52
23 Hook, Roof	R 63217-17020	126.38	
	L 63218-17020	126.38	
24 Trim, Upper-See Windshield Section			
25 Weatherstrip, Upper	63251-17030	.5	61.62

HARDTOP

Refinish Hardtop Shell	3.0
Add to Edge Top	.5



044-06059

1 Shell, Hardtop (P)	63204-17090	4.0	d2637.37
(P) Paint to Match			
2 Glass, Rear			
Toyota (Green)	64821-17011	2.0	312.15
NAGS (Green)	FB20936GTN	2.0	703.70
3 Dam, Glass	64814-17010	11.49	
108cm	64813-17020	20.12	
230cm	R 64827-17020	1.17	
4 Clip, Glass	L 64828-17020	1.17	

TOYOTA MR2 2000-05

HARDTOP Cont'd

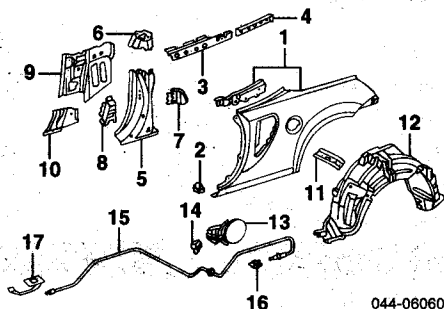
5 Bracket, Set	R 58395-17020	32.24
	L 58396-17020	d32.24
6 Protector, Side Roof	R 75565-17010	24.89
	L 75566-17010	24.89
7 Protector, Corner	R 62437-17010	4.12
	L 62438-17010	4.12
8 Weatherstrip, Side	R 62252-17010	2
	L 62252-17010	2
9 Retainer, Rear Weatherstrip	R 62377-17020	16.15
	L 62378-17020	16.15
10 Retainer, Front Weatherstrip	R 62365-17030	24.95
	L 62366-17030	24.95
11 Trim, Inner Side	R 63438-17010	.3
	L 63439-17010	.3
12 Panel, Headliner	R 63311-17070	1.0
13 Latch, Top	R 69330-17020	d228.41
	L 69340-17020	.3
14 Latch, Rear	R/L 63203-17041	.3
15 Plate, Rear Latch	R 69341-17010	28.61
	L 69342-17010	28.61
16 Hook, Latch	R 69431-17010	100.26
	L 69432-17010	100.26
17 Protector, Rear	R 63666-17030	25.58
18 Weatherstrip, Rear	R 63252-17040	.4
19 Panel, Inner Trim	R 63214-17030	.4
20 Protector, Rear Latch	R 63273-17060	4.29
	L 63274-17050	4.29
21 Trim, Upper-See Windshield Section		
22 Weatherstrip	R 63251-17030	.5
23 Panel Assy, Trim	R 64101-17030	.4
24 Retainer, Trim Panel	R/L 82715-17180	5.72
	*Included w/Trim Panel Assy	
25 Case, Hardtop	R 63259-17010	52.33

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

SHEET METAL

Refinish Quarter Panel Outside	R/L	2.0
Add to Edge Panel	R/L	.5
Add for Pillar	R/L	.5
Add for Inside	R/L	.8
Refinish Fuel Door	L	#5
*Included in Refinish Left Quarter Panel Outside		
Add for Inside	L	2

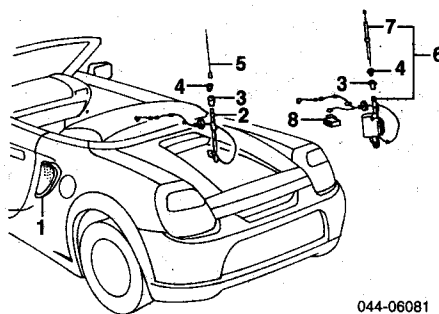


044-06060

1 Panel, Quarter	00-02 R 61601-17190	#3.1	338.76
	L 61602-17130	#3.1	338.76
	03-05 R 61601-17190	#3.1	338.76
	L 61602-17130	#3.1	338.76
*Includes R&I Bumper Assy & R&I/R&R Wheelhouse Liner			
2 Bracket, Quarter Panel-See Rocker/Pillars/Floor Section			
3 Reinf, Front Side Panel	R 65545-17010	2.0	48.56
	L 65546-17010	2.0	48.56
4 Reinf, Rear Side Panel	R 65547-17010	1.5	30.09
	L 65548-17010	1.5	30.09
5 Reinf, Outer Quarter Panel	R 61311-17010	3.0	135.55
	L 61312-17010	3.0	144.01
6 Reinf, Striker	R 61505-17010	.3	11.83
	L 61302-17901	.3	155.93
7 Seal, Quarter	R 61395-17020	.3	19.75
	L 61396-17010	.3	19.75
8 Brace, Reinf	R 61323-17010	.5	28.78
	L 61324-17010	.5	28.78
9 Reinf, Inner Quarter Panel	R 61307-17012	1.5	144.01
	L 61308-17012	1.5	144.01
10 Extension, Inner Reinf	R 61345-17020	1.0	24.55
	L 61346-17021	1.0	24.55
11 Bracket, Liner	R/L 61837-17030	.3	11.09
12 Liner, Wheelhouse	00-01 R 65637-17010	.4	85.60
	L 65638-17010	.4	85.60
	02-05 R 65637-17020	.4	85.60
	L 65638-17020	.4	85.60
13 Door, Fuel	R 77350-17030	.3	54.70
14 Spring, Door	R 77366-17022	1.34	
15 Cable, Door Release	00-03 L 77035-17070	.8	25.15
	04-05 L 77035-17071	.8	25.12
16 Retainer, Door Lock	R 77378-60020	1.29	
17 Lever, Door Release	L 69306-17050	62.53	

EXTERIOR TRIM

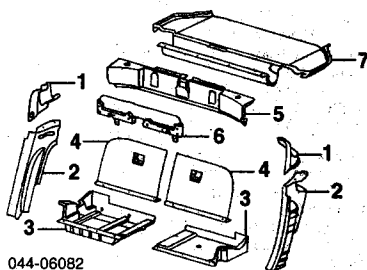
Refinish Vent Grille	R/L	.5
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044-06081

1 Grille, Air Vent			
2000-02	R 62907-17030	.3	58.79
	L 62908-17030	.3	58.79
2003-05			
Black (Code 202)	R 62907-17040-C0	.3	66.93
	L 62908-17040-C0	.3	66.93
Blue (Code 8M6)	R 62907-17040-J0	.3	66.93
	L 62908-17040-J0	.3	66.93
Dark Green (Code 6R4)	R 62907-17040-G0	.3	66.93
	L 62908-17040-G0	.3	66.93
Red (Code 3P0)	R 62907-17040-D0	.3	66.93
	L 62908-17040-D0	.3	66.93
Silver (Code 1E7)	R 62907-17040-B1	.3	66.93
	L 62908-17040-B1	.3	66.93
White (Code 040)	R 62907-17040-A0	.3	66.93
	L 62908-17040-A0	.3	66.93
Yellow (Code 576)	R 62907-17040-F0	.3	66.93
	L 62908-17040-F0	.3	66.93
2 Base, Manual Antenna	R 86309-17100	1.2	36.05
3 Ornament, Antenna			
Manual Power	R 86392-17110	11.66	
	R 86392-17100	10.52	
4 Nut, Antenna	R 86396-20030	13.69	
5 Mast, Manual Antenna	R 86309-32011	.2	35.79
6 Antenna Assy, Power	R 86309-17090	1.2	168.97
7 Mast, Power Antenna	R 86337-17080	.2	49.53
	*Included w/Power Antenna Assy		
8 Relay, Control	R 85914-17010		177.65

INTERIOR TRIM



044-06082

1 Trim, Upper Quarter	R 74817-17010-C0	.2	45.56
	L 74818-17010-C0	.2	45.56
2 Trim, Lower Quarter	R 62511-17080-C0	.3	92.92
	L 62512-17070-C0	.3	92.92
3 Box, Storage	R 64429-17010-C0	.2	178.68
	L 64439-17020-C0	.2	118.23
4 Door, Storage Box	R 64411-17010-C0		196.71
	L 64412-17070-C0		196.71
5 Trim, Upper	R 64712-17040-C0	.4	161.05
6 Deflector, Wind	R 63230-17030	.3	137.61
7 Panel, Package Tray Trim	R 64330-17010	.4	208.26

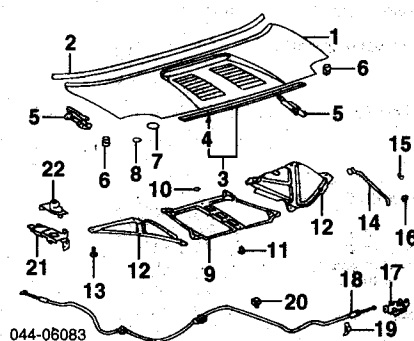
ENGINE LID

Use Procedure Explanations 24 and 28 with the following text.

Refinish Engine Lid Outside		2.1
Add for Underside		1.1
Refinish Hinge	R/L	.5
R&I Engine Lid Assy		.4

Illustration Located in Next Column

1 Lid, Engine	00-02 64403-17070	1.2	475.59
	03-05 64403-17070	1.2	475.59
Nameplate			
"MR2 SPYDER"	PT413-17000-01	.2	23.89
2 Seal, Front Engine Lid	64485-17031	.2	27.84
3 Seal Assy, Rear Engine Lid	64489-17021	.2	21.55
4 Clip, Seal (4)	90467-A0009		.97
	*Included w/Rear Engine Lid Seal Assy		
5 Hinge, Lid	R 68810-17050	#2	47.90
	L 68820-17070	#2	47.90
	*w/Engine Lid Removed		
6 Cushion, Lid	R/L 90541-15026	.1	3.97
7 Cover, Large Hole	R/L 90950-06124	.1	1.78



044-06083

8 Cover, Small Hole	R/L 90950-01859	.1	2.27
9 Panel, Lower	R 64474-17021	.2	72.68
10 Bolt, Lower Panel (4)	90159-50374		.57
11 Clip, Lower Panel (2)	90467-07059-22		.71
12 Insulator, Engine Lid	R 53341-17020	.2	75.08
	L 53342-17010	.2	26.86
13 Clip, Insulator (5/Side)	R/L 90467-10018		1.11
14 Rod, Support	R 64407-17050	.2	12.66
15 Clip, Rod	R 90959-01136		5.98
16 Grommet, Rod	90480-15028		2.03
17 Latch, Engine Lid	69350-17051	.2	76.42
18 Cable, Release	69307-17090	.8	26.64
19 Holder, Rear Cable (2)	90959-01369		1.84
20 Holder, Side Cable (3)	90467-13012		.86
21 Lever, Door Release-See Quarter Panel Section			
22 Bezel, Lock	R 69365-17040		8.60

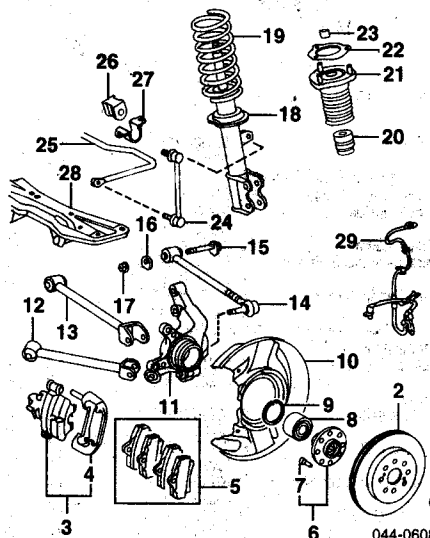
REAR SUSPENSION

Use Procedure Explanation 23 with the following text.

R&I Suspension (One Side)	R/Lm	1.8
O/H Suspension (Includes R&I)		
One Side	R/Lm	3.7
Both Sides	m	7.0
Adjust Four Wheel Alignment	m	1.4
Bleed Brake System	m	.3

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



044-06084

1 Nut, Axle	R/L 90080-17238		5.86
2 Rotor, Brake	R/L 42431-17081	m	#8 123.94
*R&R Both Sides 1.0			
3 Caliper Assy, Brake	00-02 R 47730-17120	m	#5 460.70
	L 47750-17120	m	#5 460.70
	03-05 R 47730-17160	m	#5 460.70
	L 47750-17160	m	#5 460.70
4 Bracket, Caliper Mounting	R 47707-17050	m	#5 69.65
	L 47708-17050	m	#5 69.65
	*Included w/Brake Caliper Assy		
	*R&R One Side Complete, w/Rotor Removed Deduct .3, R&R Both Sides .8		
5 Pad Set, Brake	04466-17100	m	#1.0 50.95
	*Deduct .5 for Each Caliper Removed		
6 Hub Assy, Wheel	R/L 42301-17040	m	#1.9 170.88
7 Stud, Wheel (b) (4/Side)	R/L 90942-02049	m	3.26
	(b) Included w/Wheel Hub Assy		
8 Bearing, Wheel	R/L 90080-36136	m	#1.9 27.75
9 Ring, Snap	R/L 90521-79002	m	#1.9 2.34
10 Plate, Backing	R 47881-17070	m	#1.9 23.46
11 Knuckle, Susp	R 42304-17030	m	#1.9 214.35

	L 42305-17030	m #1.9	214.35
#R&R One Side Complete, Includes R&R Hub & Rotor, R&R Both Sides 3.6			
12 Arm, Trailing	R/L 48780-17050	m #.6	102.60
#w/Knuckle Removed Deduct .3, R&R Both Sides 1.0			
13 Arm, Lower Control	R/L 48710-17050	m #.8	102.60
#w/Knuckle Removed Deduct .4, R&R Both Sides 1.4			
14 Arm, Track	R/L 48730-17060	m #.8	120.95
#w/Knuckle Removed Deduct .3, R&R Both Sides 1.4			
15 Bolt, Camber Adjust	R/L 48190-32010	m	8.20
16 Cam, Camber Adjust	R 48198-32040	m	12.69
	L 48190-32010	m	8.20
17 Nut, Adjusting Bolt	R/L 90179-12127	m	1.09
18 Strut	00-02 R 48530-80060	m #1.6	178.72
	L 48540-19366	m #1.6	178.72
	03-05 R 48530-80078	m #1.6	178.72
	L 48540-19375	m #1.6	178.72
19 Spring, Coil	00-02 R/L 48231-17890	m #1.6	54.00
	03-05 R/L 48231-1R350	m #1.6	53.37
20 Bumper, Spring	R/L 48331-12130	m #1.6	25.12
21 Support	R/L 48750-17050	m #1.6	100.54
22 Plate, Spacer	R/L 48753-17040	m #1.6	9.69
23 Collar	R/L 90080-38148	m #1.6	6.26

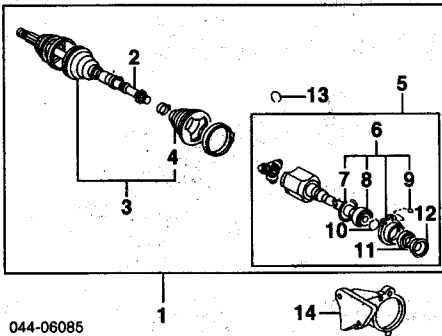
#R&R One Side Complete, w/Knuckle Removed Deduct .8, R&R Both Sides 3.0

24 Nut, Absorber	R/L 90080-17217	m	2.46
24 Link, Stabilizer	R/L 48830-17070	m #.4	46.90
#Not Included in O/H			
25 Bar, Stabilizer	48812-17150	m #1.0	74.48
#Includes R&R Stabilizer Bar Links, Bushings & Clamps, Not Included in O/H			
26 Bushing, Stabilizer Bar	R/L 48818-17150	m #.3	13.12
27 Clamp, Stabilizer Bar	R/L 48824-20100	m #.3	11.98
#R&R One Side Complete, Not Included in O/H			
28 Xmb, Suspension-See Rear Body Section			
29 Sensor, Rear ABS-See Brakes Section			

REAR DRIVE AXLE

R&I Drive Axle Assy	R/Lm #.6
O/H Drive Axle Assy (Includes R&I)	R/Lm #1.2
#w/Necessary Suspension Components Removed	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-06085

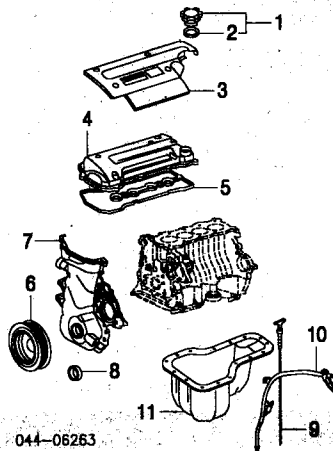
1 Axle Assy, Drive			
2000	R 42330-17191	m #.6	481.07
	L 42340-17151	m #.6	429.69
2001			
To 4-01	R 42330-17191	m #.6	481.07
	L 42340-17151	m #.6	429.69
From 4-01	R 42330-17191	m #.6	481.07
	L 42340-17151	m #.6	429.69
2002	R 42330-17191	m #.6	481.07
	L 42340-17151	m #.6	429.69
2003-05	R 43410-17010	m #.6	481.07
	L 43420-17010	m #.6	429.69
2 Shaft			
2000	R 43460-19765	m #1.2	508.74
	L 43460-19775	m #1.2	523.76
2001			
To 4-01	R 43460-19765	m #1.2	508.74
	L 43460-19775	m #1.2	523.76
From 4-01	R 43460-19766	m #1.2	508.74
	L 43460-19776	m #1.2	523.76
2002	R 43460-19766	m #1.2	508.74
	L 43460-19776	m #1.2	523.76
2003-05	R 43460-80012	m #1.2	497.41
	L 43470-80107	m #1.2	508.74
#w/Necessary Suspension Components Removed			
3 Boot Assy, Outer/Inner			
2000	R/L 04438-20132	m	33.84
2001			
To 4-01	R/L 04438-20132	m	33.84
From 4-01	R/L 04428-12250	m	33.84
2002	R/L 04428-12250	m	33.84
2003-05	R/L 04429-17010	m	40.67
4 Boot, Inner (a)	00-02 R/L 04438-42200	m	21.04
	03-05 R/L 04439-17020	m	25.41
(a) Included w/Outer/Inner Boot Assy			
5 Joint Assy, Inner	00-02 R 43030-32060	m #1.2	370.25
	L 43040-32040	m #1.2	304.72
	03-05 R 43030-17030	m #1.2	383.85
	L 43030-32080	m #1.2	279.57
#w/Necessary Suspension Components Removed			
6 Support Assy, Bearing (a)	R 43045-20010	m	58.79
7 Ring, Snap (a) (b)	R 96153-00680	m	3.26

8 Bearing (a) (b)	R 90363-36004	m	38.58
9 Pin, Guide (a) (b)	R 90250-06003	m	.91
(b) Included w/Bearing Support Assy			
10 Ring, Snap (a)	R 90081-52006	m	1.21
	L 90081-52005	m	2.56
11 Seal, Bearing (a)	R 43458-20011	m	13.63
12 Seal, Snap (a)	R 41336-06010	m	21.23
	L 41336-02030	m	3.54
(a) Included w/Inner Joint Assy			
13 Ring, Inner Joint	R/L 90520-22005	m	1.29
#Included w/Drive Axle Assy			
14 Support, Axle	R 43457-20080	m #.4	75.08
#w/Right Drive Axle Assy Removed			

ENGINE

Use Procedure Explanation 12 with the following text.

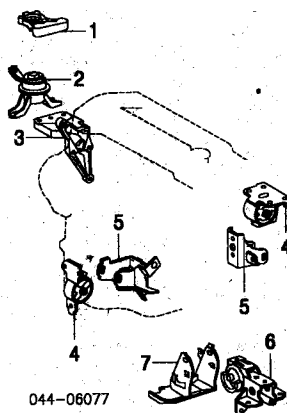
R&I Engine/Trans Assy	m 12.8
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044-06263

1 Cap Assy, Oil Filler			
2000	12180-0D011	9.23	
2001	12180-22011	9.23	
2002			
To 2-02	12180-22011	9.23	
From 2-02	12180-21021	9.23	
2003-05	12180-21021	9.23	
2 Gasket, Oil Filler Cap	90080-43032	4.46	
#Included w/Oil Filler Cap Assy			
3 Panel, Valve Cover Finish	11212-22061	.3	30.21
4 Cover, Valve	11201-22060	m .8	296.89
5 Gasket, Valve Cover	11213-0D040	m	18.50
6 Pulley, Crank	13470-22021	m .9	209.06
7 Cover, Timing	11321-22021	m #4.0	188.88
#Includes R&R Crank Pulley			
8 Seal, Cover	90311-38078		10.26
9 Dipstick, Eng Oil	15301-22040		12.69
10 Tube, Eng Dipstick	11452-22040	m .5	20.55
11 Pan, Eng Oil	12101-0D010	m 2.3	98.34

ENGINE/TRANS MOUNTS



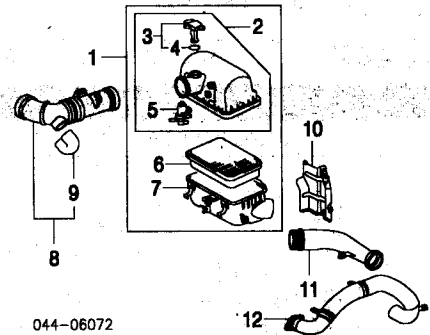
044-06077

1 Bkt, Upper Mount	12316-22070	#.6	63.19
2 Insulator, Front	12362-22040	#.6	129.44
#R&R Complete			
3 Bkt, Lower Mount	12315-22040	#.3	81.88
#w/Front Insulator Removed			
4 Insulator, Side Engine	R 12371-22080	#1.3	80.08
	L 12361-22050	#1.3	57.07
#R&R Both Sides 1.7			
5 Bkt, Engine Insulator			
2000	R 12321-22060	#.2	41.44
	L 12301-22060	#.2	36.70
2001-05			

w/Sequential Shift Trans	R 12321-22060	#.2	41.44
	L 12311-22080	#.2	36.70
w/o Sequential Shift Trans	R 12321-22060	#.2	41.44
	L 12301-22060	#.2	36.70
#w/Side Insulator Removed			
6 Insulator, Trans	12372-22040	.9	86.22
7 Bkt, Trans Insulator	12325-22040	#.2	52.33
#w/Trans Insulator Removed			

AIR CLEANER

R&I Air Cleaner Assy	4
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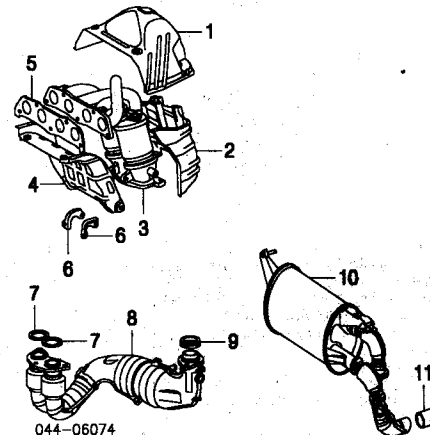


044-06072

1 Cleaner Assy, Air	17700-22080	.4	284.34
2 Cover Assy, Air Cleaner	17705-22100	#.3	313.20
#Includes R&R Filter Element			
3 Meter Assy, Air Flow (a)	22204-0D030	m .3	146.36
4 Seal, Meter (a) (b)	90099-14141		1.14
(b) Included w/Air Flow Meter Assy			
5 Valve, Air (a)	90910-12222		47.84
(a) Included w/Air Cleaner Cover Assy			
6 Element, Filter	17801-16020-83	.2	15.00
7 Housing, Lower	17701-22080		123.66
#Included w/Air Cleaner Assy			
8 Hose Assy, Intake	17880-22010	.3	88.68
9 Resonator (a)	17894-11050		17.55
(a) Included w/Intake Hose Assy			
10 Bracket, Mounting	17853-22050		17.55
11 Duct, Air	17751-22050	.4	27.47
12 Duct, Air Intake	17752-22010	.4	85.60

EXHAUST

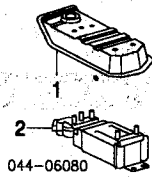
R&I Exhaust System Complete	.9
R&R Exhaust System Complete	#1.3
#w/Rear Bumper Cover Removed, Does Not Include R&R Manifold or Shields	



044-06074

1 Shield, Upper Outer	17167-22050		105.66
2 Shield, Lower Outer	17168-22050		55.04
3 Manifold & Converter	17104-22061	m #1.6	648.89
#Includes R&R Outer & Inner Shields			
4 Shield, Inner	17169-22010		55.04
5 Gasket, Manifold	17173-0D020	m	17.37
6 Support, Manifold			
Front			
2000-01	17118-22080		28.47
2002			
To 5-02	17118-22080		28.47
From 5-02	17118-22080		28.47
2003-05	17118-22080		28.47
Rear			
00-01	17119-22060		26.21
02-03	17119-22060		26.21
7 Gasket, Pipe (2)	90080-43036		8.09
8 Pipe, Exhaust	17410-22132	.9	1156.80
9 Gasket, Muffler	17451-22060		33.81
10 Muffler	00-02 17430-22080	1.1	283.44
	03 17430-22370	1.1	283.44
	00-02 17408-16030		70.56
	03 17408-74080		49.93

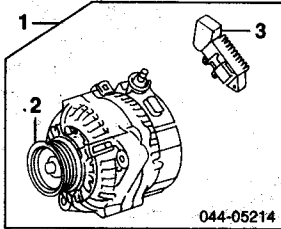
EMISSION SYSTEM



1 Shield, Canister	77765-17010	m	1.6	45.87
2 Canister, Vapor	77740-17051	m	1.6	286.00

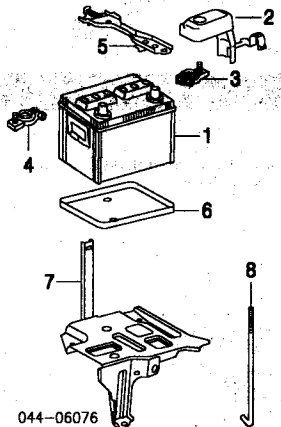
ELECTRICAL

ALTERNATOR



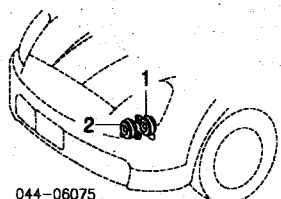
1 Alternator Assy	27060-22040-84	m	.8	R281.13
2 Pulley, Alternator	27411-50050	m		21.12
3 Regulator, Voltage	27700-20050	m		166.42

BATTERY



1 Battery	N.A.		.4	0.00
2 Cover, Positive Terminal	82821-12290			10.37
3 Terminal, Positive	90982-05035			15.83
4 Terminal, Negative	90982-06024			10.37
Cable, Battery-See Rear Body Section				
#Serviced w/Engine Compartment Harness Assy				
5 Clamp, Battery	74404-17100			14.40
6 Tray, Battery	74431-17020			33.41
7 Carrier, Battery	74410-17010	#.5		110.75
#Includes R&R Battery				
8 Bolt, "J"	74451-10060		4.66	

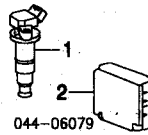
HORN



1 Horn, High Note	86510-17130	#.3		54.44
2 Horn, Low Note	86520-17130	#.3		54.44

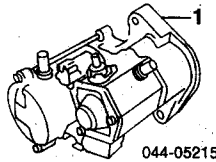
IGNITION/FUEL

R&R Ignition Coils Complete	m	.6		
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1 Coil, Ignition (4)	90919-02239	m	#.3	90.35
#R&R Complete .6				
2 Module, Engine Control	89661-17722	m	1.6	774.28
2000				
2001				
To 5-01				
w/Sequential Shift Trans	89661-17630	m	1.6	1142.13
w/o Sequential Shift Trans	89661-17722	m	1.6	774.28
From 5-01				
w/Sequential Shift Trans	89661-17671	m	1.6	1145.21
w/o Sequential Shift Trans	89661-17722	m	1.6	774.28
2002				
w/Sequential Shift Trans				
w/o Sequential Shift Trans	89661-17671	m	1.6	1145.21
2003-05				
5 Speed Trans	89661-17722	m	1.6	774.28
6 Speed Trans	89661-17692	m	1.6	774.28

STARTER



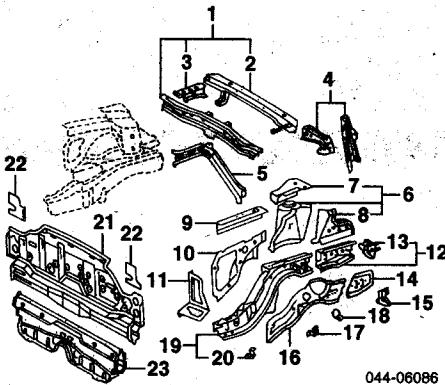
1 Starter	28100-22060-84	m	.9	R305.37
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REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL

Refinish Upper Crossmember Assy	1.5
Refinish Upper Xmb Extension	R/L 1.0
Refinish Lower Xmb	.5
Refinish Rear Wheelhouse Assy	R/L 1.0
Refinish Wheelhouse Extension	R/L .5
Refinish Sidemember Assy	R/L 1.0
Refinish Sidemember Extension	R/L .5



1 Crossmember Assy, Upper	51291-17900	s	3.5	201.60
2 Xmb, Upper	58307-17080	s	3.5	118.92
3 Connector, Xmb	R 58377-17030	s	.5	22.09
	L 58378-17040	s	.5	21.72
#Included w/Upper Crossmember Assy				
4 Extension, Upper Xmb	R 58303-17090	s	.5	59.13
	L 58304-17030	s	.5	49.24
5 Xmb, Lower	51281-17900	s	#1.5	100.38
#Deduct .5 w/Upper Xmb Removed				
6 Wheelhouse Assy, Rear	R 61671-17903	s	4.5	133.87
	L 61672-17901	s	4.5	133.87
7 Brace, Upper	R 61643-17030	s	.5	33.24
	L 61644-17030	s	.5	33.24
8 Extension, Wheelhouse	R 61617-17030	s	1.5	26.78
	L 61618-17902	s	1.5	32.32
#Included w/Rear Wheelhouse Assy				
9 Reinf, Wheelhouse	R 61647-17901	s	2.0	42.81
	L 61648-17901	s	2.0	42.81
10 Wheelhouse, Front	R 61633-17904	s	2.5	74.08
	L 61634-17030	s	2.5	61.16
11 Deflector, Air Inlet	R 62613-17010			31.09
	L 62604-17010			24.75
12 Extension Assy, Sidemember	R 57615-17901	s	3.5	54.04
	L 57616-17900	s	3.5	54.04
13 Bracket, Rear Bumper	R/L 58305-17010			31.41

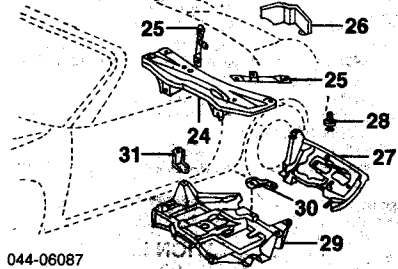
#Included w/Sidemember Extension Assy

14 Plate, Extension	R 57623-17021	s	3.5	30.09
	L 57624-17021	s	3.5	30.09
15 Hanger, Muffler	L 51902-17010	s	.4	23.84
16 Plate, Outer Sidemember	R 57628-17050	s	6.5	108.03
	L 57629-17050	s	6.5	113.46
17 Bracket, Liner	R/L 58139-17010			3.43
18 Bracket, Brake Hose	R 57249-0E020			9.92
19 Sidemember Assy	R 57601-17081	s	#7.5	321.35
	L 57602-17102	s	#7.5	343.10

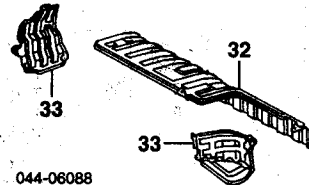
#w/Rear Wheelhouse Assy Removed Deduct 2.5, w/Front Wheelhouse Removed Deduct 1.5

20 Bracket, Quarter Panel	R/L 58139-17010			3.43
#Included w/Sidemember Assy				
21 Panel, Room Partition	00-02 64206-17111			696.37
	03-05 64206-17111			696.37
22 Insulator, Partition	R 84195-17040			7.52
	L 64196-17020			3.03

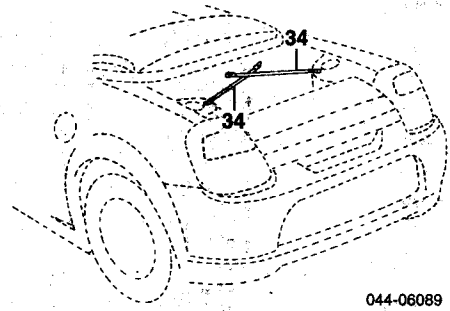
23 Xmb, Rear Floor-See Rocker/Pillars/Floor Section



24 Xmb, Suspension	00-02 51206-17030	m	#2.3	545.75
	03-05 51206-17040	m	#2.3	573.64
#w/Necessary Bolted Parts & Assemblies Removed; Not Included in O/H Rear Suspension				
25 Brace, Xmb	R 53653-17010			19.03
	L 53654-17020			19.03
26 Shield, Transaxle	31369-17010			93.43
27 Shield, Rear Splash	00-02 51406-17030		.3	93.43
	03-05 51406-17020		.3	81.54
28 Clip, Retainer	90467-07164			1.44
29 Shield, Front Splash	00-02 51405-17040		.5	158.65
	03-05 51405-17030		.5	183.42
30 Bracket, Rear Shield	51446-17020			6.09
31 Bracket, Front Shield	R/L 51445-17020			5.43



32 Shield, Center Heat	58329-17011			102.60
33 Shield, Side Heat	R 58327-17030			34.32
	L 58328-17020			34.32

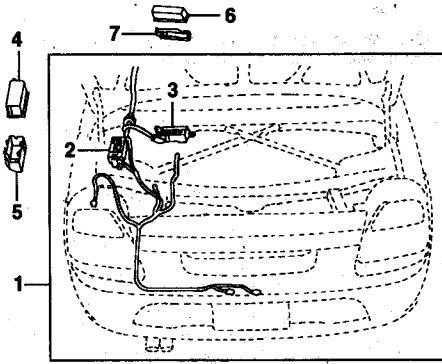


34 Brace, Strut Tower	R/L 53605-17030			91.37
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ELECTRICAL COMPONENTS

Illustration Located in Next Column

1 Harness Assy, Engine Compartment				
2000				
	82111-17720	m		1002.26
2001-02				
w/Sequential Shift Trans	82111-17680	m		1140.04
w/o Sequential Shift Trans	82111-17720	m		1002.26
2003-05				
5 Speed Trans	82111-17721	m		1002.26
6 Speed Trans	82111-17681	m		1140.04
2 Box, Fuse	82610-17010	m		110.06
3 Box, Relay	82741-17010	m		45.87
#Included w/Engine Compartment Harness Assy				
4 Cover, Upper Fuse Box	00 82611-17020		.1	25.06



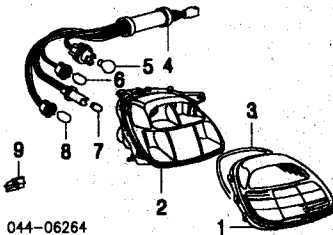
044-06090

01-02	82611-17030	.1	25.04
03-05	82611-17041	.1	25.04
	82611-17010		32.95
00	82662-17010	.1	15.15
01-05	82662-17050	.1	15.20
	82663-33010		9.55

REAR LAMPS

COMBINATION LAMP 2000-02

R&I Combination Lamp Assy	R/L	.3
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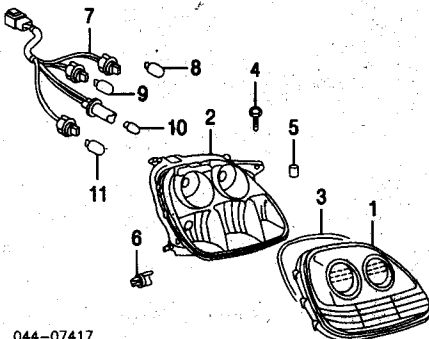


044-06264

1 Lens, Combination Lamp	R 81551-17150	\$.4	35.94
	L 81561-17190	\$.4	35.94
2 Housing, Lamp	R 81553-17150	\$.4	107.52
	L 81563-17190	\$.4	107.52
#R&R One Side Complete			
3 Gasket	R/L 81554-17140		24.18
4 Harness, Lamp	R/L 81555-17150		29.75
5 Bulb, Turn Signal	R/L 90981-15009	\$.2	6.64
6 Bulb, Back-Up	R/L 90981-13043	\$.2	4.20
7 Bulb, Side Marker	R/L 90981-13043	\$.2	4.20
8 Bulb, Stop	R/L 90981-11048	\$.2	4.29
#R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			
9 Guide, Mounting	R/L 81496-17010		1.89

COMBINATION LAMP 2003-05

R&I Combination Lamp Assy	R/L	.3
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044-07417

1 Lens, Combination Lamp	R 81551-17190	\$.4	35.94
	L 81561-17230	\$.4	35.94
2 Housing, Lamp	R 81553-17191	\$.4	115.49
	L 81563-17231	\$.4	115.49
#R&R One Side Complete			
3 Gasket	R/L 81554-17140		24.18
4 Bolt, Lamp (2/Side)	R/L 90159-60498		.72
5 Grommet (2/Side)	R/L 90189-06210		.63
6 Guide, Mounting	R/L 81496-17010		1.89
7 Harness, Lamp	R/L 81555-17190		29.72
8 Bulb, Turn Signal	R/L 90981-15009	\$.2	6.64
9 Bulb, Back-Up	R/L 90981-13043	\$.2	4.20
10 Bulb, Side Marker	R/L 90981-13043	\$.2	4.20

11 Bulb, Stop	R/L 90981-11048	\$.2	4.29
#R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy			

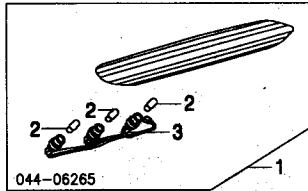
LICENSE LAMP

R&I Lamp Housing	R/L	\$.2
#Included in R&R or O/H Rear Bumper		



1 Housing, Lamp	R/L 81271-30240	\$.2	17.27
2 Bulb, Lamp	R/L 00234-00192	\$.2	1.00
#R&R One Side Complete, Included in R&R or O/H Rear Bumper Assy			
3 Socket, Bulb	R/L 81275-17040		10.83

HIGH MOUNT STOP LAMP



1 Lamp Assy, Stop	81570-17050	\$.2	133.55
#Included in R&R Engine Lid			
2 Bulb, Lamp (3)	00234-00192		1.00
3 Socket w/Wire	81576-17050		23.92
#Included w/Stop Lamp Assy			

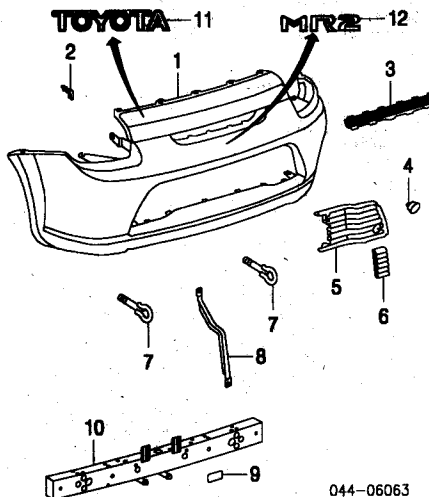
REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

2000-02

Refinish Bumper Cover		2.3
R&I Bumper Assy		\$.12
O/H Bumper Assy (Includes R&I)		\$.20
#Includes R&I/R&R Rear Combination Lamps		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



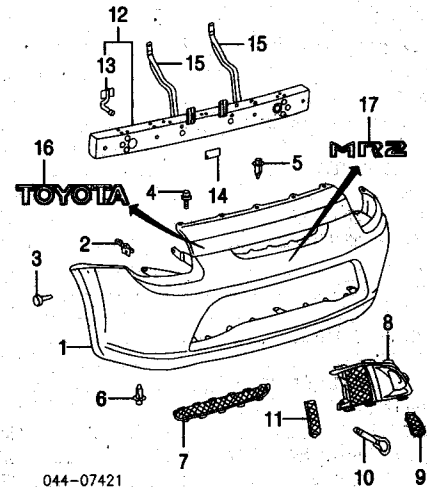
044-06063

1 Cover, Bumper (P)	52159-17910	\$.17	232.95
(P) Paint to Match			
#Includes R&I/R&R Rear Combination Lamps			
2 Support, Side	R/L 52115-17020		5.29
3 Grille, Upper	52561-17030	.1	29.21
4 Plug, Lower Grille	R 52161-17010		7.46
	L 52162-17010		7.46
5 Grille, Lower	R 52152-17030	.2	59.77
	L 52153-17030	.2	59.77
6 Extension, Lower Grille	R 52163-17010		14.69
	L 52164-17010		14.69
7 Hook, Tow	R/L 51093-17021	.1	27.04
8 Support, Bumper	R/L 52151-17010		24.32
9 Cover, Hole	R/L 55797-48010		1.86
10 Reinf, Bumper	52023-17080	IOH	128.10
Nameplate (Adhesive)			
11 "TOYOTA"	75443-20610	.2	20.03
12 "MR2"	PT413-17000-01	.2	23.89

2003-05

Refinish Bumper Cover		2.3
Refinish Lower Grille	R/L	.3
R&I Bumper Assy		\$.12
O/H Bumper Assy (Includes R&I)		\$.20
#Includes R&I Rear Combination Lamp Assemblies		

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



044-07421

1 Cover, Bumper (P)	52159-17910	\$.17	232.95
(P) Paint to Match			
#Includes R&I Rear Combination Lamp Assemblies			
2 Support, Side	R/L 52115-17020		5.29
3 Bolt, Support	R/L 90164-60029		.63
4 Bolt, Upper Cover	R/L 90119-06827		.57
5 Retainer, Upper Cover	52161-02020		1.86
6 Retainer, Lower Cover	52161-02020		1.86
#As Required			
7 Grille, Upper	52561-17030	.1	29.21
8 Grille, Lower			
Black (Code 202)	R 52152-17030-C0	.2	49.36
	L 52153-17030-C0	.2	49.36
Blue			
Code 8M6	R 52152-17030-J0	.2	49.36
	L 52153-17030-J0	.2	49.36
Code 8R2	R 52152-17030-J1	.2	49.36
	L 52153-17030-J1	.2	49.36
Green (Code 6R4)	R 52152-17030-G0	.2	49.36
	L 52153-17030-G0	.2	49.36
Red (Code 3P0)	R 52152-17030-D0	.2	49.36
	L 52153-17030-D0	.2	49.36
Silver (Code 1E7)	R 52152-17030-B1	.2	49.36
	L 52153-17030-B1	.2	49.36
White (Code 040)	R 52152-17030-A0	.2	49.36
	L 52153-17030-A0	.2	49.36
Yellow (Code 576)	R 52152-17030-F0	.2	49.36
	L 52153-17030-F0	.2	49.36
9 Extension, Lower Grille	R 52161-17020		9.80
	L 52162-17020		9.80
10 Hook, Tow	R/L 51093-17021	.1	27.04
11 Cover, Tow Hook	R 52163-17020		10.69
	L 52164-17020		10.69
12 Reinforcement Assy, Bumper	52023-17080	IOH	128.10
13 Hanger, Exhaust Pipe	51902-17010		23.84
#Included w/Bumper Reinforcement Assy			
14 Cover, Hole	R/L 55797-48010		1.86
Nut, Reinf (3/Side)	R/L 90179-10113		1.03
15 Support, Bumper	R/L 52151-17010		24.32
Nameplate (Adhesive)			
16 "TOYOTA"	75443-20610	.2	20.03
17 "MR2"	PT413-17000-01	.2	23.89